

**Installation Manual**

**Process Controller Maxxis 5 PR 5900**



## **Foreword**

### **Must be followed!**

Any information in this document is subject to change without notice and does not represent a commitment on the part of Minebea Intec unless legally prescribed. This product should only be operated/installed by trained and qualified personnel. In correspondence concerning this product, the type, name, and release number/serial number as well as all license numbers relating to the product have to be cited.

### **Note**

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# 1 Introduction

## 1.1 Read the manual

- Please read this manual carefully and completely before using the product.
- This manual is part of the product. Keep it in a safe and easily accessible location.

## 1.2 This is what operating instructions look like

1. - n. are placed before steps that must be done in sequence.
  - ▶ is placed before a step.
  - ▷ describes the result of a step.

## 1.3 This is what lists look like

- indicates an item in a list.

## 1.4 This is what menu items and softkeys look like

[ ] frame menu items and softkeys.

**Example:**

[Start]- [Applications]- [Excel]

## 1.5 This is what the safety instructions look like

Signal words indicate the severity of the danger involved when measures for preventing hazards are not followed.

### **DANGER**

#### **Warning of personal injury**

DANGER indicates death or severe, irreversible personal injury which will occur if the corresponding safety measures are not observed.

- ▶ Take the corresponding safety precautions.

### **WARNING**

#### **Warning of hazardous area and/or personal injury**

WARNING indicates that death or severe, irreversible injury may occur if appropriate safety measures are not observed.

- ▶ Take the corresponding safety precautions.

### **CAUTION**

#### **Warning of personal injury.**

CAUTION indicates that minor, reversible injury may occur if appropriate safety measures are not observed.

- ▶ Take the corresponding safety precautions.

**NOTICE****Warning of damage to property and/or the environment.**

NOTICE indicates that damage to property and/or the environment may occur if appropriate safety measures are not observed.

- ▶ Take the corresponding safety precautions.
- 

**Note:**

User tips, useful information, and notes.

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**1.6 Hotline**

Phone: +49.40.67960.444

Fax: +49.40.67960.474

eMail: [help@minebea-intec.com](mailto:help@minebea-intec.com)

## 2 Safety instructions

### 2.1 General notes

#### CAUTION

##### **Warning of personal injury.**

This device has been built and tested in compliance with the safety regulations for measuring and control equipment for protection class I (protective grounding conductor) according to IEC 1010/EN 61010 or VDE 0411.

The device was in perfect condition with regard to safety features when it left the factory.

- ▶ To maintain this condition and to ensure safe operation, the user must follow the instructions and observe the warnings in this manual.

### 2.2 Intended use

The device is exclusively intended for use in weighing and dosing systems, and is particularly suitable for tank and vessel scales, truck scales, platform scales, crane scales, dosing systems and as a weight indicator in intelligent control systems.

Product operation, commissioning and maintenance must be performed by trained and qualified personnel who are aware of and able to deal with the related hazards and take suitable measures for self-protection.

The device reflects the state of the art.

No warranty is given that the product is free of faults, especially not in conjunction with third-party software and hardware components required for operation.

The manufacturer does not accept any liability for damage caused by third-party system components or due to incorrect use of the product. The use of this product signifies recognition of the stipulations listed above.

### 2.3 Initial inspection

Check the contents of the consignment for completeness. Check the contents visually to determine whether any damage has occurred during transport. If there are grounds for rejection of the goods, a claim must be filed with the carrier immediately. The Minebea Intec sales or service organization must also be notified.

### 2.4 Before operational startup

#### NOTICE

##### **Perform visual inspection.**

- ▶ Before operational startup as well as after storage or transport, inspect the device visually for signs of mechanical damage.
- ▶ Before operational startup, acceptance of the installation by an authorized expert is compulsory.

## 2.4.1 Installation

The device has to be installed in an EMC-compliant manner, see Chapter [4.4](#).

### Setup

Version	Protection class	Installation
Control cabinet housing	IP65, rear IP20	Control panel cut-out
Blackbox housing	IP20	Mounting rail installation (35 mm, as per DIN 46277)
Table-top housing	IP65	
Wall housing	IP65	Support bracket for wall mounting

To ensure proper cooling of the device, make sure air circulation around the device is not blocked. Avoid exposing the instrument to excessive heat, e.g. from direct sunlight, and vibrations. The ambient conditions in Chapter [7.4.1](#) must be taken into account at all times.

With outdoor mounting, make sure that adequate weather protection is provided (for temperatures, see Chapter [7.4.1](#)).

## 2.4.2 Opening the device

### WARNING

**Working on the device while it is switched on may have life-threatening consequences.**

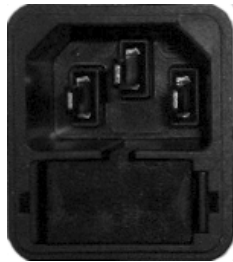
When removing covers or parts using tools, live parts or terminals may be exposed. Please note that capacitors in the device may still be charged even after disconnecting the device from all voltage sources.

- ▶ Disconnecting the device from the power supply.

This device contains electrostatically sensitive components. For this reason, an equipotential bonding conductor must be connected when working on the open device (antistatic protection).

## 2.4.3 Supply voltage connection

### 2.4.3.1 Version 230 V AC



Safe interruption of both supply voltage conductors must be provided for, either by disconnecting the power connector or using a separate switch.

The device is protected via two fuses (see Chapter 7.3.4) on the back of the device (primary side).

The device is equipped with a wide range power supply and covers AC systems with a frequency of 50/60 Hz and a voltage range of  $U_{AC} = 100 \text{ to } 240 \text{ V} \pm 10\%$  automatically (without manual selection).

The power supply is protected against short circuits and overloads, and disconnects automatically in case of a fault. If the electrical protection has triggered:

- Disconnect the device from all power sources and wait at least 1 minute.
- Determine and eliminate the cause of the error.
- Reconnect the device to the supply voltage.

### 2.4.3.2 Version 24 V DC



This version is designed for  $U_{DC} = 24 \text{ V}$ .

The supply is established via two screw terminals (+/-).

The device is protected against incorrect polarity.

The device is protected in the + line via a fuse (see Chapter 7.3.5) on the back of the device (primary side).

## 2.4.4 Protective ground connection

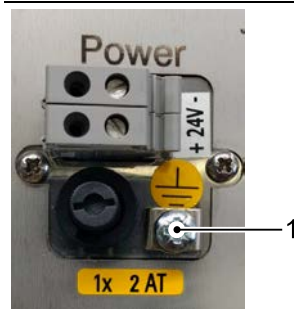
### 2.4.4.1 Version 230 V AC

The device must be connected to a protective ground via a protective grounding conductor (PE) in the network plug.

The power cable contains a protective grounding conductor which must not be interrupted inside or outside the device.

The protective grounding conductor is connected to the back of the housing inside the device.

#### 2.4.4.2 Version 24 V DC



The housing rear panel must be connected to the protective grounding conductor and fixed using screw (1).

#### 2.4.5 RF interference suppression

The device is intended for use in an industrial environment. Operation of this device in a residential environment is likely to cause radio frequency interference, see Chapter [7.4.3](#). In this case, the operator may be required to take appropriate measures.

#### 2.4.6 Failure and excessive stress

If there is any reason to assume that safe operation of the device is no longer ensured, shut it down and make sure it cannot be used.

Safe operation is no longer ensured if any of the following is true:

- The device is physically damaged.
- The device does not function.
- The device has been subjected to stresses beyond the tolerance limits (e.g., during storage or transport).

#### 2.4.7 Important note

Make sure that the construction of the device is not altered to the detriment of safety. In particular, leakage paths, air gaps (of live parts) and insulating layers must not be reduced.

Minebea Intec cannot be held responsible for personal injury or property damage caused by a device repaired incorrectly by an operator or installer.

#### 2.4.8 Repairs and maintenance

##### 2.4.8.1 General information

Repairs are subject to inspection and must be carried out at Minebea Intec.

In case of defect or malfunction, please contact your local Minebea Intec dealer or service center for repair.

When returning the device for repair, please include a precise and complete description of the problem.

Maintenance work may only be carried out by a trained technician with expert knowledge of the hazards involved and the required precautions.

##### 2.4.8.2 Electrostatically sensitive parts

This device contains electro-statically sensitive components. Therefore, potential equalization must be provided when working on the device (antistatic protection).

### 2.4.8.3 Replacing fuses

 **WARNING**

**Damage from overheating.**

The use of repaired fuses and bypassing the fuse holder is prohibited.

- ▶ Only the fuses listed in chapters [7.3.4](#) and [7.3.5](#) are permissible.
-

## 3 Process controller

### 3.1 General notes

The device is equipped with a TFT color graphics display and a function/alphanumeric keypad.

With the corresponding application, this device is a powerful system for managing/documenting weighing and dosing processes. It combines the functions of a user-friendly interface as well as a weighing and dosing device, PLC and interfaces.

The device is programmable according to the IEC 61131-3 standard and the PR 1750/60 development tool accessory is also available.

### 3.2 Overview of the device

- Accuracy 6,000 e (Class III) for the weighing electronics
- High-speed conversion with measurement times from 5 msec
- Weight display with status and mass unit on a TFT color display
- IP65 enclosed stainless steel housing, back IP20
- Integrated LAN connection (10/100 Mbit/s) for, e.g., data transmission
- Integrated USB 2.0 connection (Type A,  $i = 200$  mA) for printer, USB stick, PC keyboard, barcode scanner, external splitter (hub)
- SD card slot (incl. SD card)
- Integrated RS-232 interface for, e.g., PC, printer or remote display
- Integrated RS-485 interface for, e.g., PC, printer or remote display
- Can be expanded using the following plug-in cards:
  - Interface card 2x RS-485 PR 5900/04
  - Analog I/O interface card PR 5900/07
  - Weighing electronics board PR 5900/10 (W1, WE1)
  - Digital I/O interface card PR 5900/12
  - Digital I/O interface card PR 5900/13
  - Digital I/O interface card PR 5900/17
  - Interface card 2x RS-232 PR 5900/32
  - CX1 module for the operator terminal PR 5900/6x, ../7x
  - Fieldbus cards PR 1721/5x or PR 1721/7x (2-port versions)
- 4 relay outputs with change-over contact
- 4 passive opto-decoupled inputs
- Electrically isolated interfaces (except RS-232)
- Wide range power supply for  $U_{AC} = 100$  to 240 V, protection class I (protective grounding conductor)
- Version for  $U_{DC} = 24$  V

- Plug-in connections inside the device for load cells, inputs/outputs, LAN connection, serial interfaces
- Calibration using PC tool (browser/VNC)
- Calibration using weights according to the mV/V method or directly using load cell data (smart calibration)
- Software configuration of the interface cards, e.g., for remote display or printer
- Analog test for the weighing electronics
- Overwrite protection:
  - Via a maximum of 4 CAL switches (two on the main board and one each on the weighing electronics board)
  - Via software

### 3.2.1 Communication protocols

For the internal RS-232:

- Remote display protocol
- Printer
- ModBus protocol
- xBPI protocol
- SBI protocol
- EW-Com protocol

Field bus slave (accessories):

- PR 1721/51 ProfiBus-DP
- PR 1721/54 DeviceNet
- PR 1721/55 CC-Link
- PR 1721/56 ProfiNet I/O
- PR 1721/57 EtherNet-IP
- PR 1721/76 ProfiNet I/O 2-port
- PR 1721/77 EtherNet-IP 2-port

For the internal LAN interface:

- ModBus-TCP
- Ethernet TCP/IP
- OPC-UA, refer to the corresponding documentation

### 3.3 Housing

#### 3.3.1 General notes

The following housing options are available:

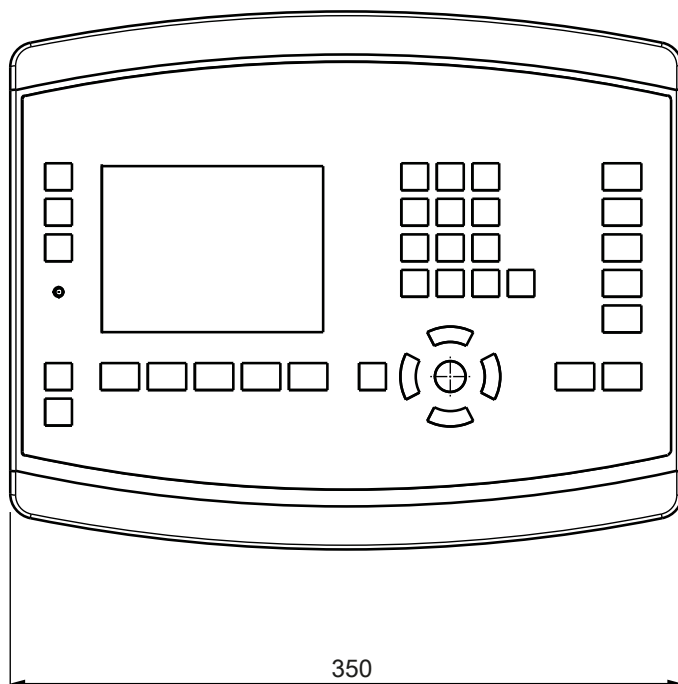
- Stainless steel housing for the switchbox installation, see Chapter [3.3.2.1](#)
- Stainless steel housing for table-top mounting, see Chapter [3.3.2.2](#)
- Stainless steel housing for wall mounting, see Chapter [3.3.2.3](#)
- For blackbox housing for switchbox installation, see Chapter [3.3.2.4](#)

#### 3.3.2 Dimensions

##### 3.3.2.1 Control cabinet housing

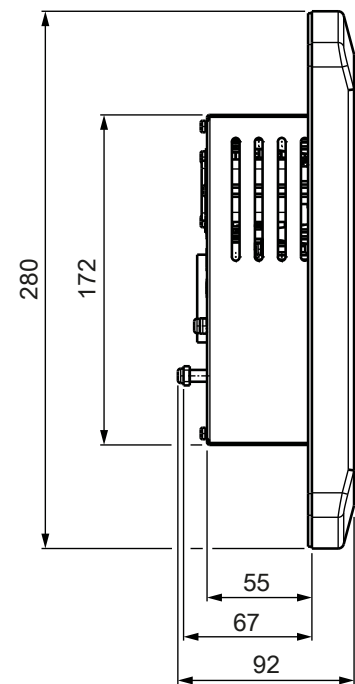
The keypad and the display form one unit with the front. A rectangular cut-out is required for the installation. Cable connections are made at the back of the housing.

**Front view**

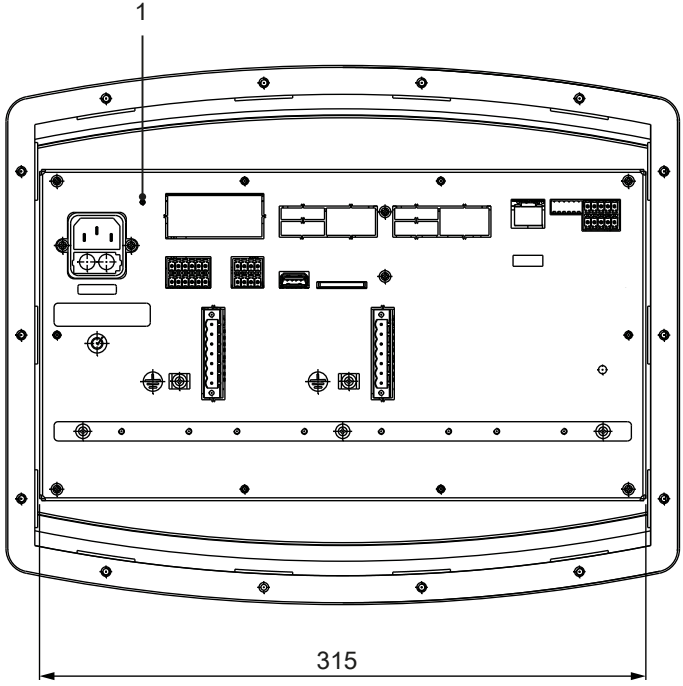


All dimensions in mm

**Side view**

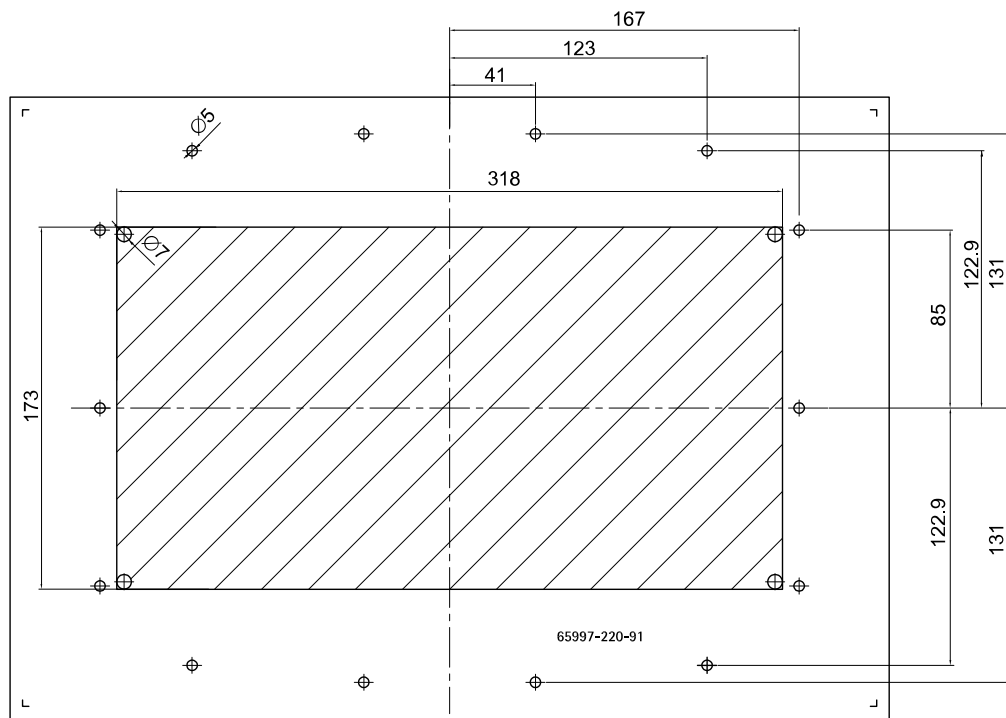


All dimensions in mm

Back view	No.	Description
 <p data-bbox="119 996 375 1041">All dimensions in mm</p>	1	Reset key

**3.3.2.1.1 Drilling template and control panel cut-out**

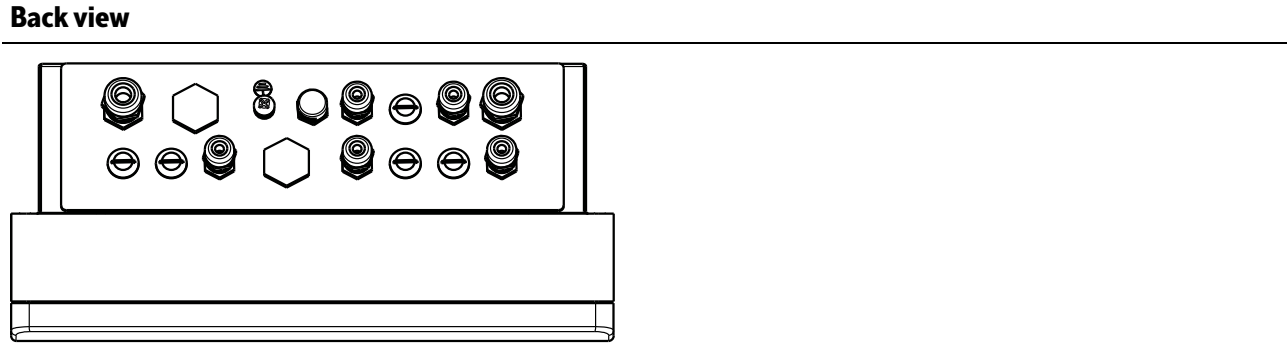
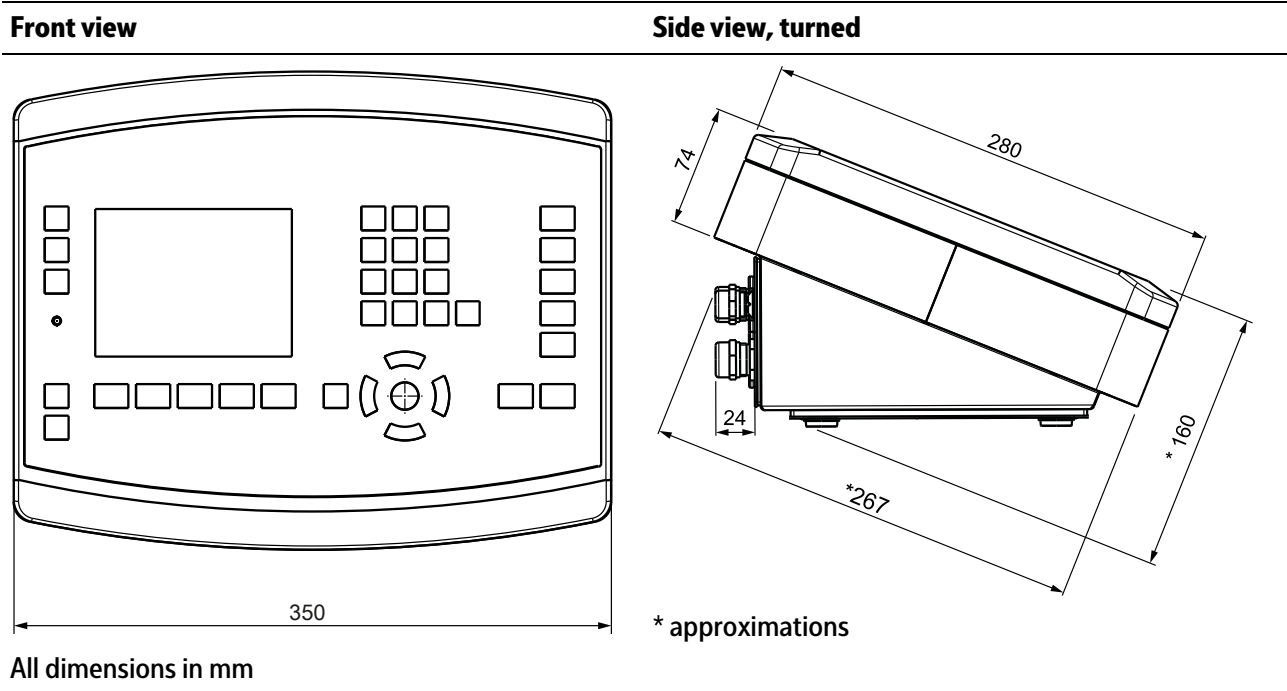
The drilling template (shown in a reduced size) with control panel cut-out is included as an original in the scope of supply.



All dimensions in mm

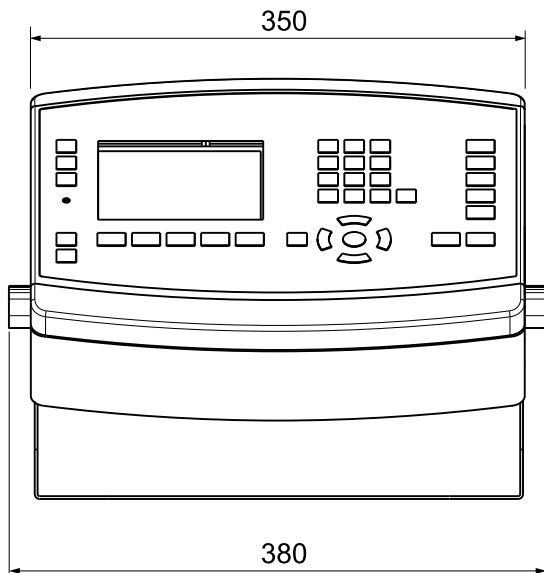
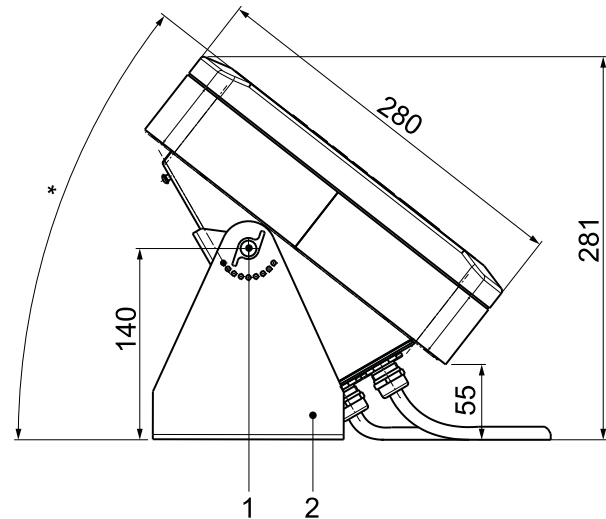
**3.3.2.2 Table-top housing**

The keypad and the display form one unit with the front. The cables are fed through entry glands on the bottom of the housing and connected to the electronics.



### 3.3.2.3 Wall housing

There is also a version of the PR 5900 with table-top housing that comes with a support bracket (2) for wall mounting. The housing is fixed in the required position using knurled screws (1).

**Front view****Side view**

\* Max. 38°

All dimensions in mm

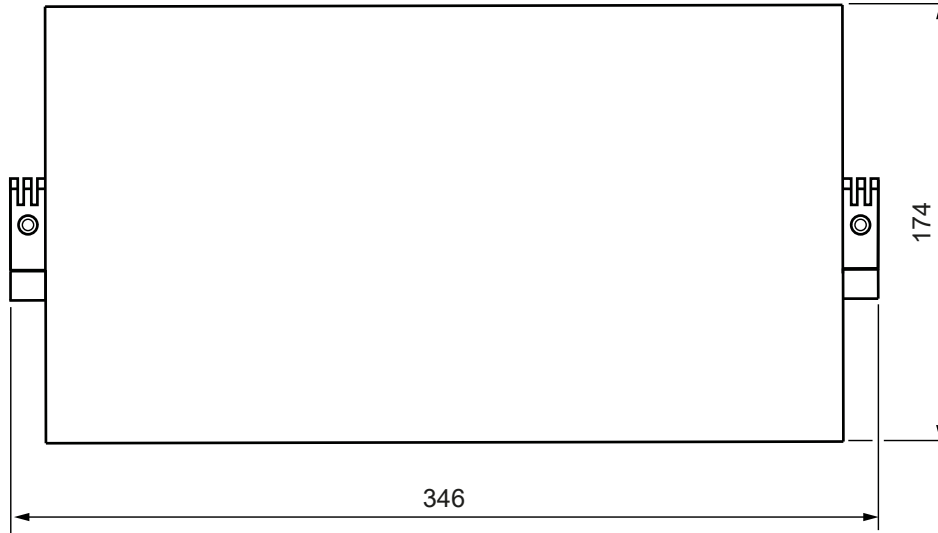
**3.3.2.4 Blackbox housing**

The front does not have a control panel or a display.

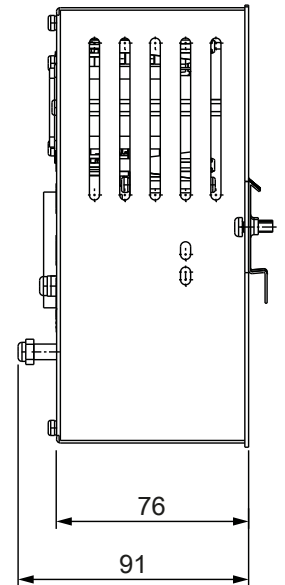
The device is designed for mounting rail installation (35 mm, as per DIN 46277).

Cable connections are made at the back of the housing.

**Front view**

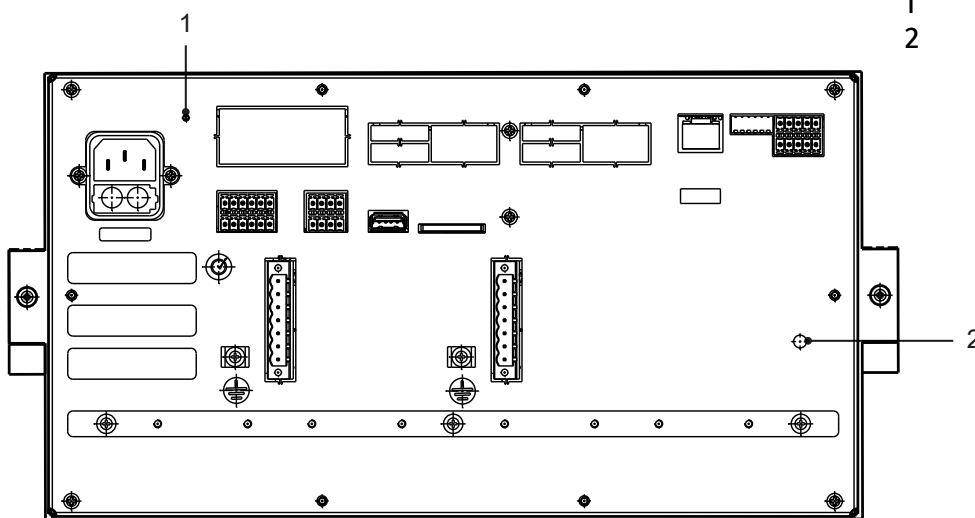


**Side view**



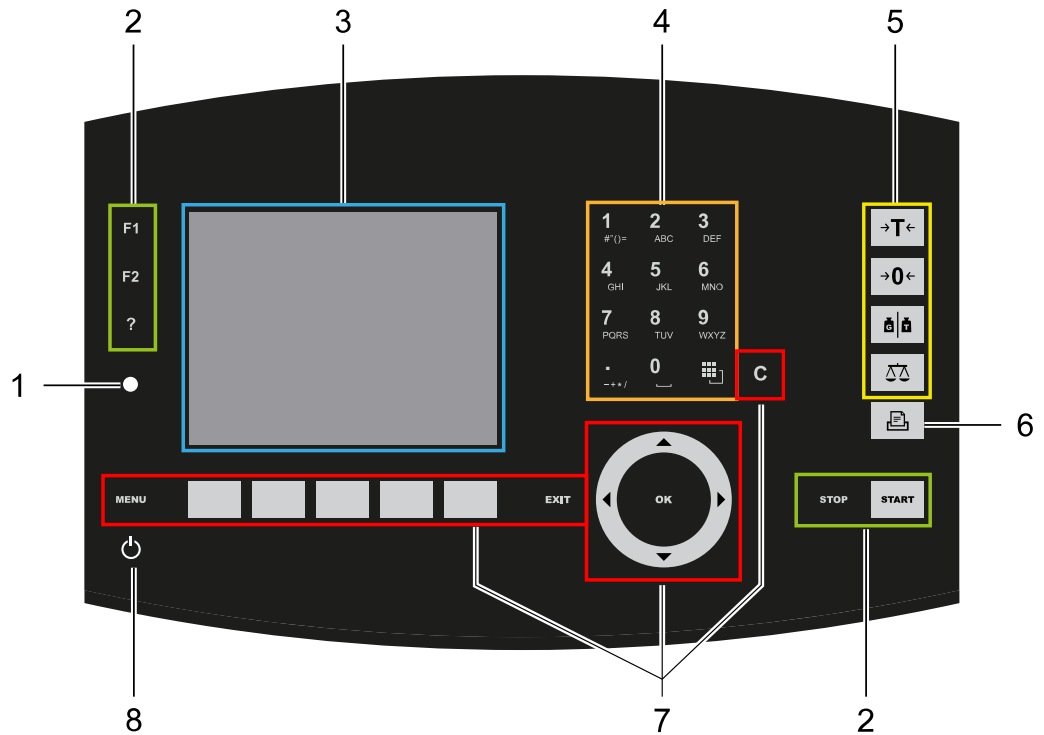
All dimensions in mm

**Back view**



No.	Description
1	Reset key
2	LED

### 3.4 Overview of device front

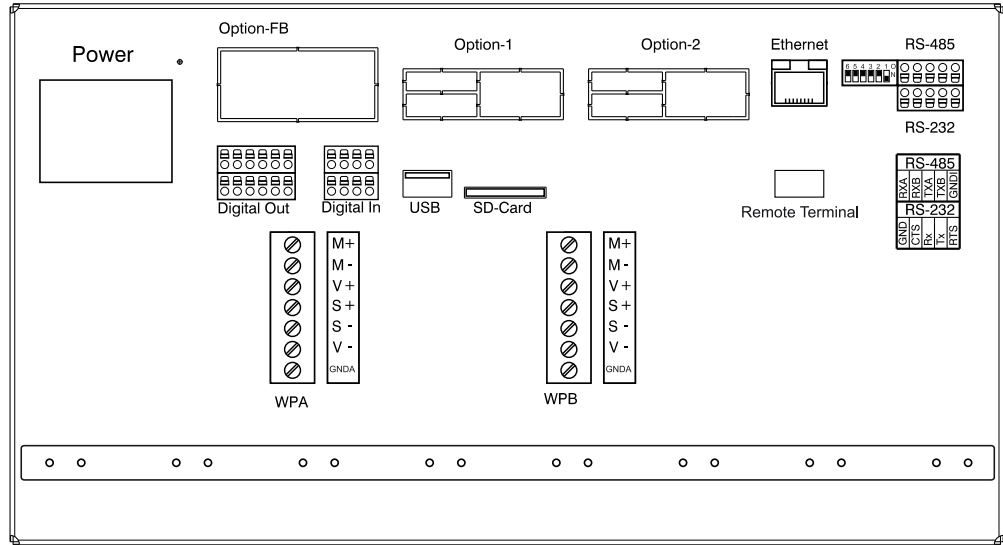


#### Display and operating elements

No.	Description
<b>Display elements</b>	
1	LED status display
3	5.7" display, TFT color screen
<b>Operating elements</b>	
2	Function keys
4	Alphanumeric keypad
5	Indicator keys
6	Application keys
7	Navigation/menu keys, incl. soft keys
8	On/off button

For a description of the display and operating elements, refer to Chapter "Display and operating elements" in the PR 5900 operating instructions.

### 3.5 Overview of connections



Connection	Description
<b>Power</b> Power connection	$U_{AC} = 100 \text{ to } 240 \text{ V}$ or $U_{DC} = 24 \text{ V}$
<b>Option FB</b> Fieldbus interfaces, only one option	<ul style="list-style-type: none"> <li>- ProfiBus DP PR 1721/51</li> <li>- DeviceNet PR 1721/54</li> <li>- CC-Link PR 1721/55</li> <li>- ProfiNet I/O PR 1721/56</li> <li>- EtherNet IP PR 1721/57</li> <li>- ProfiNet I/O 2-port PR 1721/76</li> <li>- EtherNet-IP 2-port PR 1721/77</li> </ul>
<b>Option 1</b> Interfaces	- Option 1 and/or option 2: Serial connections RS-485 (2x) PR 5900/04
<b>Option 2</b> Interfaces	Serial connections RS-232 (2x) PR 5900/32 One channel can be used for connecting to an IS platform without an external power supply.  <ul style="list-style-type: none"> <li>- Option 1 and/or option 2: Analog inputs/outputs PR 5900/07</li> <li>- Option 1 and/or option 2: Digital inputs/outputs PR 5900/12, PR 5900/13, PR 5900/17</li> </ul>

Connection	Description
<b>Ethernet</b> LAN interface	(internal) for: <ul style="list-style-type: none"> <li>- Remote operation via VNC</li> <li>- Software updates</li> <li>- Communication/data exchange: OPC, ModBus-TCP</li> </ul> External I/O devices: <ul style="list-style-type: none"> <li>- ModBus-TCP</li> <li>- Printer</li> </ul>
<b>RS-485</b> Serial interface RS-485 (internal)	<ul style="list-style-type: none"> <li>- Printer</li> <li>- Remote display</li> <li>- External scales</li> </ul>
<b>RS-232</b> Serial interface RS-232 (internal)	<ul style="list-style-type: none"> <li>- PC</li> <li>- PLC</li> </ul>
<b>Digital out</b>	4 x digital output (internal)
<b>Digital in</b>	4 x digital input (internal)
<b>USB</b> USB 2.0 connection (internal)	<ul style="list-style-type: none"> <li>- USB stick</li> <li>- USB keyboard</li> <li>- USB barcode reader</li> <li>- USB printer</li> </ul>
<b>SD card</b> SD card slot (internal)	An SD card is used for extra storage and not to transfer data
<b>Remote terminal</b> Interface for the re- mote terminal	CX1 module for the remote terminal (PR 5900/6x, PR 5900/7x)
<b>WP A</b> Weighing point A	<ul style="list-style-type: none"> <li>- WP A: Internal weighing point PR 5900/10 (W1) and/or</li> <li>WP B: Internal weighing point PR 5900/10 (W1)</li> </ul> or just <ul style="list-style-type: none"> <li>- WP A: Internal weighing point with Ex approval PR 5900/10 (WE1)</li> </ul>
<b>WP B</b> Weighing point B	

### 3.5.1 Plug-in cards

Product	Description	Position
<b>PR 5900/04</b> 2 x RS-485 serial inter- faces	The interface can be configured by software. For more information, see Chapter <a href="#">4.6.1</a> .	Option-1 and/or Option-2

<b>Product</b>	<b>Description</b>	<b>Position</b>
<b>PR 5900/07</b> 1 analog input 1 analog output	Analog input: internal 14 bits binary = 20,000 counts, @ e.g. 0...20 mA/0...10 V Analog output: internal 16 bits = 65,536 counts, resolution of 20,000 @ 20 mA For more information, see Chapter <a href="#">4.6.3</a> .	Option-1 and/or Option-2
<b>PR 5900/10 (W1)</b> Weighing electronics	Internal weighing electronics for connecting load cells or weighing platforms in non-Ex areas. A maximum of two internal weighing electro- ronics units can be inserted. For more information, see Chapter <a href="#">4.6.4</a> .	WP A and/or WP B
<b>PR 5900/10 (WE1)</b> Weighing electronics with Ex approval	Internal weighing electronics for connecting load cells or weighing platforms in Ex areas. A maximum of one internal weighing electro- ronics unit can be inserted. For further information, see Option WE1 ad- ditional information.	WP A
<b>PR 5900/12</b> 4 digital inputs 4 digital outputs	4 passive opto-decoupled inputs 4 relay outputs with potential-free change- over contacts For more information, see Chapter <a href="#">4.6.5</a> .	Option-1 and/or Option-2
<b>PR 5900/13</b> 4 digital inputs 4 digital outputs	4 active opto-decoupled inputs 4 relay outputs with potential-free change- over contacts For more information, see Chapter <a href="#">4.6.6</a> .	Option-1 and/or Option-2
<b>PR 5900/17</b> 6 digital inputs 8 digital outputs	6 passive opto-decoupled inputs 8 passive opto-decoupled outputs For more information, see Chapter <a href="#">4.6.7</a> .	Option-1 and/or Option-2
<b>PR 5900/32</b> 2 RS-232 serial interfa- ces	The interface can be configured by software. For more information, see Chapter <a href="#">4.6.2</a> .	Option-1 and/or Option-2
<b>CX1</b> Module with Ex appro- val	Connection for remote terminal PR 5900/6x, PR 5900/7x For further information, see Option CX1 addi- tional information.	Remote Termi- nal
<b>PR 1721/51</b> Profibus-DP	Profibus DP V0 slave with 9.6 kbit/ s...12 Mbit/s, baud rate auto-detection For more information, see Chapter <a href="#">4.6.8</a> .	Option-FB
<b>PR 1721/54</b> DeviceNet	DeviceNet master-slave with 125, 250, and 500 kbit/s For more information, see Chapter <a href="#">4.6.9</a> .	Option-FB
<b>PR 1721/55</b> CC-Link	CC-Link master-slave with 10 Mbit/s For more information, see Chapter <a href="#">4.6.10</a> .	Option-FB

Product	Description	Position
<b>PR 1721/56</b> ProfiNet I/O	ProfiNet I/O with 10 Mbit/s and 100 Mbit/s, auto-detection (10/100, HalfDX/FullDX) For more information, see Chapter <a href="#">4.6.11</a> .	Option-FB
<b>PR 1721/57</b> EtherNet IP	EtherNet IP with 10 Mbit/s and 100 Mbit/s, auto-detection (10/100, HalfDX/FullDX) For more information, see Chapter <a href="#">4.6.12</a> .	Option-FB
<b>PR 1721/76</b> ProfiNet I/O 2-port	ProfiNet I/O with 10 Mbit/s and 100 Mbit/s, auto-detection (10/100, HalfDX/FullDX) For more information, see Chapter <a href="#">4.6.11</a> .	Option-FB
<b>PR 1721/77</b> EtherNet IP 2-port	EtherNet IP with 10 Mbit/s and 100 Mbit/s, auto-detection (10/100, HalfDX/FullDX) For more information, see Chapter <a href="#">4.6.12</a> .	Option-FB

### 3.5.2 Application licenses

#### Examples of application licenses:

Type	Function
PR 5900/92	PR 1792 OPC server (incl. AccessIt 2.0 license)
PR 5900/83	Batching

#### Examples of application packages:

Counting, checkweighing, totalizing

Automatic dosing and manual filling

For product details, see corresponding data sheets/manuals.

Applications purchased from Minebea Intec may only be changed as per a source code agreement.

## 3.6 Device description

### 3.6.1 Combinations for options

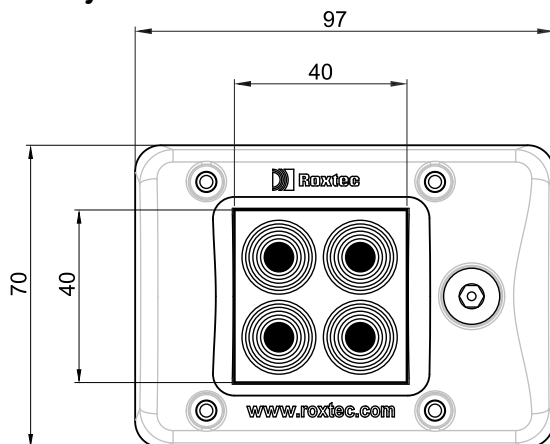
#### Housing:

Designation	Code no.	Description	Chap.
Control cabinet housing	G1	Default	<a href="#">3.3.2.1</a>
Table-top housing	G2		<a href="#">3.3.2.2</a>
Wall housing (table-top housing with support bracket)	G3	Note: turned front	<a href="#">3.3.2.3</a>
Blackbox housing	G4	Note: cannot be combined with Y2/Y3	<a href="#">3.3.2.4</a>

#### Housing backs:

Designation	Code no.	Description
Back plate with cable glands for table-top housing	L12	Default
Back plate with EzEntry 4 and cable glands for table-top housing	L13	Note: cannot be combined with Y2/Y3




#### EzEntry 4



Cable gland 4× 3.5 - 16.5 mm  
Mounting, see supplied installation instructions.

all dimensions in mm

**Power supply cable:**

Designation	Code no.	Description
With European plug, type CEE7	EU	
		
With GB plug, type 360	GB	
		Only when ordering the table-top housing and wall housing!
With US plug, type LAP 31	US	
		
With open cable ends for 24 V	N31	

**Electronics:**

Designation	Accessories	Code no.	Description	Chap.
	PR 5900/10	W1	WP A: Weighing electronics board; default	<a href="#">4.6.4</a>
		W2	WP B: Weighing electronics board	
Analog/digital converter	PR 5900/10 with Ex approval	WE1	WP A: Weighing electronics board with intrinsically safe load cell supply for operation of load cells/platforms in zones 1 and 21	Option WE1 additional information

**Power supply:**

Designation	Code no.	Description	Chap.
Power supply	L0	110/230 V AC version; default	<a href="#">2.4.3.1</a>
	L8	24 V DC version	<a href="#">2.4.3.2</a>

**Internal inputs:**

Designation	Code no.	Description	Chap.
Opto-decoupled input	DE1	Digital input, passive (external supply required)	<a href="#">4.5.10</a>
	DE2	Digital input, active (internal 12 V supply)	<a href="#">4.5.10</a>

**Interface cards:**

Designation	Accessories	Code no.	Description	Chap.
2 x RS-485 interface	PR 5900/04	B15	Option 1: 2 serial interfaces	<a href="#">4.6.1</a>
		B25	Option 2: 2 serial interfaces	
Analog inputs and outputs	PR 5900/07	B16	Option 1: 1 analog input and 1 analog output (0/4 to 20 mA)	<a href="#">4.6.3</a>
		B26	Option 2: 1 analog input and 1 analog output (0/4 to 20 mA)	
Digital inputs and outputs	PR 5900/12	B18	Option 1: 4 passive opto-decoupled inputs and 4 relay outputs	<a href="#">4.6.5.1</a> , <a href="#">4.6.5.2</a>
		B28	Option 2: 4 passive opto-decoupled inputs and 4 relay outputs	
Digital inputs and outputs	PR 5900/13	B17	Option 1: 4 active opto-decoupled inputs and 4 relay outputs	<a href="#">4.6.6.1</a> , <a href="#">4.6.6.2</a>
		B27	Option 2: 4 active opto-decoupled inputs and 4 relay outputs	
Digital inputs and outputs	PR 5900/17	B19	Option 1: 6 passive opto-decoupled inputs and 8 passive opto-decoupled outputs	<a href="#">4.6.7.1</a> , <a href="#">4.6.7.2</a>
		B29	Option 2: 6 passive opto-decoupled inputs and 8 passive opto-decoupled outputs	
2 x RS-232 interface	PR 5900/32	B14	Option 1: 2 serial interfaces	<a href="#">4.6.2</a>
		B24	Option 2: 2 serial interfaces	
Module with plug for Ex zone		CX1	Connection for remote terminal (PR 5900/6x, PR 5900/7x)	Option CX1 additional information

**Fieldbus cards:**

Designation	Accessories	Code no.	Description	Chap.
Profibus DP	PR 1721/51	C21	FB option	<a href="#">4.6.8</a>
DeviceNet	PR 1721/54	C24	FB option	<a href="#">4.6.9</a>
CC-Link	PR 1721/55	C25	FB option	<a href="#">4.6.10</a>
ProfiNet I/O	PR 1721/56 PR 1721/76	C26	FB option	<a href="#">4.6.11</a>


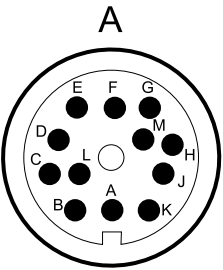
Designation	Accessories	Code no.	Description	Chap.
EtherNet/IP	PR 1721/57 PR 1721/77	C27	FB option	<a href="#">4.6.12</a>

**Applications/alibi memory/OPC server:**

Designation	Accessories	Code no.	Description	Chap.
Basic		H0	Application; default	
Phase	PR 5900/81	I4	Application (incl. OPC license)	
Count	PR 5900/82	I5	Application	
Batching	PR 5900/83	I6	Application	See corresponding manual
Truck	PR 5900/84	I8	Application	
IBC	PR 5900/86	I11	Application	
Tilt error correction	PR 5900/87	I12	License (only "Basic" application)	
Alibi memory	PR 5900/91	E5	License	
OPC server	PR 5900/92	E6	Use of the PR 1792 OPC server	
Batch modes	PR 5900/93	E9	Special license for the use of dosing modules in programming operations	

**Cable connections:**

Designation	Accessories	Code no.	Description
For internal interface: connection cable for network	PR 5230/30	M39	Ethernet connector, RJ-45 plug, IP66 Note: cannot be combined with Y2/Y3 See Chapter <a href="#">4.6.13</a> .
	PR 5230/31	M40	Ethernet cable, 7 m long, metric cable gland, RJ-45 plug, industry version See Chapter <a href="#">4.6.14</a> .

Designation	Accessories	Code no.	Description			
Disconnectable plug connection		X3	Plug connection for internal weighing point WPA			
		X4	Plug connection for internal weighing point WPB			
			 <p>B: +Sense; C: +Supply; D: -Supply; E: -Sense; H: -Signal (Measure); J: +Signal (Measure)</p>			
USB female connector		N29	USB 2.0, type A, IP65 (when nothing is plugged in) Note: cannot be combined with Y2/Y3			
USB connection cable		N30	Connection to barcode scanner YBR03xx			
<b>Cable with cable gland:</b>						
Designation	Internal RS-485	Option 1 RS-485 A	Option 1 RS-485 B	Option 2 RS-485 A	Option 2 RS-485 B	Accessories
Serial cable, 9 pins D-Sub male connector, 6 m						PR 5900/41
Serial cable, 9 pins D-Sub female connector, 6 m	M81	M77	M86	M79	M91	PR 5900/42
Serial cable, 12 pins Male round connector, 6 m	M74	M61	M63	M66	M68	PR 5900/43
Serial cable, 12 pins Female round connector, 6 m	M75	M62	M64	M67	M69	PR 5900/44

**Cable with cable gland:**

<b>Designation</b>	<b>Internal RS-232</b>	<b>Option 1 RS-232 A</b>	<b>Option 1 RS-232 B</b>	<b>Option 2 RS-232 A</b>	<b>Option 2 RS-232 B</b>	<b>Accessories</b>
Serial cable, 9 pins D-Sub male connector, 6 m	M16	M44	M71	M48	M83	PR 5900/41
Serial cable, 9 pins D-Sub female connector, 6 m	M17	M45	M72	M49	M84	PR 5900/42
Serial cable, 12 pins Male round connector, 6 m	M18	M46	M73	M59	M85	PR 5900/43
Serial cable, 12 pins Female round connector, 6 m	M19	M47	M82	M60	M87	PR 5900/44

**Other:**

<b>Designation</b>	<b>Code no.</b>	<b>Description</b>	<b>See</b>
Ex zone approval	Y2	ATEX/EU, zone 2/22 approval	CD
Ex zone approval	Y3	FM approval for class I, II, II, div. 2	CD
Set for approval for use for legal metrology	F3	Sticker and CD, NAWI and AWI as per MID	CD

**3.6.2 Device version marking**

The device version marking (e.g., PR 5900-W1-L0-C21-B15-B27-H0-E5) (basic device + options) is located on a label on the back of the device.

## 4 Device installation

### 4.1 General notes

Before starting work, please read Chapter 2 and follow all instructions.

#### **WARNING**

##### **Warning of hazardous area and/or personal injury**

- ▶ All cable connections must be protected from damage.

---

##### **Note:**

- Measurement cables should be kept away from power equipment.
- Signal cables and measurement cables should be installed separately from electric power lines.
- It is recommended that measurement cables are laid in separate cable conduits.
- Power cables should be crossed at right angles.

---

##### **Further procedures:**

- Check the consignment: make sure that all components are present.
- Safety check: inspect all components for damage.
- Make sure that the on-site installation is correct and complete including cables, e.g. power cable fuse protection, load cells, junction box, data cables, console/cabinet, etc.
- If necessary, install the plug-in cards (device must be disconnected from all voltage sources).
- Follow all device installation instructions related to application, safety, ventilation, sealing and environmental influences.
- Connect the cable from the junction box or platform/load cell.
- If applicable: connect other data cables, network cables, etc.
- Connect to supply voltage.
- Check the installation.

## 4.2 Control cabinet equipment

For PR 5900 with control cabinet and blackbox housing only.

Have all required parts, technical documents, and tools at hand for control cabinet installation.

### NOTICE

#### **Ingress of dirt through the air vent in the housing.**

There is a risk of damage being caused to the device.

- ▶ Ensure that dirt does not enter the device when performing mechanical work on it and/or in its vicinity.

#### **Other procedure:**

- Make the drillings and control panel cut-out for the device in the control cabinet door, for example; see Chapter [3.3.2.1.1](#).
- Install the device.
- Secure the cable at the place of installation, e.g. using cable ties.
- Remove the insulation from the cable ends and keep the strands short.
- Connect the screens to the screen clamping rail using screen terminals; see Chapter [4.4.1](#).
- Establish grounding/equipotential bonding between devices/system components (this is essential for Ex applications); see Chapter [4.4.2](#).

## 4.3 Table-top and wall devices

### 4.3.1 Cable gland and connection

The cables have to be fed into the device via glands to ensure leak-tightness. The following cable diameters are suitable: 9...13 mm for gland M20×1.5 and 5...9 mm for cable gland M16×1.5.

The cable wires are connected to the terminals inside the device.

The connections are made via plug-in terminals.

The conductors taken to the terminals shall be as short as possible. The wires of each cable must be tied together with a cable strap shortly before the terminal.

### NOTICE

#### **For protection against dust and moisture during transport and installation, the cable glands are fitted with a polyethylene cover.**

For full IP protection, operation with the dust protection cover fitted is not permitted.

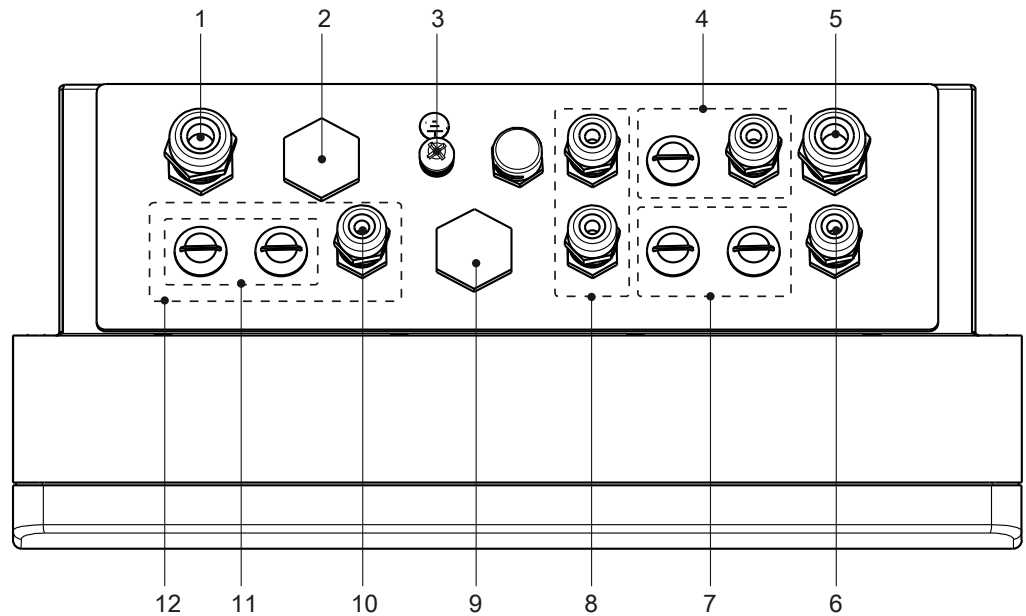
- ▶ Remove the dust protection cover.
- ▶ If a cable gland is not used, it must be sealed with a supplied locking pin.

**NOTICE****Property damage is possible.**

- ▶ Regularly check the fitted cable gland for tightness and re-tighten it, if necessary.

**Cabling**

In principle, the cables can be taken through all cable glands corresponding to the cable diameters. The following figure shows a proposed topology.



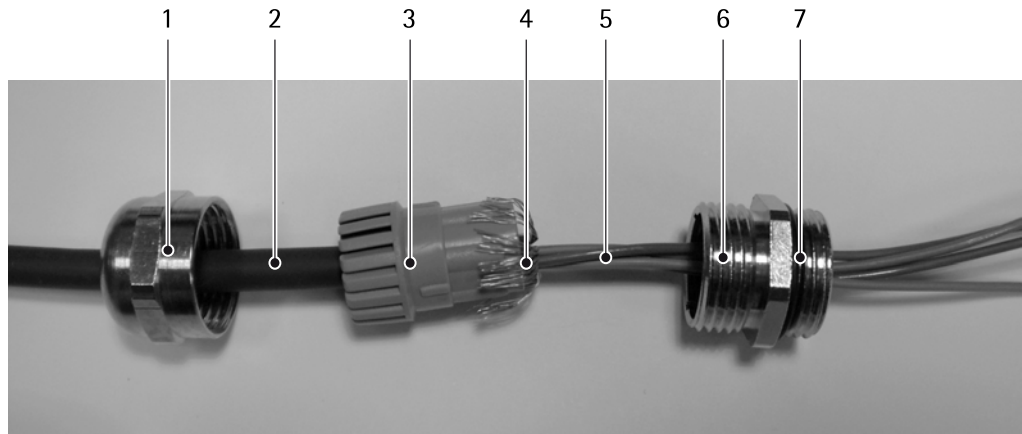
No.	Description
1	WP B: 1 load cell or junction box
2	USB: barcode scanner/options M39/N29
3	Equipotential bonding conductor
4	Digital inputs and outputs: built-in/option-1
5	WP A: 1 load cell or junction box
6	Power supply: 230 V AC or 24 V DC
7	Option-1/fieldbus cards, except ProfiBus
8	Option-1/ProfiBus card, when fully equipped
9	Ethernet socket (options M39/N29)
10	Option-2
11	Internal serial interfaces/ProfiBus card
12	Internal serial interfaces and option-2

### 4.3.2 Installation of a cable

#### NOTICE

##### Material damage is possible.

- ▶ Perform the connection of the cable screen for the fieldbus cards according to the relevant chapter.



#### NOTICE

##### Material damage is possible.

Do not guide the screen (4) into the device!

- ▶ The cable shield (4) must be connected in the metal sleeve (6) of the cable gland.
- ▶ Before, during and after installation, make sure that the sealing ring is seated correctly.

1. Unscrew the sleeve screw cap (1).
2. Slide the cap (1) and plastic cone (3) onto the cable (2).
3. Guide the cable (5) through the gland (6).
4. Fold the cable shield (4) over the lower part of the terminal insert (3) (approx. 10 mm).
5. Connect the cable conductors.
6. Tighten the sleeve screw cap (1).
7. Secure the gland (6) including the o-ring (7) using the counter nut (in the housing).

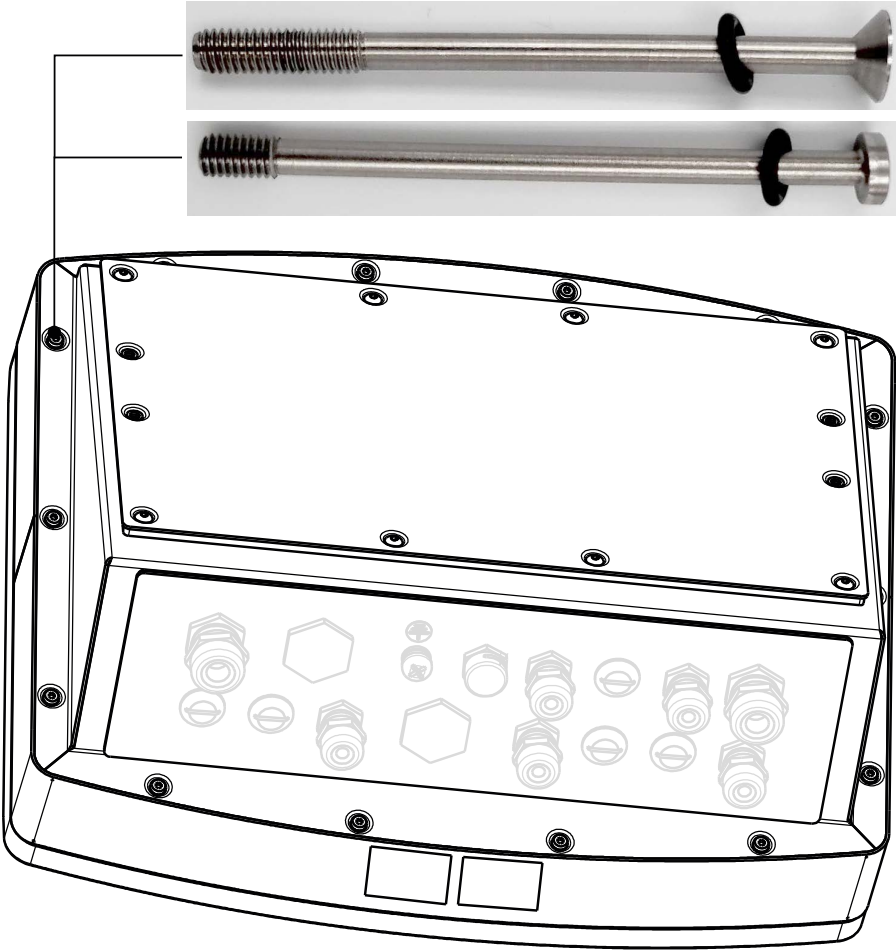
#### NOTICE

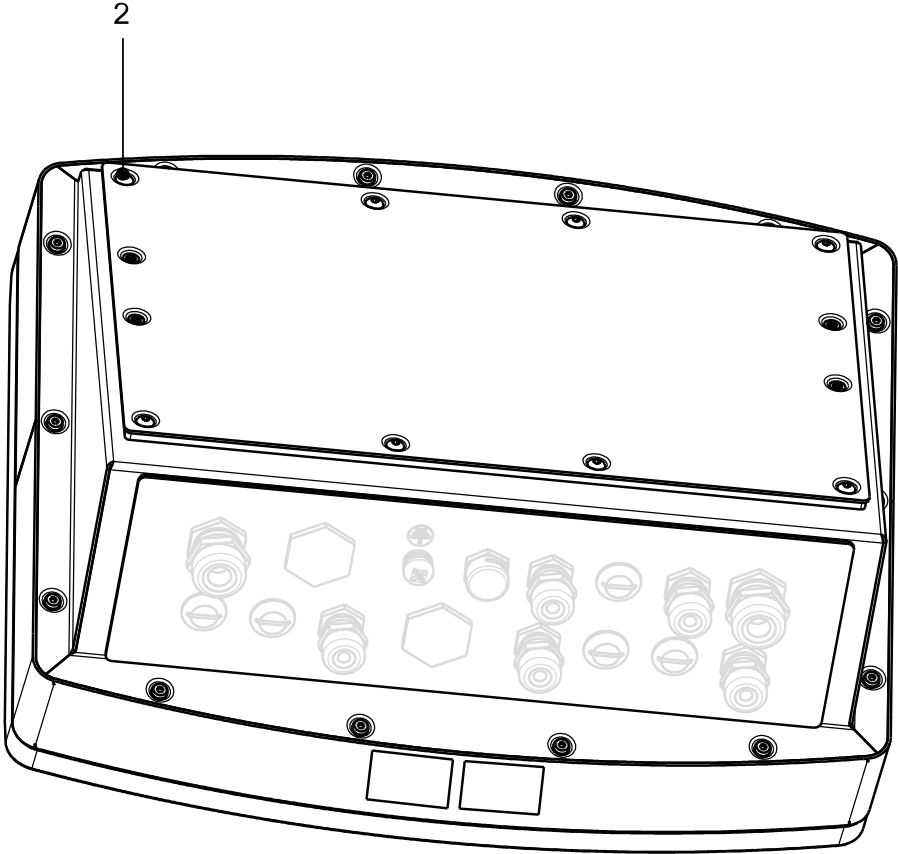
##### Material damage is possible.

- ▶ Regularly check the cable gland for tightness and re-tighten it, if necessary.

4.3.3 Tightening torques

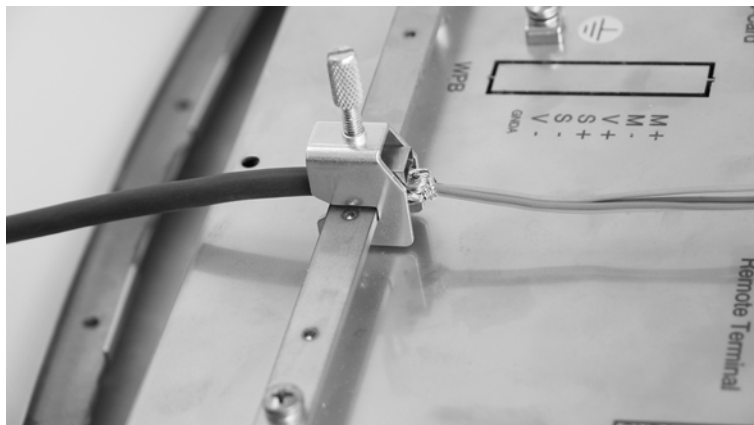
No.	Tightening torque
1a	0.45 Nm
1b	0.20 Nm

	<b>No.</b>	<b>Tightening torque</b>
	2	0.45 Nm

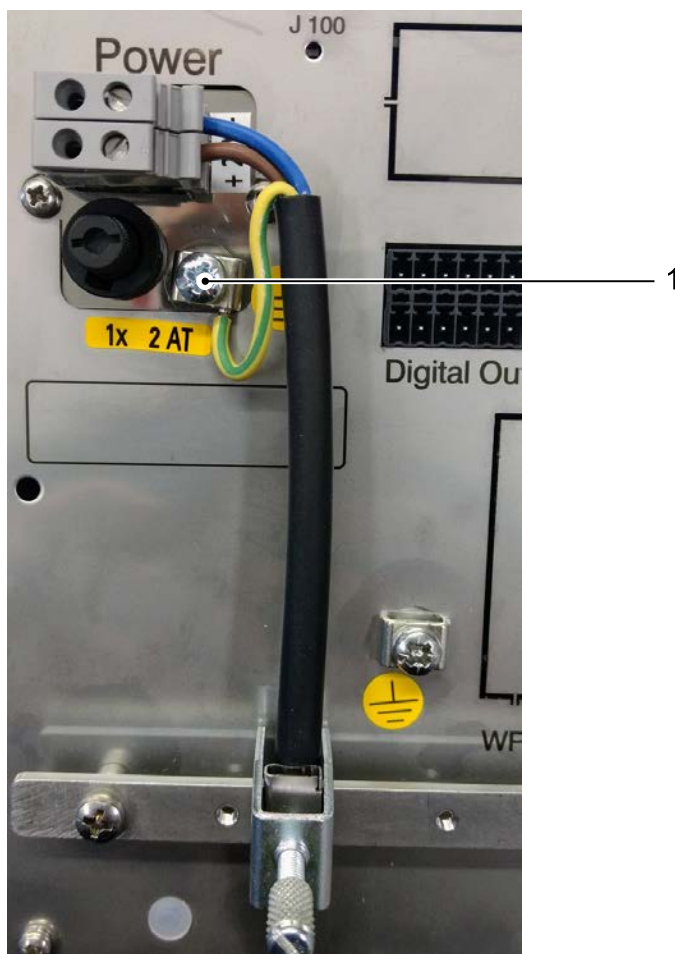
## 4.4 EMC-compliant installation

### 4.4.1 Connecting the screens to the screen clamping rail



The screens must be connected to the screen clamping rail using cable clamps as pictured or the supplied screen terminals.

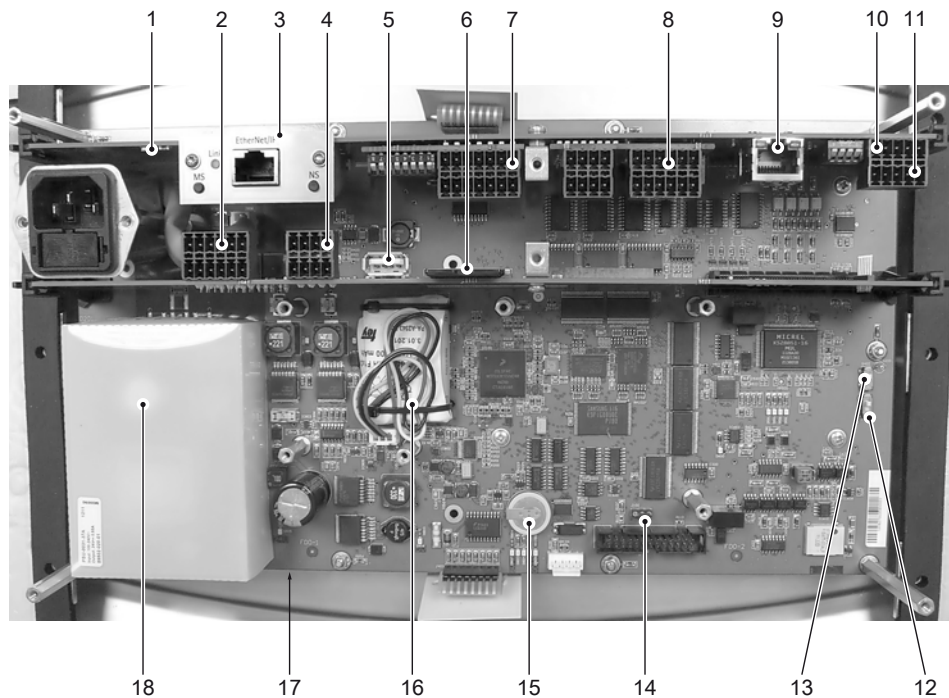
### 4.4.2 Connecting the equipotential bonding conductor



The equipotential bonding conductor (1) must be connected as pictured.

## 4.5 Hardware construction

### 4.5.1 Main board



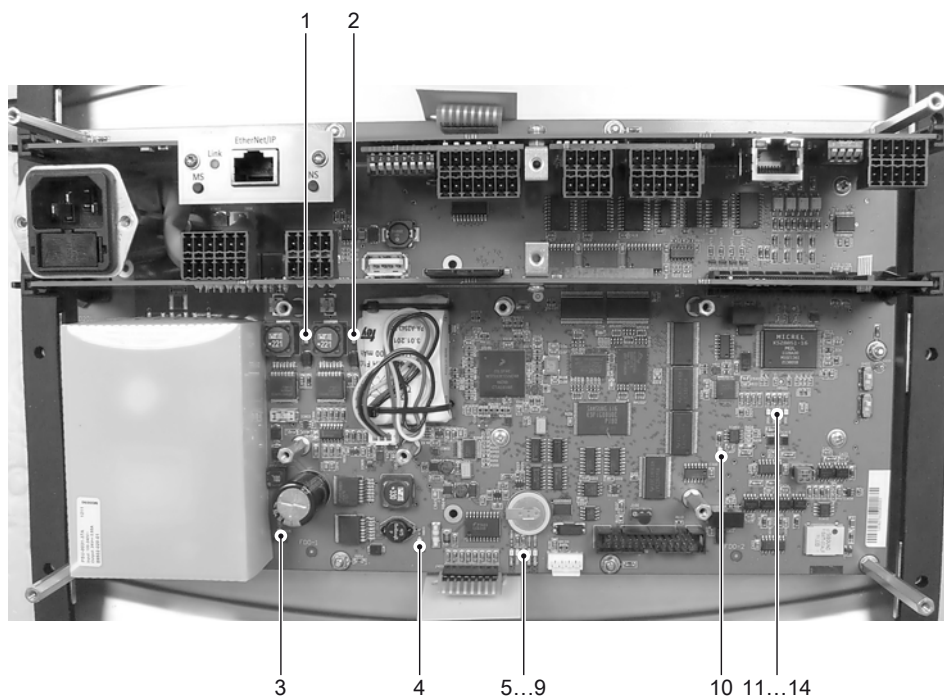
The following elements are located on the main board:

No.	Description
1	Reset key
2	Digital outputs (internal)
3	Slot for fieldbus cards, FB option
4	Digital inputs (internal)
5	USB connection
6	SD card slot
7	Slot for optional cards, option 1
8	Slot for optional cards, option 2
9	Ethernet port, internal
10	Connection for RS-485 interface, internal
11	Connection for RS-232 interface, internal
12	CAL switch 1 (see [Commissioning] - [Overwrite protection] - [CAL switch] in the PR 5900 operating instructions)
13	CAL switch 2 (see [Commissioning] - [Overwrite protection] - [CAL switch] in the PR 5900 operating instructions)
14	SIL chip
15	Clock battery (see Chapter 5.2.1)

No.	Description
16	Standby rechargeable battery (for data recovery)
17	Color-graphic display
18	Power supply

The color-graphic display (17) is connected to the main board via a ribbon cable.

#### 4.5.2 LEDs



LED	Function
1	Load cell supply voltage +9 V
2	Load cell supply voltage -9 V
3	Main supply voltage 24 V
4	5 V
5	5 V, buffered
6	60 mA rechargeable battery current, illuminates when 13 is charging
7	300 mA rechargeable battery current, illuminates when 14 is charging
8	3.3 V
9	3.3 V, buffered
10	USB supply
11 to 14	Remote terminal

### 4.5.3 Network port

The device has an internal Ethernet port.

**NOTICE**

**Damaged data will bring a stop to IT operations.**

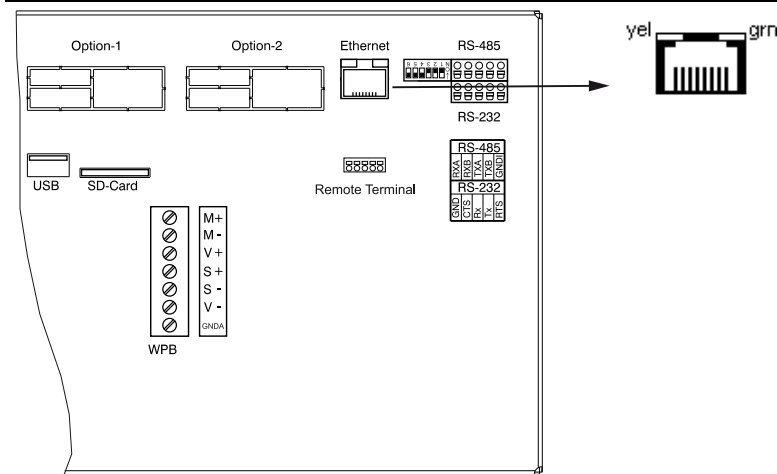
Protect the IT network to prevent unauthorized access.

► The current IT security guidelines must be followed so as to minimize the risks.


#### 4.5.3.1 Ethernet port

The Ethernet port contains a powerful TCP/IP interface connection with transfer rates of 10 or 100 Mbit/s.

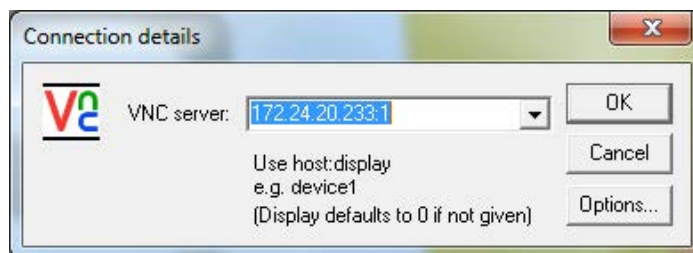
Function tests can be performed via the LEDs (green and yellow) in the RJ-45 socket.



#### Technical data

Description	Data
Connection 	RJ-45 socket on the device back Green (grn): flashing on data traffic (activity) Yellow (yel): lights up when there is an existing connection (link)
Transfer rate	10 Mbit/s, 100 Mbit/s, full/half duplex, auto-detection
Connection mode	Point to point
Potential isolation	Yes
Cable type	CAT 5 patch cable, twisted pair, screened
Cable impedance	150 Ω
Cable length	Max. 115 m

### 4.5.3.2 Notebook/PC connection



Remote operation of the device from a notebook/PC is possible (install VNC software version 3.3.7\* on the notebook/PC).

\* Minebea Intec guarantees the functionality only if this version is used.

### 4.5.4 USB connection

The USB connection is located on the back of the device.



Type	USB 2.0, type A
Max. current	$i_{max} = 200 \text{ mA}$
Potential connection devices	<ul style="list-style-type: none"> <li>- USB stick; see Chapter <a href="#">4.5.4.1</a></li> <li>- External keyboard; see Chapter <a href="#">4.5.4.2</a></li> <li>- Barcode reader; see Chapter <a href="#">4.5.4.3</a></li> <li>- Printer (not GDI); see Chapter <a href="#">4.5.4.4</a></li> <li>- External splitter (hub); see Chapter <a href="#">4.5.4.5</a></li> </ul>

#### ⚠ CAUTION

**Data integrity cannot be guaranteed in the case of a power failure when using a USB stick via a splitter (HUB).**

► Connect the USB stick directly to the USB connection.

#### 4.5.4.1 USB stick

All commercially available USB sticks can be used.

#### 4.5.4.2 External PC keyboard

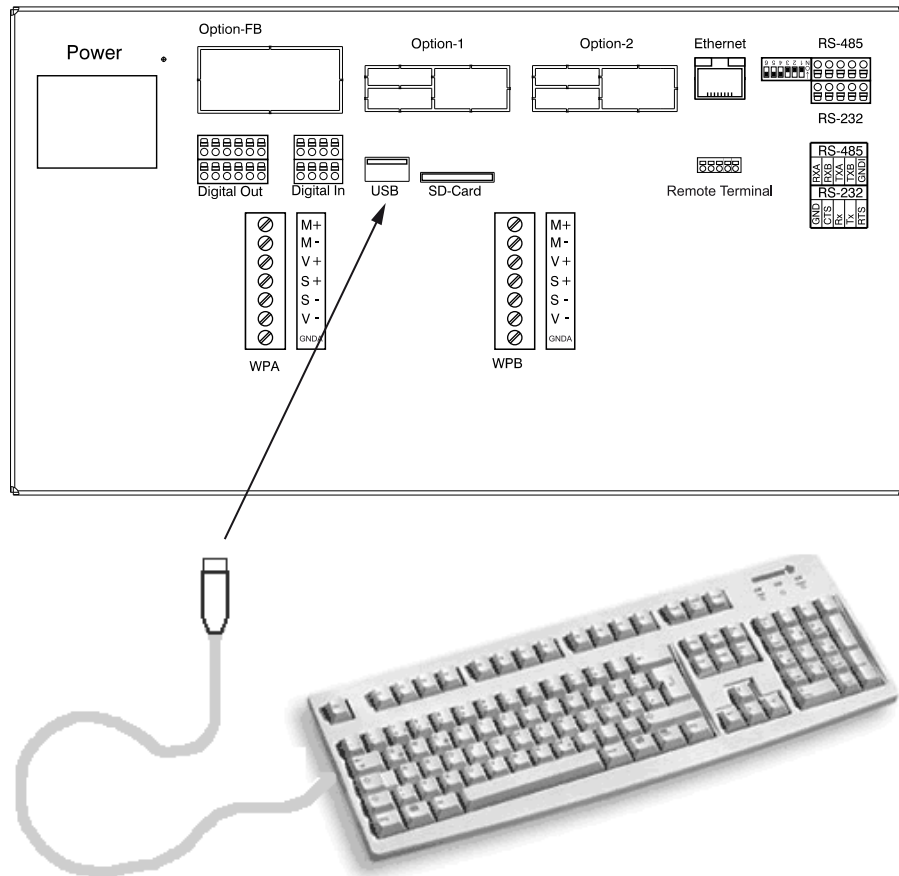
The device has an alphanumeric keypad and a USB connection for an external PC keyboard on the back of the housing. Both operating functions are equivalent and either one can be used.

#### ⚠ CAUTION

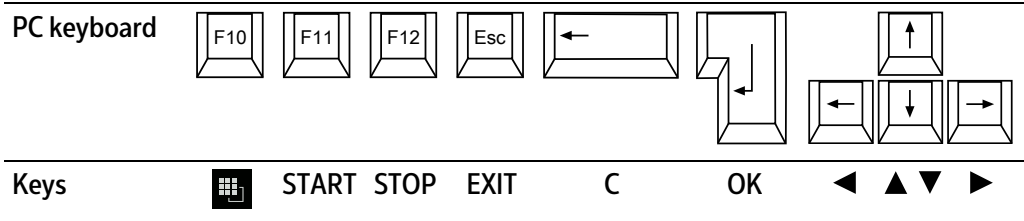
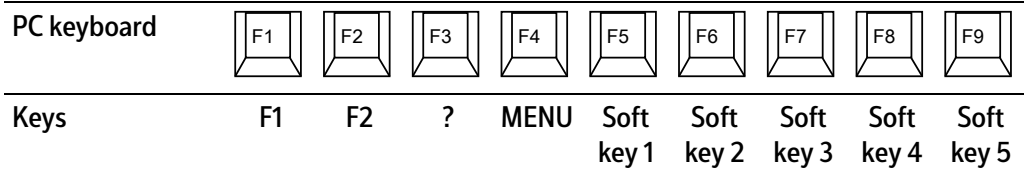
**Before connecting the keyboard, make sure: power consumption  $i < 200 \text{ mA}$ .**

► A self-resetting fuse prevents overloads.

**Connecting to an external PC keyboard**



**Keyboard layout**



Refer to [System setup] - [Operating parameters] - [USB keyboard layout] in the PR 5900 operating instructions to select the keyboard layout for the connected keyboard:

- [German QWERTZ]
- [French AZERTY]
- [Italian QWERTY]
- [Spanish QWERTY]
- [English QWERTY]
- [Russian QWERTY/йцукен]

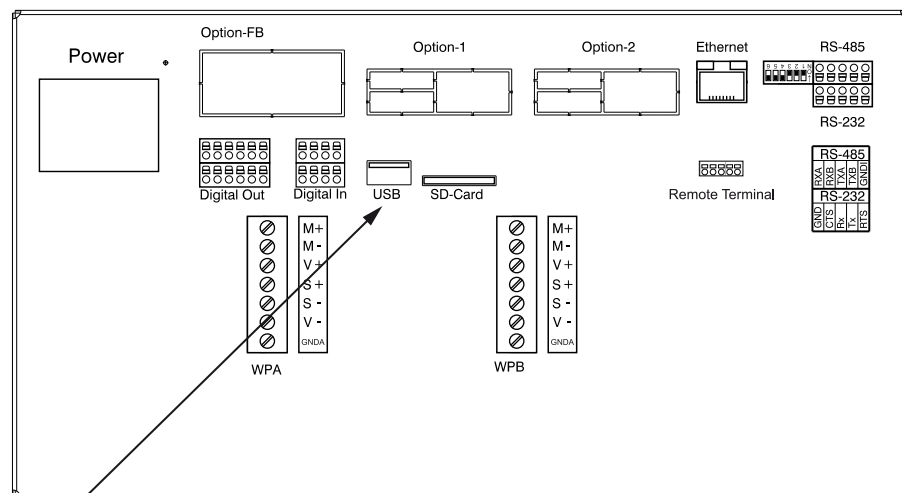
#### 4.5.4.3 Barcode scanner

A barcode scanner can be connected to the USB interface on the back of the housing as an alternative to an external keyboard.

#### ⚠ CAUTION

**Before connecting the barcode scanner, make sure: power consumption  $i < 200$  mA.**

► A self-resetting fuse prevents overloads.



Barcode scanner settings are configured by scanning the corresponding code (see manual). We recommend setting 3 redundant read processes to ensure secure read values.

To confirm each read process via the keypad, the automatic CR function of the reader must be switched off.

#### 4.5.4.4 Printer

The following USB printers can be connected:

- YDP14IS-OCEUV
- EPSON TM-U220 and EPSON LQ-300K
- Line printers
- Printers with ESC/P2 control
- Printers with PCL5 control

#### 4.5.4.5 External HUB

All commercially available HUBs can be connected.

#### CAUTION

**All connected USB devices + HUB: power consumption  $i < 200$  mA or use a power supply for the HUB.**

- ▶ A self-resetting fuse prevents overloads.

#### 4.5.5 SD card slot

The internal SD card slot is located on the back of the device. It comes with an appropriate SD card. The SD card is only used for storage; it is not used for data transfers.

#### **Note:**

Only SD cards supplied by Minebea Intec may be used. No warranty is given for third-party cards.

The following data is saved to the SD card:

- The backup directories for the configuration and database
- A copy of the current version of the BIOS, firmware, and application
- A copy of the version of the BIOS, firmware, and application as delivered
- Manuals

You also have the option of saving application data.

#### CAUTION

**The SD card is a fixed component of the device.**

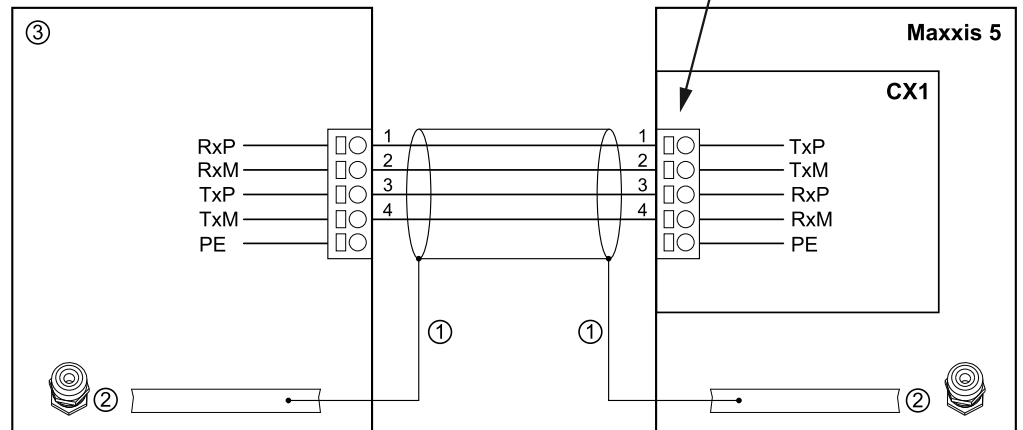
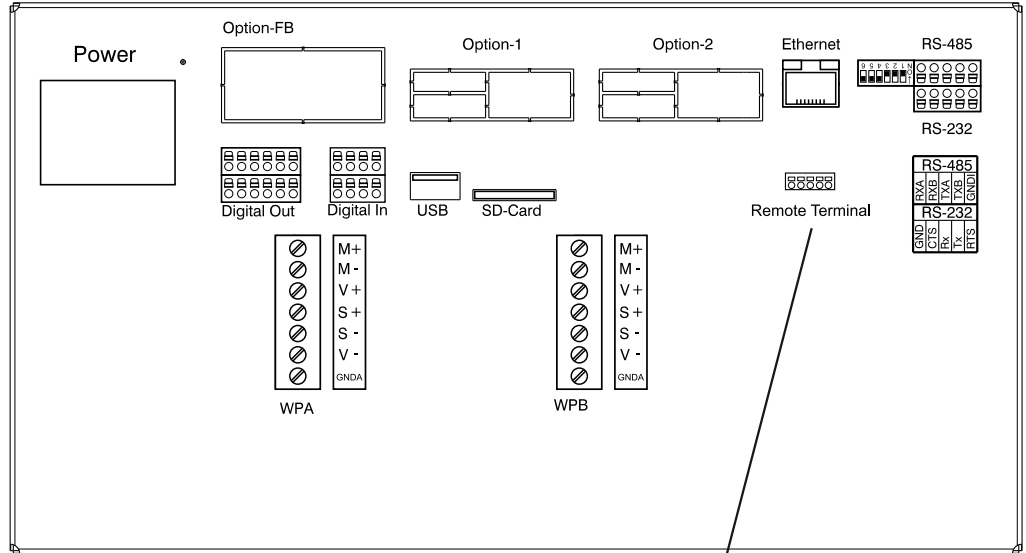
- ▶ The SD card should only be removed together with the SIL chip during servicing (for information on replacing the device, refer to Chapter [5.2.4](#)).
- ▶ The SD card may not be used for data transfers.
- ▶ The SD card may not be used in a notebook/PC.

The SD card is backed up by a rechargeable battery in the event of a power failure, which means that the current activity (e.g., reading data) will be continued and completed.

### 4.5.6 Remote terminal connection (option CX1)

Data is transferred between the Maxxis 5 and the remote terminal PR 5900/6x, ../7x via a dedicated Ethernet connection (permanent point-to-point connection).

#### Maxxis 5, rear



- ① Screen
- ② Screen clamping rail or cable gland
- ③ Remote terminal

**⚠ WARNING**

**Warning of hazardous area and/or personal injury**

Using the intrinsically safe interface on a non-intrinsically safe device just once can impair and/or invalidate the protection type.

- ▶ Subsequent use in an intrinsically safe system is only then permitted following a thorough examination by qualified personnel; see also requirement as per IEC 60079-14.

**Note:**

Technical data, see "Option CX1 additional information".

**4.5.7 RS-485 interface (internal)**

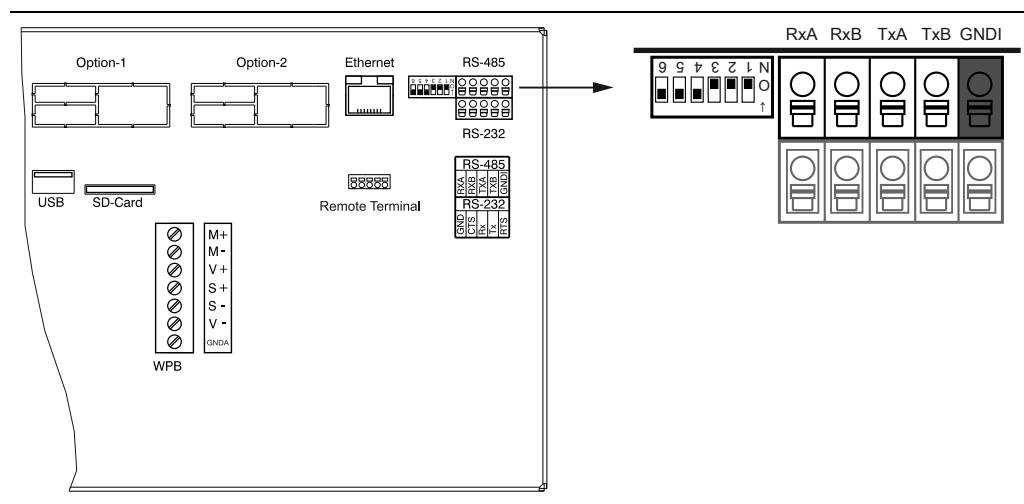
The device is equipped with an integrated RS-485 interface. The interface can be configured by software.

The RS-485 interface can also be used as a point-to-point connection.

Using RS-485 is compulsory with a multi-point connection (Tristate status).

Connection options using the RS-485 interface:

- Connecting to a PC or to an RS-485/RS-232 Converter, see Chapter [4.5.7.1](#)
- Connecting to an SPS (PLC) or an RS-485/RS-232 converter, see Chapter [4.5.7.2](#)
- Connecting multiple PR 5900 units to a PC or to an RS-485/RS-232 Converter, see Chapter [4.5.7.3](#)
- Connecting an IS platform via RS-485, (2-wire) see Chapter [4.5.7.4](#)
- Connecting digital load cells from type Pendeo® via RS-485, see Chapter [4.5.7.5](#)

**Technical data**

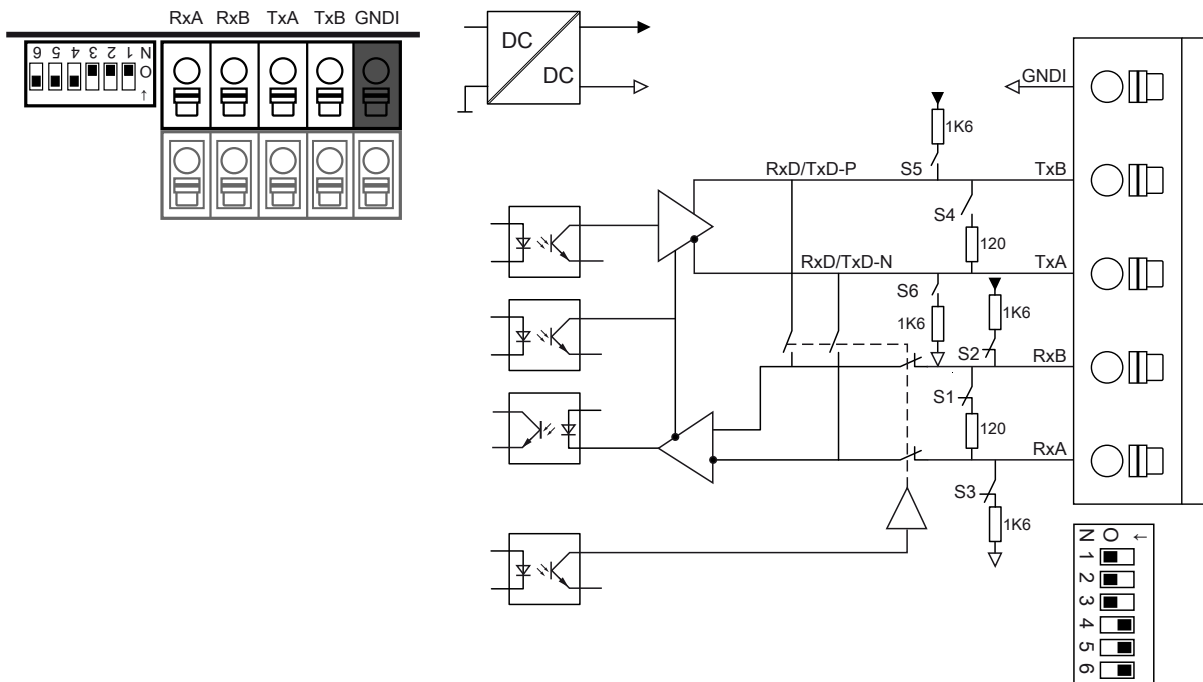
Description	Data
Connection	Terminal, 5-pin
Number of channels	1
Type	RS-485, full duplex (4-wire) RS-485, half duplex (2-wire)
Transmission rate [bit/s]	300, 600, 1200, 2400, 4800, <9600>, 19200
Bits/Stopbit	<8/1> or 7/1
Parity	even, <uneven>, none
Potential isolation	yes

Description	Data
Cable type	Twisted pair, screened (e.g., LifYCY 3x2x0.20), 1 pair of wires for ground (GND)
Cable gauge	1.5 mm <sup>2</sup>
Cable length	max. 1000 m
Coding pin	is inserted into the position marked gray in the image.

<...> = preset values (factory settings)

**Switch/Connection**

**Block diagram RS-485**

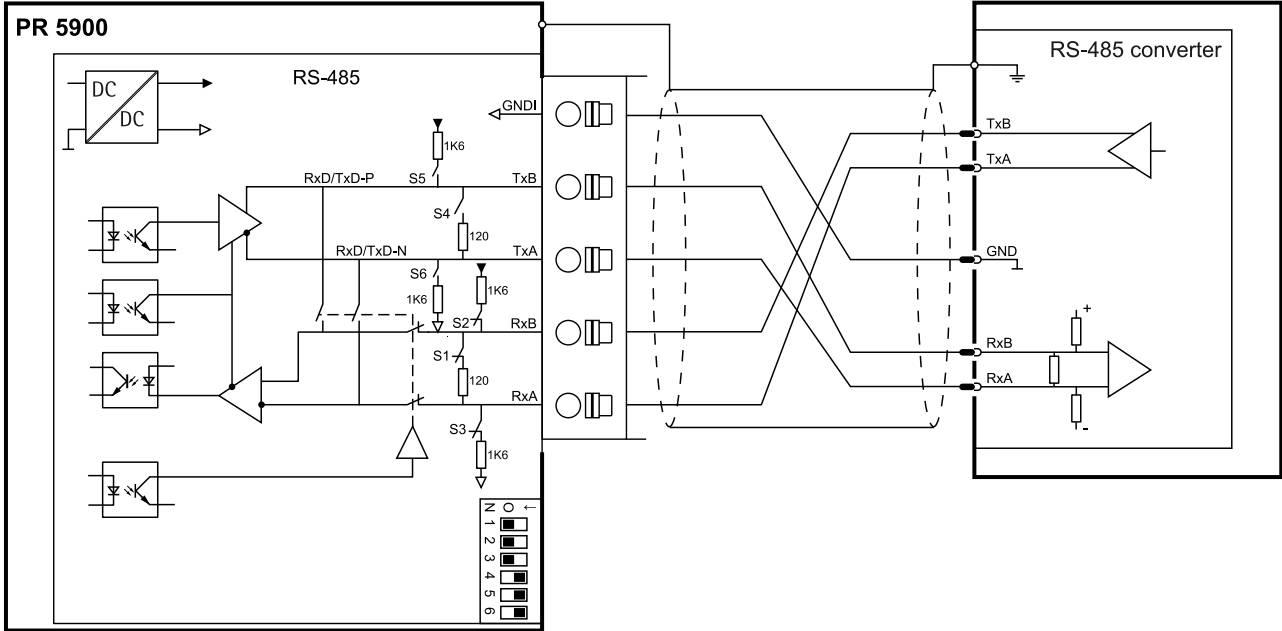


S	Function	Settings for RS-485	
1	Rx bus termination	OFF: not connected	ON: (RxA 120 Ω RxB)
2	Rx pull-up resistor	OFF: not connected	ON: (RxB 1K6 Ω +V)
3	Rx pull-down resistor	OFF: not connected	ON: (RxA 1K6 Ω -V)
4	Tx/Rx bus termination	OFF: not connected	ON: (TxA 120 Ω TxB)
5	Tx pull-up resistor	OFF: not connected	ON: (TxB 1K6 Ω +V)
6	Tx pull-down resistor	OFF: not connected	ON: (TxA 1K6 Ω -V)

**4.5.7.1 Connecting to a PC or an RS-485/RS-232 converter**

Point-to-point connection for the EW-Com protocol (4-wire)

**Example:**



**Switch settings**

**Configuration**

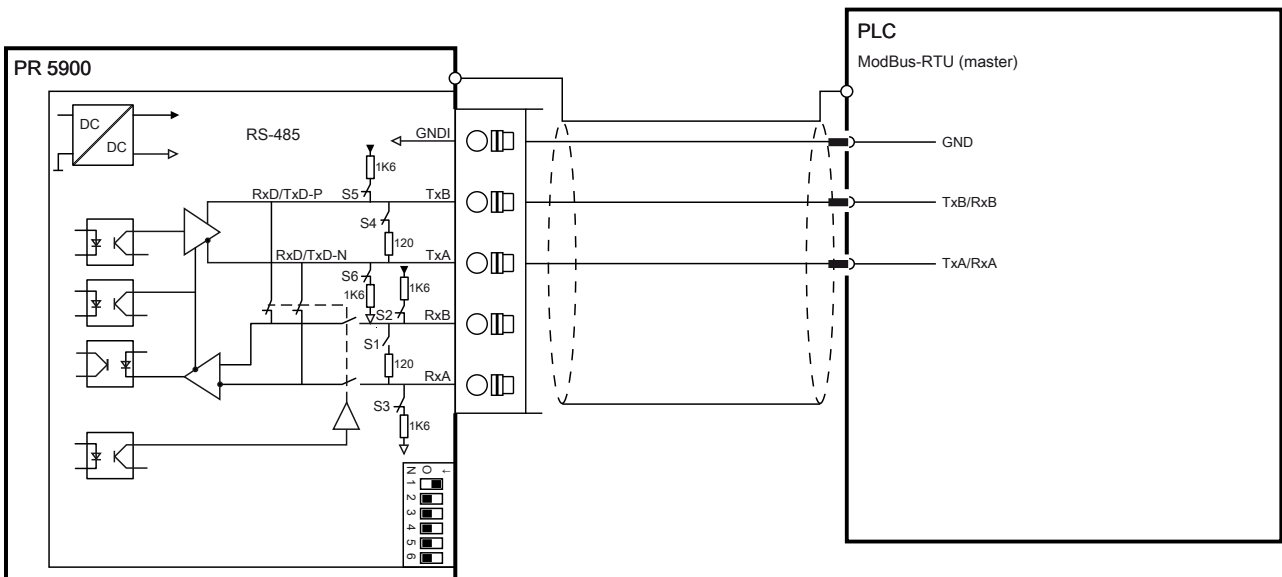
ON: S1, S2, S3  
OFF: S4, S5, S6

[Operating] - [System setup] - [Connected devices] - [PC via EW-Com] - [Interface] - [Built-in RS-485]

**4.5.7.2 Connecting to a PLC or an RS-485/RS-232 converter**

Point-to-point connection for the ModBus protocol (2-wire)

**Example:**

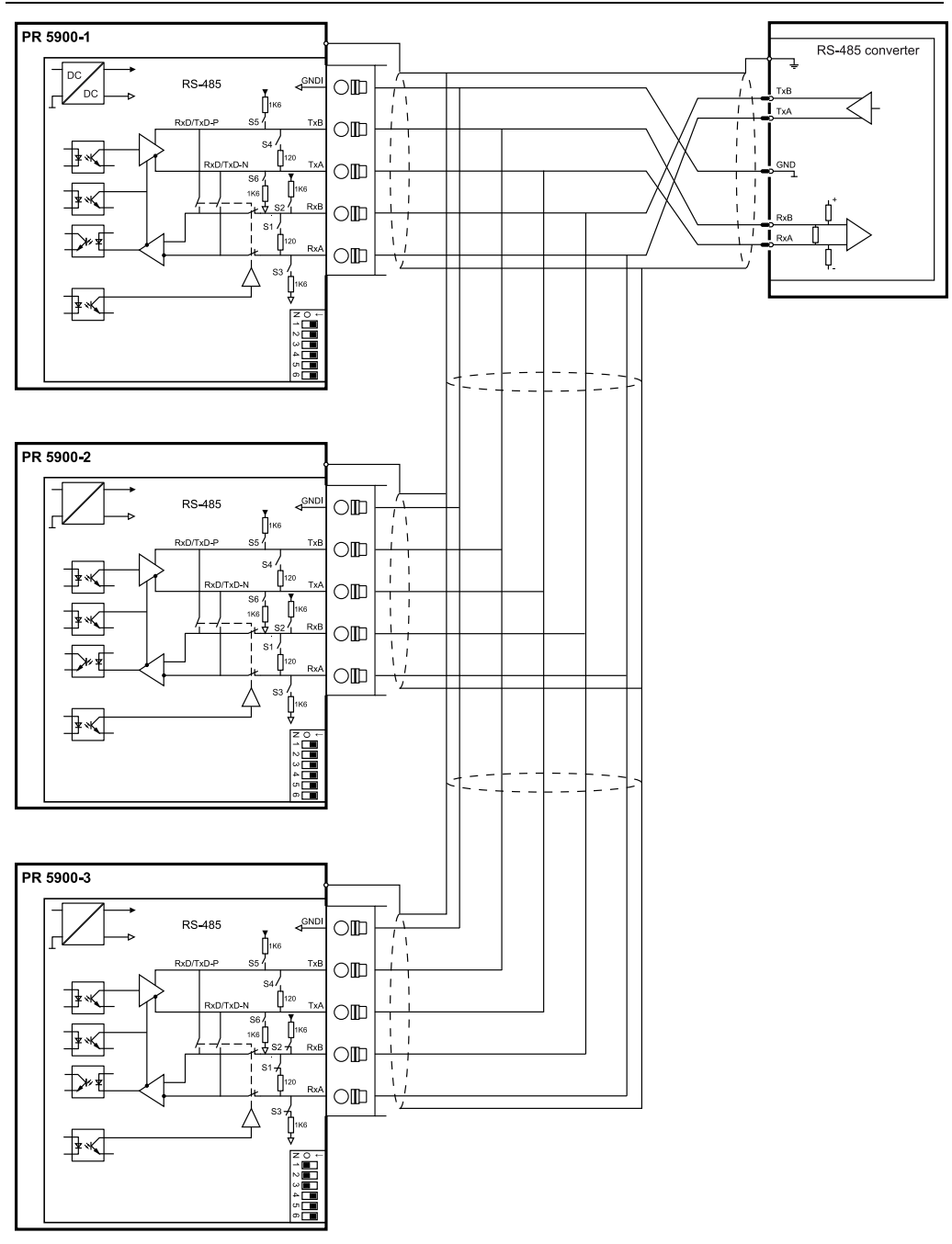


Switch settings	Configuration
ON: S2, S3, S4, S5, S6 OFF: S1	[Operating] - [System setup] - [Connected devices] - [ModBus-RTU master] - [Interface] - [Built-in RS-485]

**4.5.7.3 Connecting multiple PR 5900 units to a PC or to an RS-485/RS-232 Converter**

Connection for the EW-Com protocol.

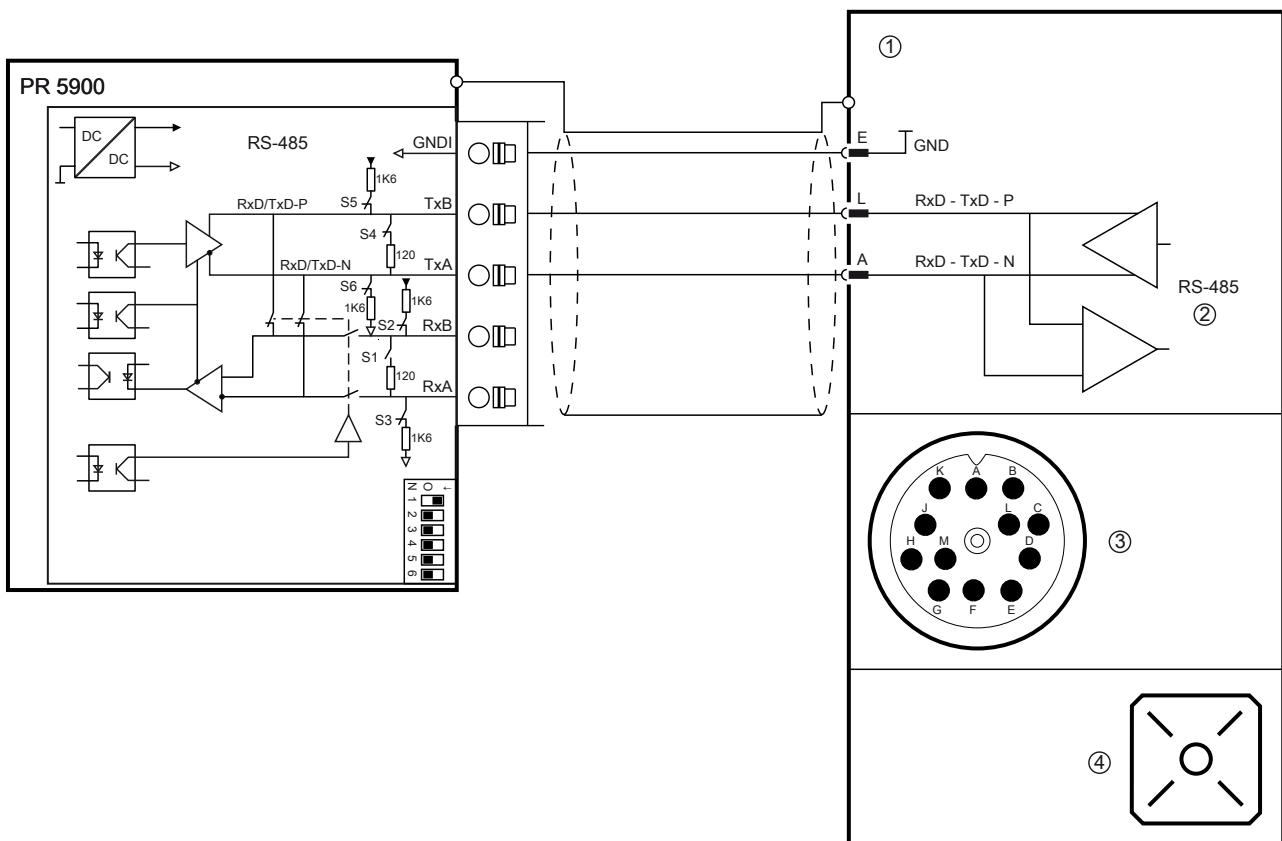
**Example:**



Switch setting PR 5900-1	Switch setting PR 5900-2	Switch setting PR 5900-3	Configuration
ON: - OFF: S1, S2, S3, S4, S5, S6	ON: - OFF: S1, S2, S3, S4, S5, S6	ON: S1, S2, S3 OFF: S4, S5, S6	[Operating] - [System setup] - [Connected devices] - [PC via EW-Com] - [Interface] - [Built-in RS-485]

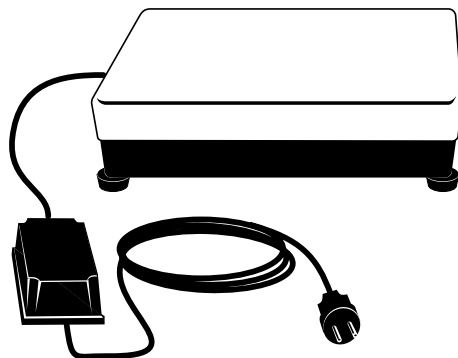
**4.5.7.4 Connecting an IS platform via RS-485 (2-wire)**

One IS platform scale with xBPI or SBI protocol can be connected via the RS-485 interface (2-wire).



- ① IS platform xBPI protocol (slave)
- ② Half duplex
- ③ 12-pin male connector
- ④ AC/DC adapter

Switch settings PR 5900	Configuration PR 5900
ON: S2, S3, S4, S5, S6 OFF: S1	[Operating] - [System setup] - [Weighing points] - [Weighing point X] - [xBPI scale] - [Interface] - [Built-in RS-485]



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**Note:**

For further information, see the platform scale operating instructions.

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#### 4.5.7.5 Connecting digital load cells from type Pendeo®

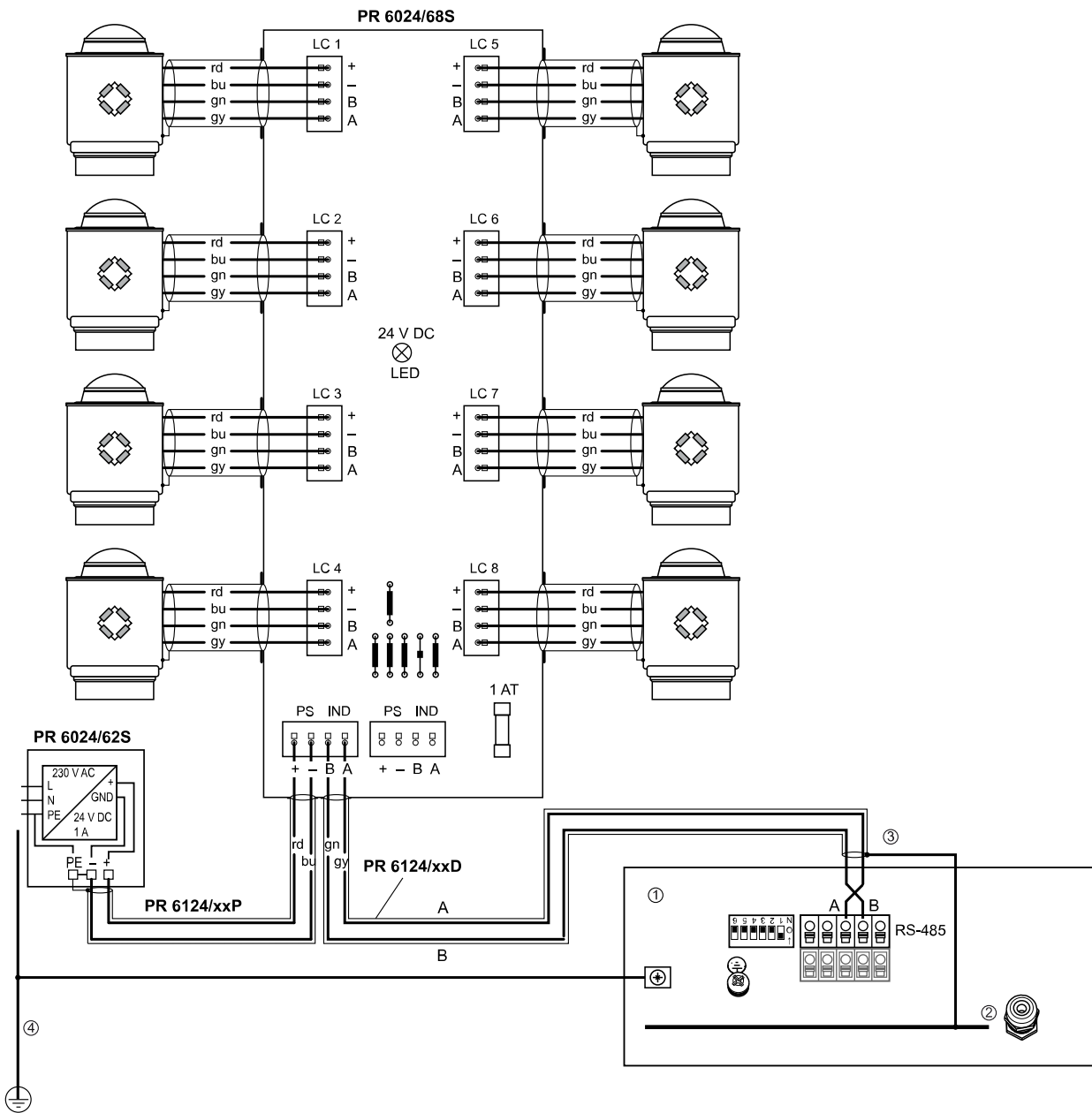
The device can be ported to Pendeo® type digital load cells via the xBPI port and the RS-485 interface (2-wire).

##### Connections

Color code	Color	Terminal designation	Description
rd	red	+	+ Supply voltage
bu	blue	-	- Supply voltage
gr	green	B	B Signal
gy	gray	A	A Signal

The following example shows the connection to the PR 6024/68S junction box using 8 digital load cells, type Pendeo®.

Connection example



- ① PR 5900
- ② Screen clamping rail or cable gland
- ③ Screen
- ④ Equipotential bonding conductor

**Note:**

For further information, see the installation manuals relating to the load cells and junction boxes.

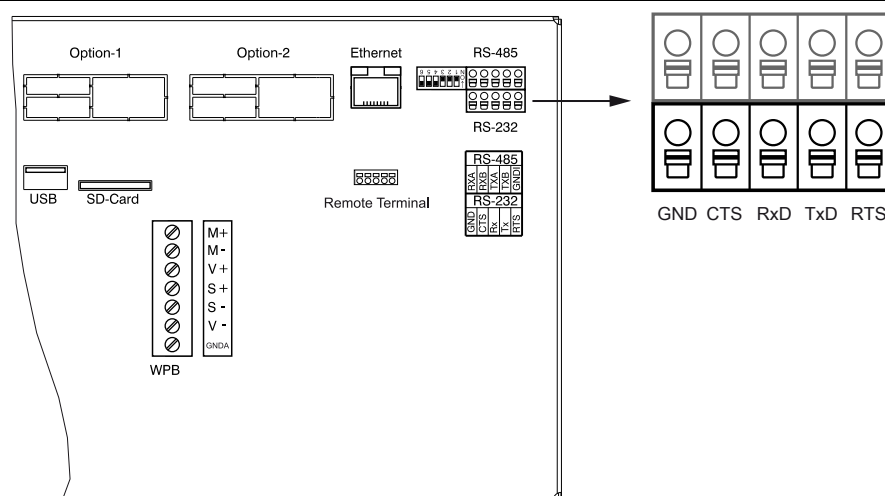
### 4.5.8 RS-232 interface (internal)

The device is equipped with an integrated RS-232 interface.

This interface is configurable, and can be used, for example, for data transmission to a remote display or printer.

Connection options using the RS-232 interface:

- Connecting a YDP141S ticket printer via RS-232; see Chapter [4.5.8.1](#)
- Connecting additional printers; see Chapter [4.5.8.2](#)
- Connecting an IS platform via RS-232; see Chapter [4.5.8.3](#)
- Connecting a Mettler scale via RS-232; see Chapter [4.5.8.4](#)

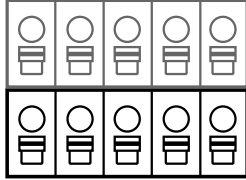
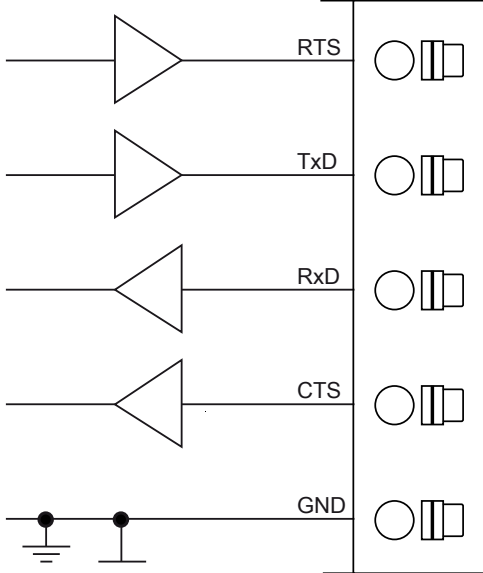


#### Technical data

Description	Data
Connection	Terminal, 5-pin
Number of channels	1
Type	RS-232, full duplex
Transmission rate [bit/s]	300 to 115K2 bit/s
Parity	None, odd, even
Data bits	7/8
Input signal level	Logic 1 (high) -3 to -15 V Logic 0 (low) +3 to +15 V
Output signal level	Logic 1 (high) -5 to -15 V Logic 0 (low) +5 to +15 V
Number of signals	Input: RxD, CTS Output: TxD, RTS
Potential isolation	None
Cable type	Twisted pair, screened (e.g., LifyCY 3×2×0.20), 1 pair of wires for ground (GND)

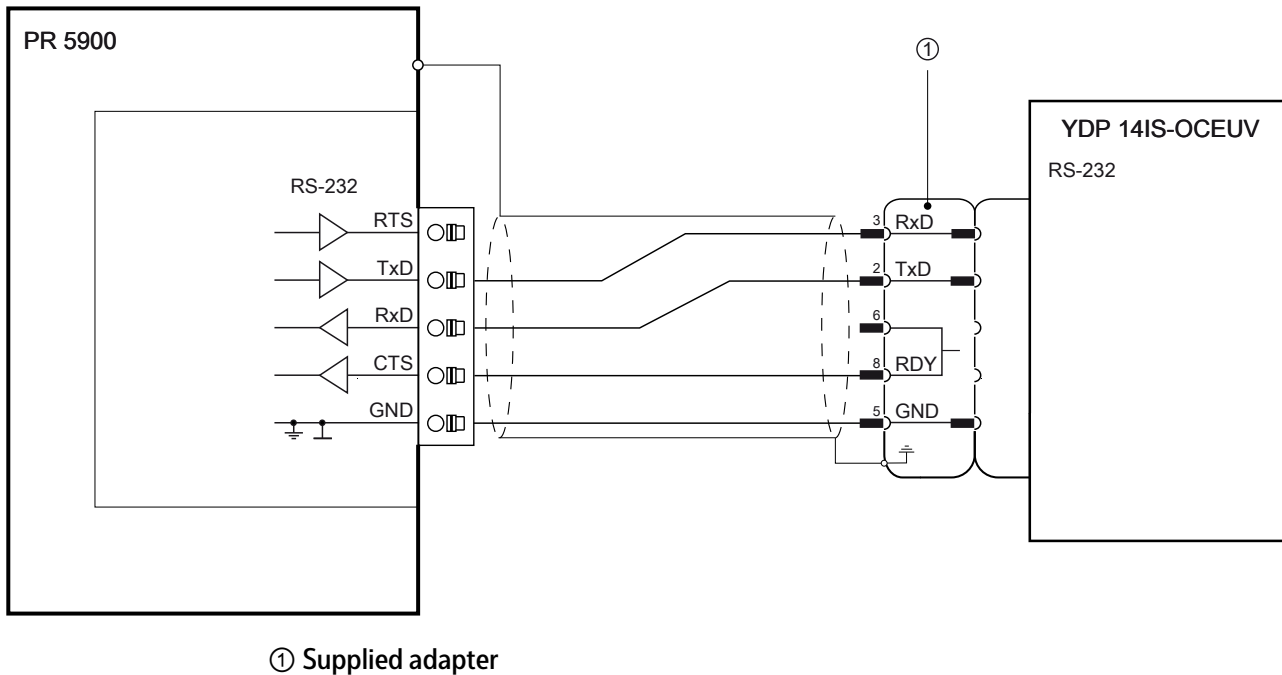
Description	Data
Cable gauge	Max. 1.5 mm <sup>2</sup>
Cable length	Max.15 m

Terminal	Block diagram RS-232
 <p>GND CTS RxD TxD RTS</p>	

**4.5.8.1 Connecting a YDP14IS ticket printer via RS-232**

The YDP14IS-OCEUV ticket printer can be connected via the internal RS-232 interface.



Configuration PR 5900	Printer configuration
<p>[Operating] - [System setup] - [Connected devices] - [Printer] - [Interface] - [Built-in RS-232] :</p> <ul style="list-style-type: none"> <li>- [Protocol] to "RTS/CTS"</li> <li>- [Baudrate] to "9600"</li> <li>- [Bits] to "8"</li> <li>- [Parity] to "none"</li> <li>- [Stop bits] to "1"</li> <li>- [Printer type] to [raw]</li> </ul>	<p>The printer must be set to "Line Mode" (the factory setting is Page Mode). Press the "FEED" key to switch from one to the other.</p> <p>The procedure can be found in the printer operating instructions.</p>

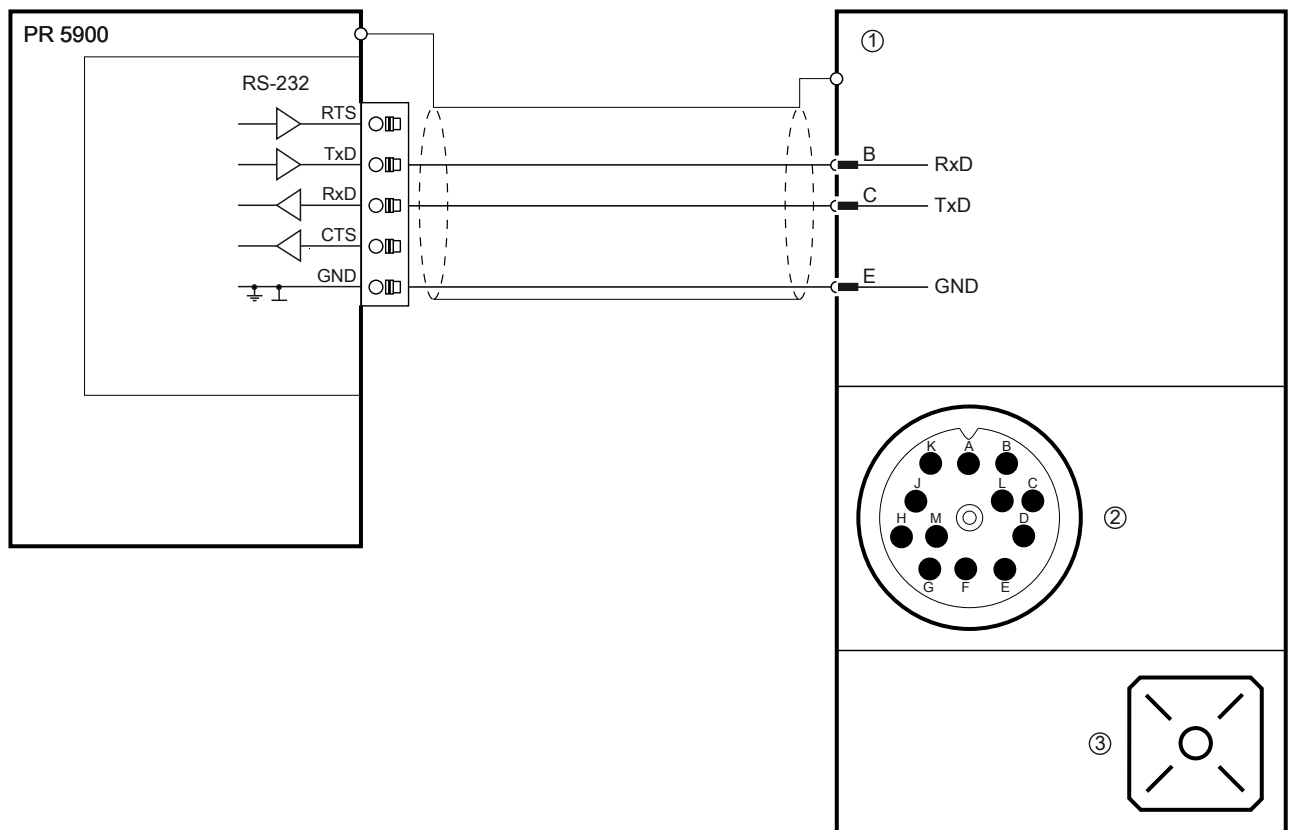
#### 4.5.8.2 Connecting additional printers

The following serial printers can also be used:

- TM-U295 from Epson
- Printer with ESC/P2 protocol

#### 4.5.8.3 Connecting an IS platform via RS-232

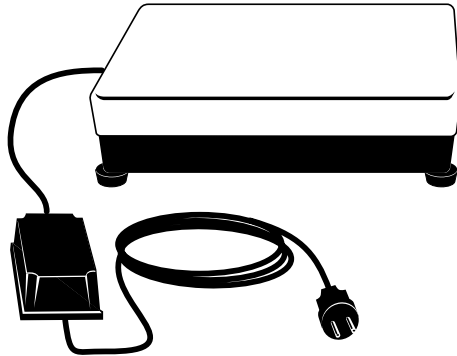
One IS platform scale with xBPI or SBI protocol can be connected via the internal RS-232 interface.



- ① IS platform xBPI protocol (slave)
- ② 12-pin male connector
- ③ AC/DC adapter

**Configuration PR 5900**

[Operating] - [System setup] - [Weighing points] - [Weighing point X] - [xBPI scale] - [Interface] - [Built-in RS-232]

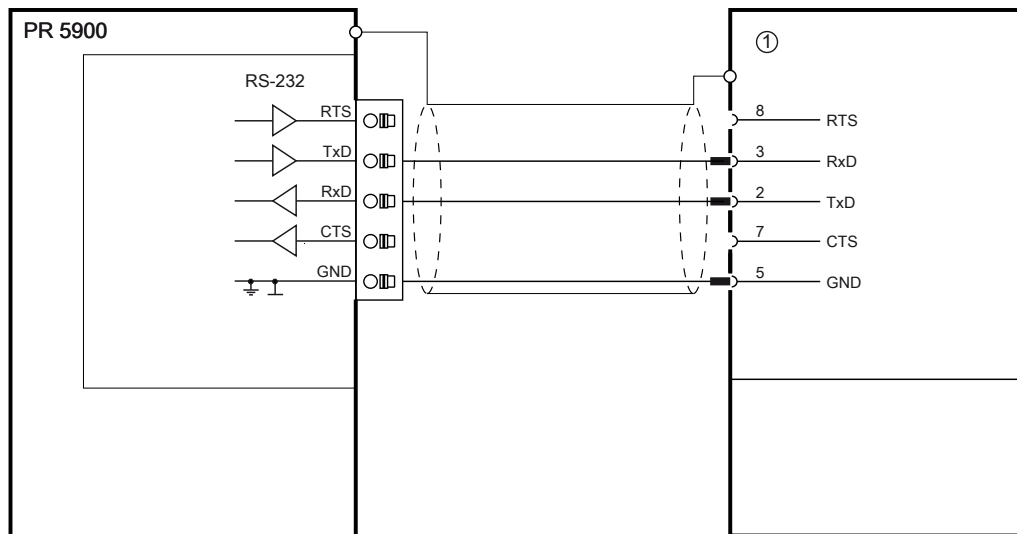


**Note:**

For further information, see the platform scale operating instructions.

**4.5.8.4 Connecting a Mettler scale via RS-232**

A Mettler scale with MT-SICS protocol can be connected via the internal RS-232 interface.  
 Example: Type XS6002SDR

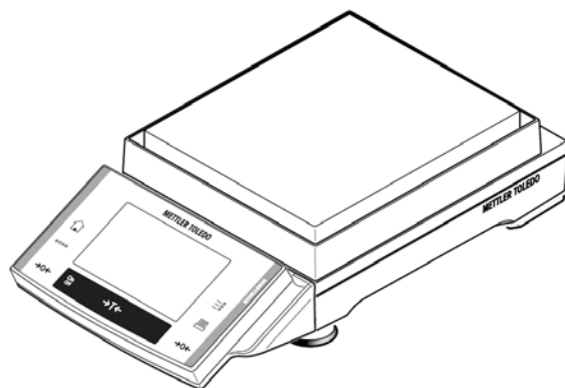


① **Mettler scale type XS6002SDR MT-SCIS protocol (slave)**

**Configuration PR 5900**

[Operating] - [System setup] - [Weighing points] - [Weighing point X] - [Mettler-Scale] - [Interface] - [Built-in RS-232]

For the parameter settings for the Mettler scale, please refer to [System setup] - [Weighing points] - [Mettler-Scale] - [Parameters] in the PR 5900 operating instructions.

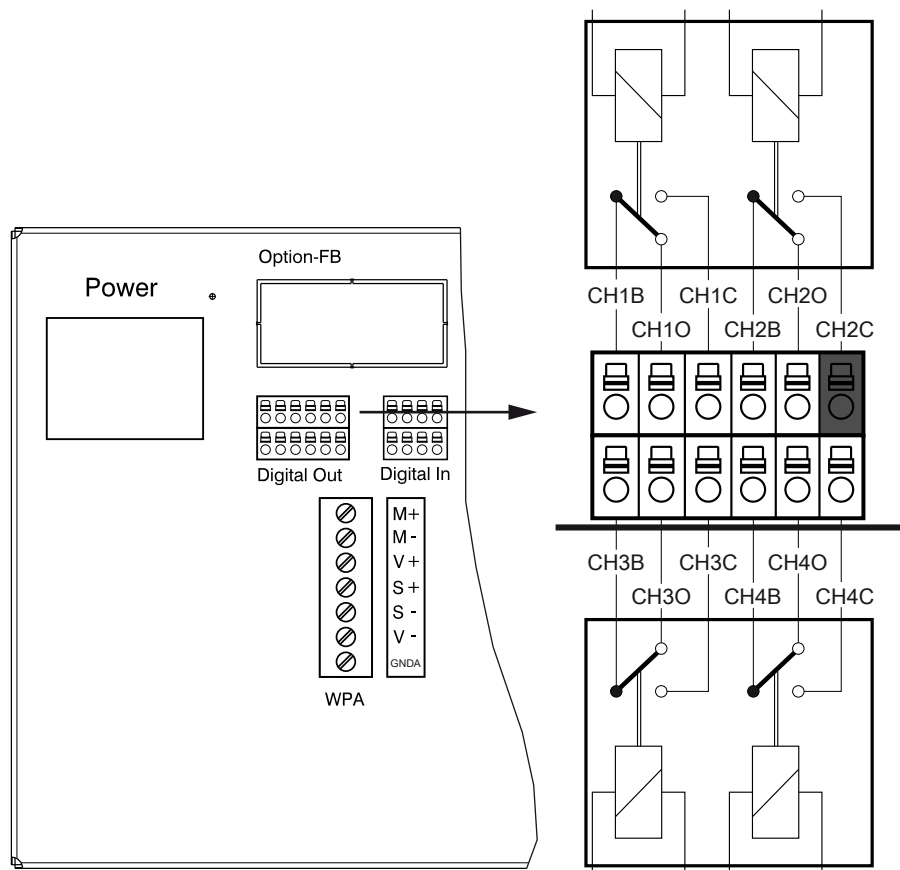


**Note:**

For more information, see the manual for the Mettler scale.

**4.5.9 Internal digital outputs (relay outputs)**

4 relay outputs with potential-free change-over contacts are permanently built into the device for process control.

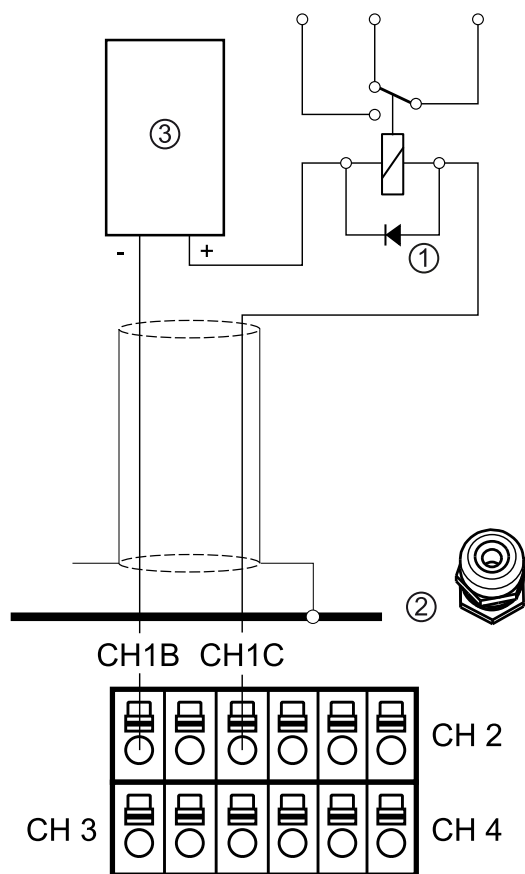


**Technical data**

<b>Description</b>	<b>Data</b>
Connection	2 x terminal, 6-pin
Number of outputs	4 (CH1, CH2, CH3, CH4)
Output	Change-over contact Max. switching voltage: $U_{DC} = 31\text{ V}/U_{AC} = 24\text{ V}$ Max. switching current: 1 A
Switching frequency	Max. 10 Hz
Potential isolation	Free relay change-over contact
Cables	Screened Connect the cable screen (wire gauge max. $1.5\text{ mm}^2$ ) to the device screen clamping rail.
Cable length	Max. 50 m
Coding pin	Is inserted in the position marked in gray in the image

**Example:**

Connection for internal digital outputs: Relay control (power output)



- ① Inductive load for free-wheel diode
- ② Screen clamping rail or cable gland
- ③ Supply unit  $U_{DC} = 24\text{ V } 0.5\text{ A}$

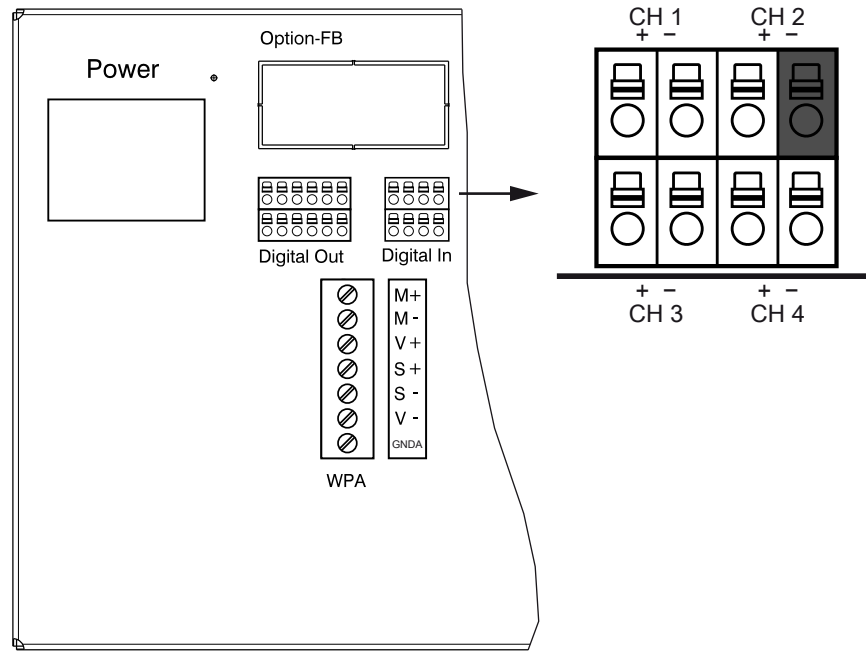
The relay switches when the output is active (true).

To protect the output circuit, relays must be equipped with free-wheel diodes.

### 4.5.10 Internal digital inputs

4 active or passive opto-decoupled inputs are permanently built into the device for process control.

Depending on the order, the hardware is factory-set to "passive" (order code "DE1") or "active" (order code "DE2").



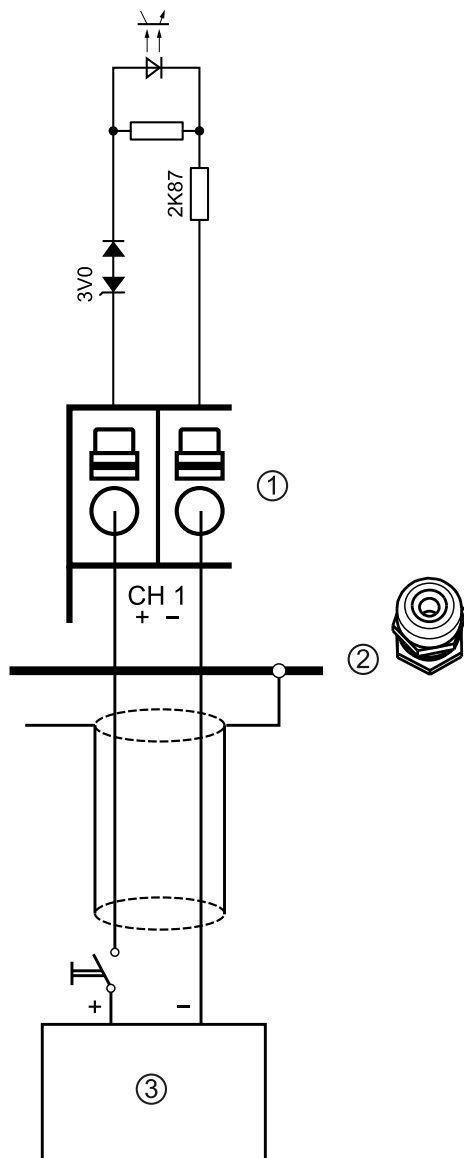
#### Technical data

Description	Data
Connection	2 x terminal, 4-pin
Number of inputs	4 (CH1, CH2, CH3, CH4)
Input, active	Can be switched via a potential-free contact
Input voltage	Logic 0: $U_{DC} = 0$ to 5 V or open
Passive	Logic 1: $U_{DC} = 10$ to 28 V An external power supply is required.
Input current	< 7 mA @ 24 V < 3 mA @ 12 V Protection against incorrect polarity
Input frequency	Max. 200 Hz (50% ratio)
Potential isolation	Active: jointly supplied via potential-free voltage. Passive: via optocoupler
Cables	Screened Connect the cable screen (wire gauge max. 1.5 mm <sup>2</sup> ) to the device screen clamping rail.
Cable length	Max. 50 m
Coding pin	Is inserted in the position marked in gray in the image.

**Example:**

Connection: Contact input "passive"

(order code "DE1")

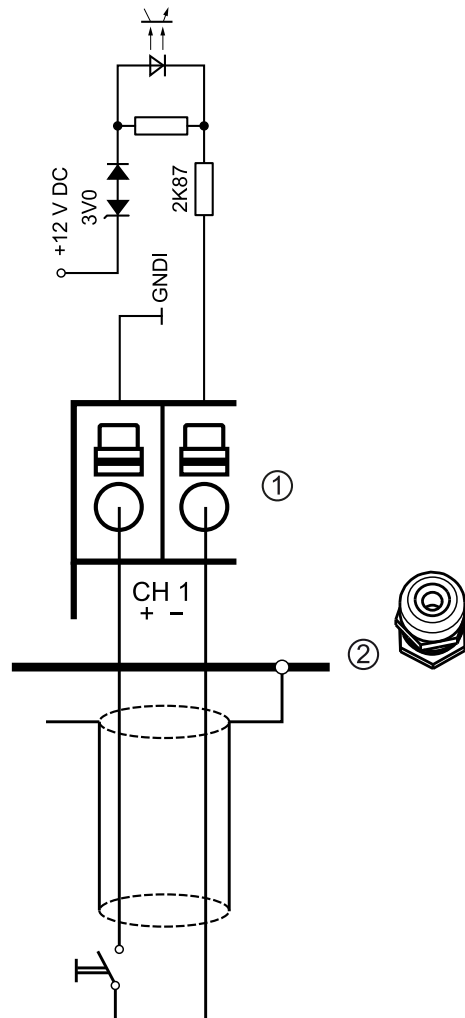


- ① Digital input
- ② Screen clamping rail or cable gland
- ③ Supply unit  $U_{DC} = 24\text{ V } 0.5\text{ A}$

**Example:**

Connection: Contact input "active"

(order code "DE2")



① Digital input

② Screen clamping rail or cable gland

**4.6 Accessories****4.6.1 PR 5900/04 2x RS-485 interface**

The plug-in card contains two channels. One channel can be used for connecting an IS platform without an external power supply. When an IS platform is connected without an external power supply, only one analog weighing electronics unit may be installed in the device.

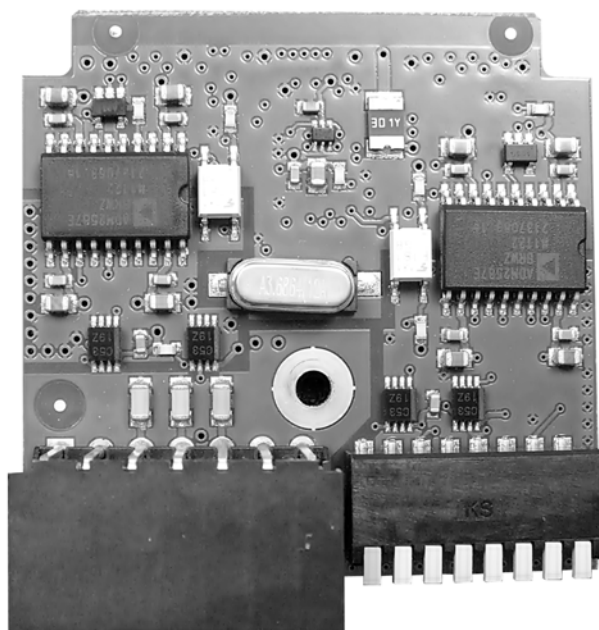
The RS-485 interface can be selected and configured in the Setup menu.

Using the RS-485 interface is compulsory with a multi-point connection (Tristate status).

The RS-485 interface can also be used as a point-to-point connection.

The card is inserted in the option 1 and/or option 2 slot.

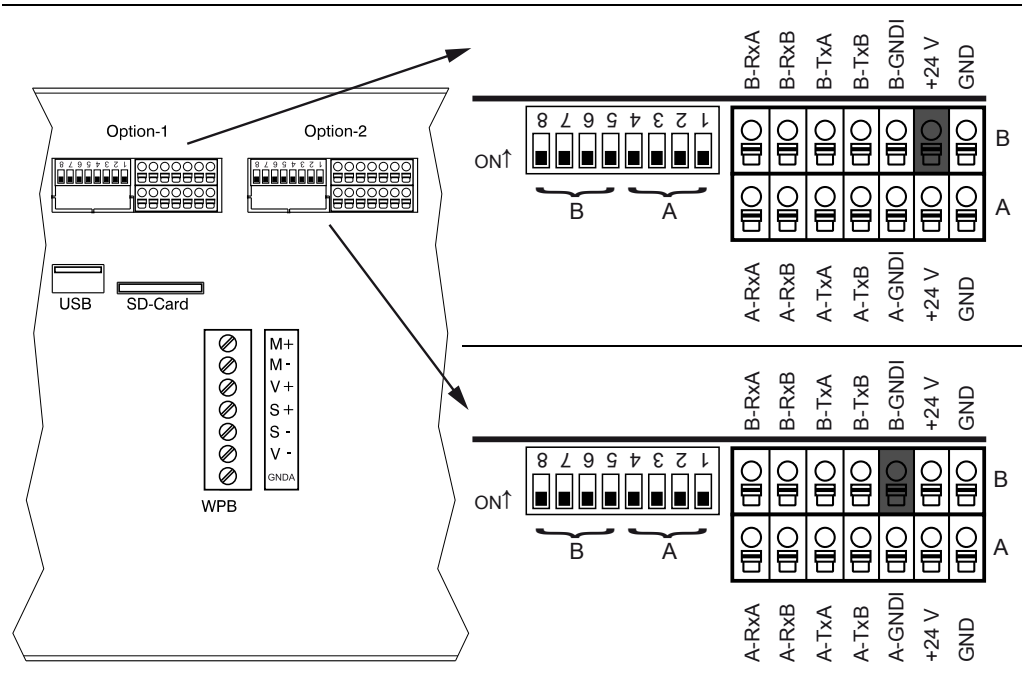
A maximum of 2 PR 5900/04 cards can be installed.



#### Technical data

Description	Data
Internal connection	Contact strip
External connection	2 x terminal, 7-pin
Number of channels	2
Type	RS-485, full duplex (4-wire) RS-485, half duplex (2-wire)
For external power supply	U= 24 V, 3 W (briefly up to 6 W)
Transfer rate	300 to 115 K2 Bit/s
Signals	TxA, RxA, TxB, RxB
Potential isolation	Yes
Cable gauge	Max. 1.5 mm <sup>2</sup>
Cable length	Max. 1000 m
Cable type	Screened twisted pair (e.g., LifYCY 3x2x0.20), 1 pair of wires for ground (GND).
Dimensions (LxWxH)	50x45x18 mm
Weight	Approx. 35 g

**PR 5900/04 2x RS-485 interface**



**Coding for option 1 and option 2**

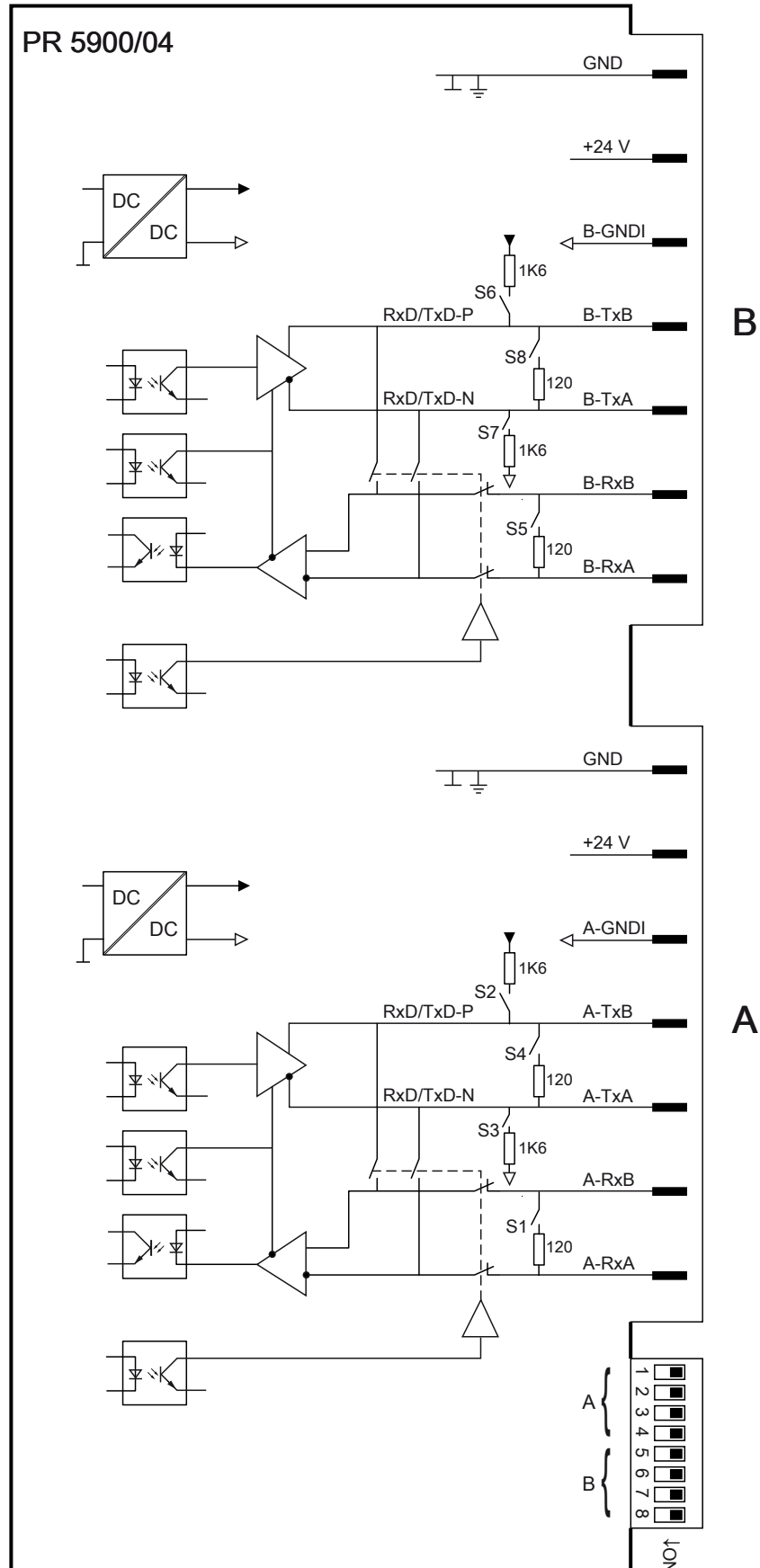
**Terminal strip:** Insert the coding pin into the slot in the position marked in gray in the image.

**Terminal:** Remove (nip off) the relevant coding nib.

**Note:**

Refer to Chapter [5.2.3.4](#) for further information on terminal coding.

**Block diagram 2x RS-485**



S	Function	Settings for RS-485	
1	Rx bus termination	OFF: not connected	ON: (A-RxA 120 $\Omega$ A-RxB)
2	Tx pull-up resistor	OFF: not connected	ON: (A-TxB 1K6 $\Omega$ +V)
3	Tx pull-down resistor	OFF: not connected	ON: (A-TxA 1K6 $\Omega$ -V)
4	Tx bus termination	OFF: not connected	ON: (A-TxA 120 $\Omega$ A-TxB)
5	Rx bus termination	OFF: not connected	ON: (B-RxA 120 $\Omega$ B-RxB)
6	Tx pull-up resistor	OFF: not connected	ON: (B-TxB 1K6 $\Omega$ +V)
7	Tx pull-down resistor	OFF: not connected	ON: (B-TxA 1K6 $\Omega$ -V)
8	Tx bus termination	OFF: not connected	ON: (B-TxA 120 $\Omega$ B-TxB)

#### 4.6.1.1 Connecting peripheral devices via RS-485

- Connecting to a PC or an RS-485/RS-232 converter, 4-wire (see Chapter [4.5.7.1](#))
- Connecting to a PLC or an RS-485/RS-232 converter, 2-wire (see Chapter [4.5.7.2](#))
- Connecting multiple PR 5900 units to a PC or an RS-485/RS-232 converter (see Chapter [4.5.7.3](#))
- Connecting an IS platform via RS-485, 2-wire (see Chapter [4.6.1.2](#))
- Connecting digital load cells from type Pendeo® via RS-485 (see Chapter [4.6.1.3](#))

#### 4.6.1.2 Connecting an IS platform via RS-485 (2-wire)

Using this optional card, it is possible to connect an IS platform with xBPI or SBI protocol.

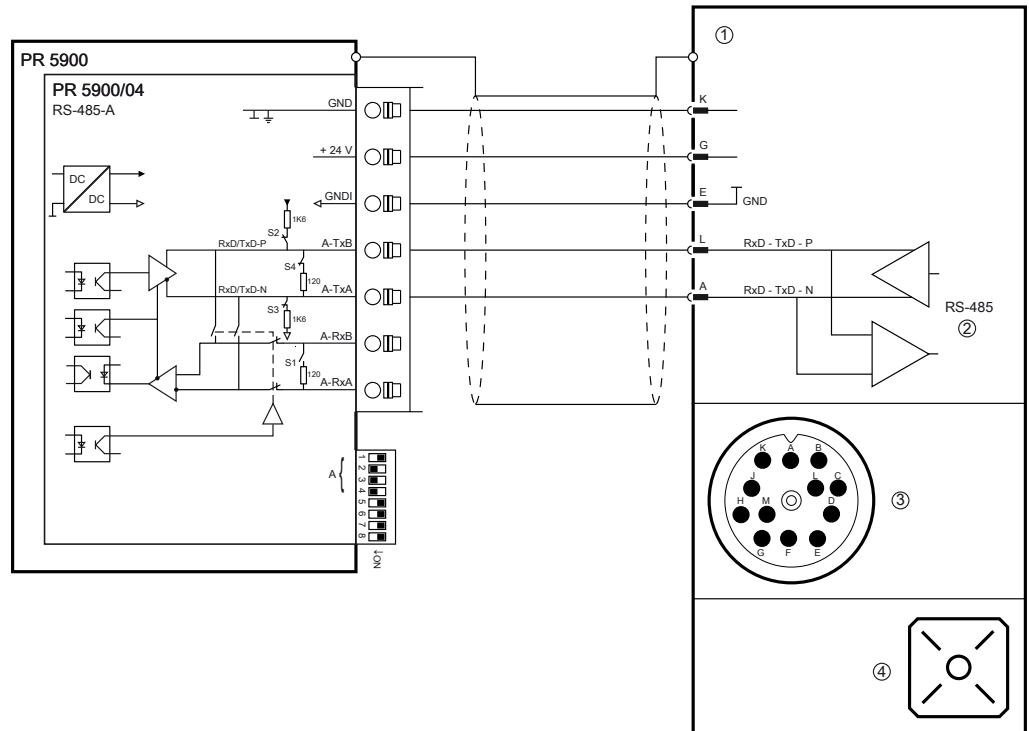
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#### Note:

Only one platform can be supplied power from the PR 5900.

---

**Example:**



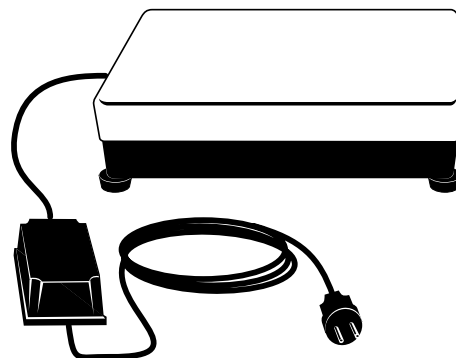
- ① IS platform xBPI protocol (slave)
- ② Half duplex
- ③ 12-pin male connector
- ④ AC/DC adapter

**Switch settings  
PR 5900**

**Configuration PR 5900**

ON: S2, S3, S4  
OFF: S1

[Operating] - [System setup] - [Weighing points] - [Weighing point X] - [xBPI scale] - [Interface] - [Option x RS-485-A]



**Note:**

For further information, see the platform scale operating instructions.

#### 4.6.1.3 Connecting digital load cells from type Pendeo®

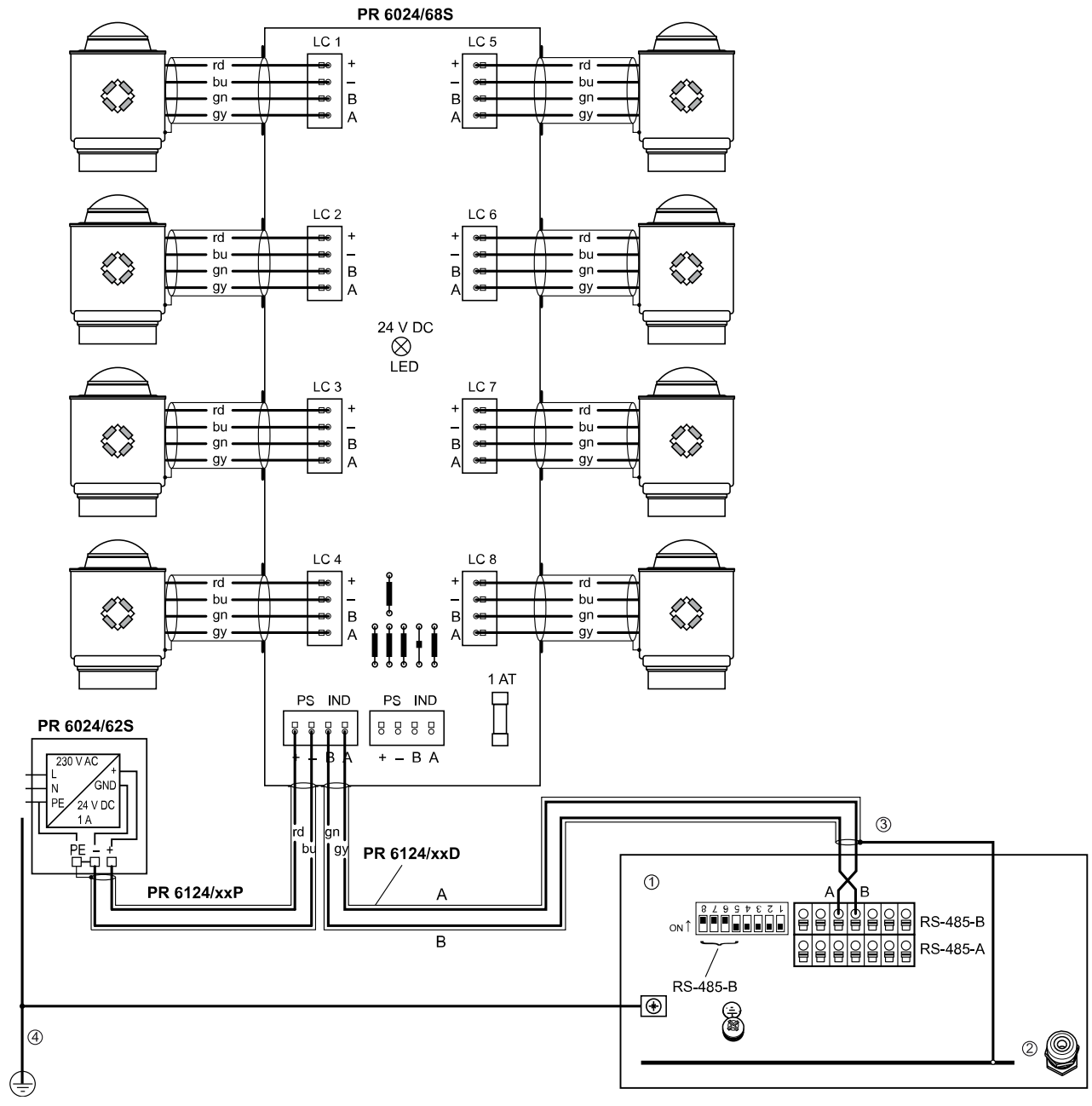
The device can be ported to Pendeo® type digital load cells via the xBPI port and the RS-485 interface (2-wire).

##### Connections

Color code	Color	Terminal designation	Description
rd	red	+	+ Supply voltage
bu	blue	-	- Supply voltage
gr	green	B	B Signal
gy	gray	A	A Signal

The following example shows the connection to the PR 6024/68S junction box using 8 digital load cells, type Pendeo®.

Connection example



- ① PR 5900 with PR 5900/04
- ② Screen clamping rail or cable gland
- ③ Screen
- ④ Equipotential bonding conductor

**Note:**

For further information, see the installation manuals relating to the load cells and junction boxes.

#### 4.6.2 PR 5900/32 2x RS-232 interface

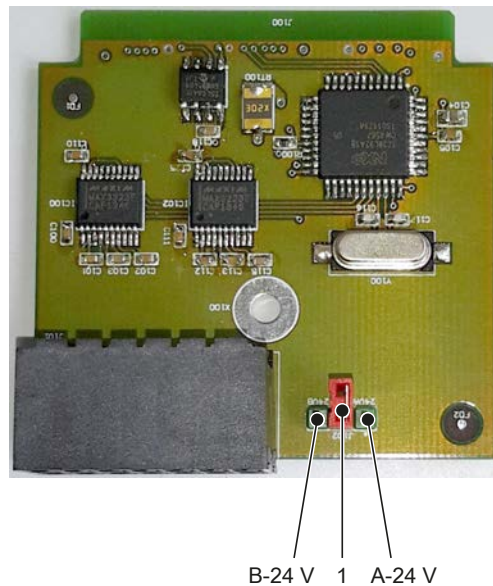
The plug-in card contains two channels. One channel can be used for connecting an IS platform without an external power supply. The jumper (1) must then be set to A-24 V or B-24 V.

When an IS platform is connected without an external power supply, only one analog weighing electronics unit may be installed in the device.

The RS-232 interface can be selected and configured in the Setup menu.

The card is inserted in the option 1 and/or option 2 slot.

A maximum of 2 PR 5900/32 cards can be installed.

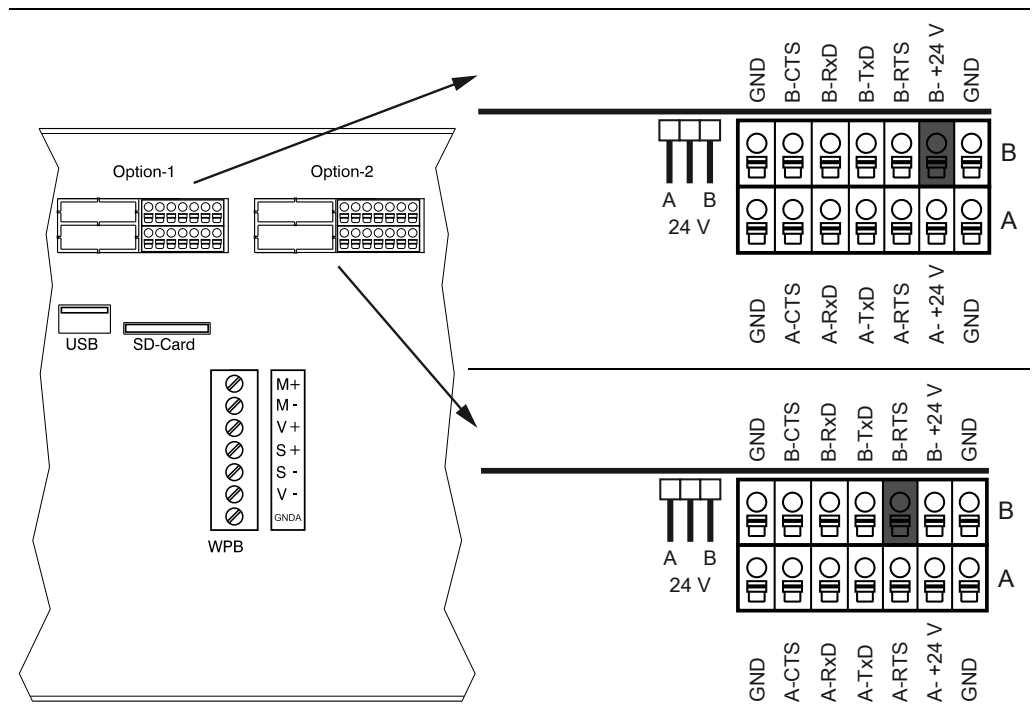


#### Technical data

Description	Data
Internal connection	Contact strip
External connection	2x terminal, 7-pin
Number of channels	2
Type	RS-232, full duplex
Transfer rate	300 to 115 K2 Bit/s
Parity	None, odd, even
Data bits	7/8 bit
Input signal level	Logic 1 (high) -3 to -15 V Logic 0 (low) +3 to +15 V
Output signal level	Logic 1 (high) -5 V to -15 V Logic 0 (low) +5 V to +15 V
Number of signals	Input: RxD, CTS Output: TxD, RTS
Potential isolation	None

Description	Data
Cable gauge	Max. 1.5 mm <sup>2</sup>
Cable length	Max. 15 m
Cable type	Screened twisted pair (e.g., LiFYCY 3x2x0.20), 1 pair of wires for ground (GND).
Power supply for IS platform	can be switched to channel A or B
Dimensions (LxWxH)	50x45x18 mm
Weight	Approx. 35 g

**PR 5900/32 2x RS-232 interface**

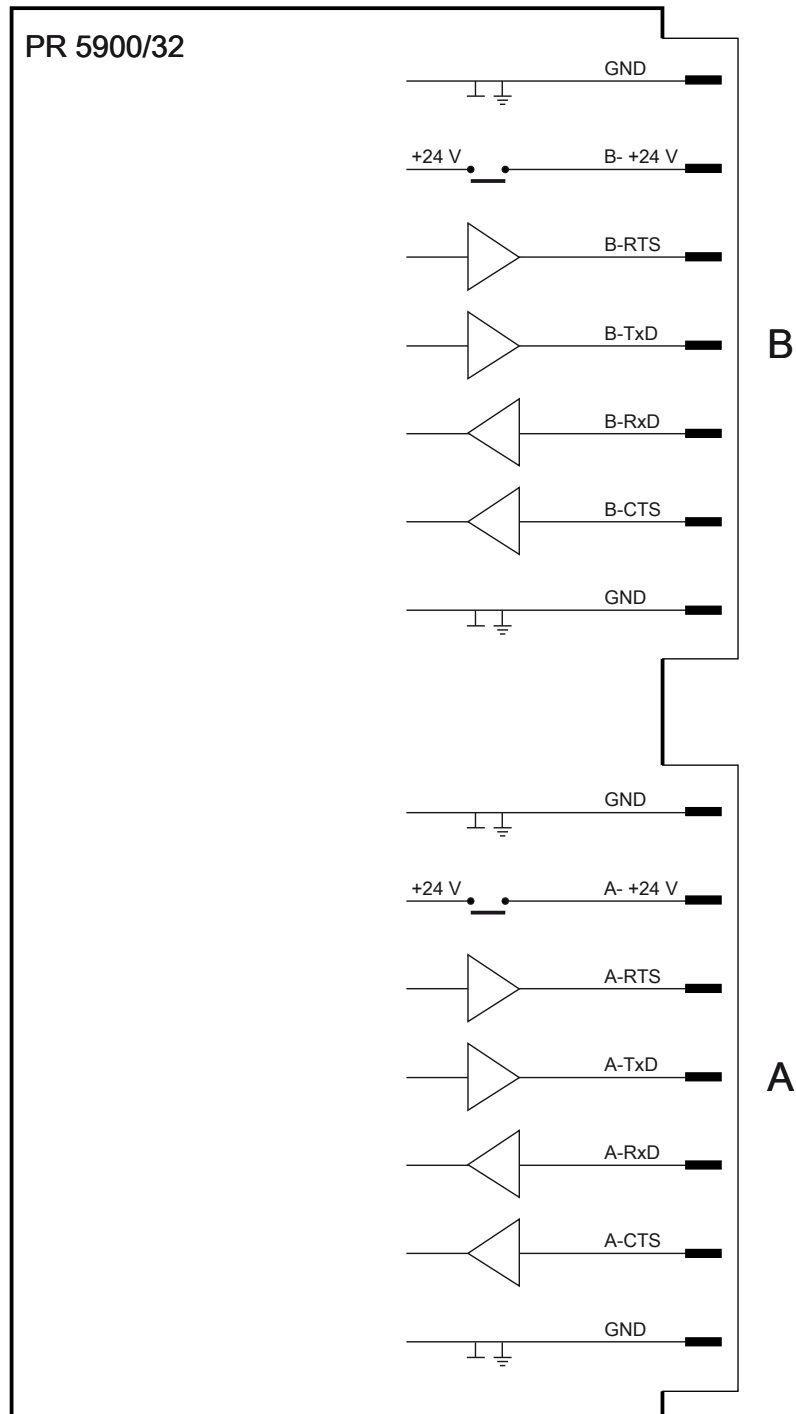


**Coding for option 1 and option 2**

Terminal strip:	Insert the coding pin into the slot in the position marked in gray in the image.
Terminal:	Remove (nip off) the relevant coding nib.

**Note:**

Refer to Chapter [5.2.3.4](#) for further information on terminal coding.

**Block diagram 2x RS-232****4.6.2.1 Connecting peripheral devices via RS-232**

- Connecting a YDP14IS ticket printer via RS-232 (see Chapter [4.5.8.1](#))
- Connecting a Mettler scale via RS-232 (see Chapter [4.5.8.4](#))

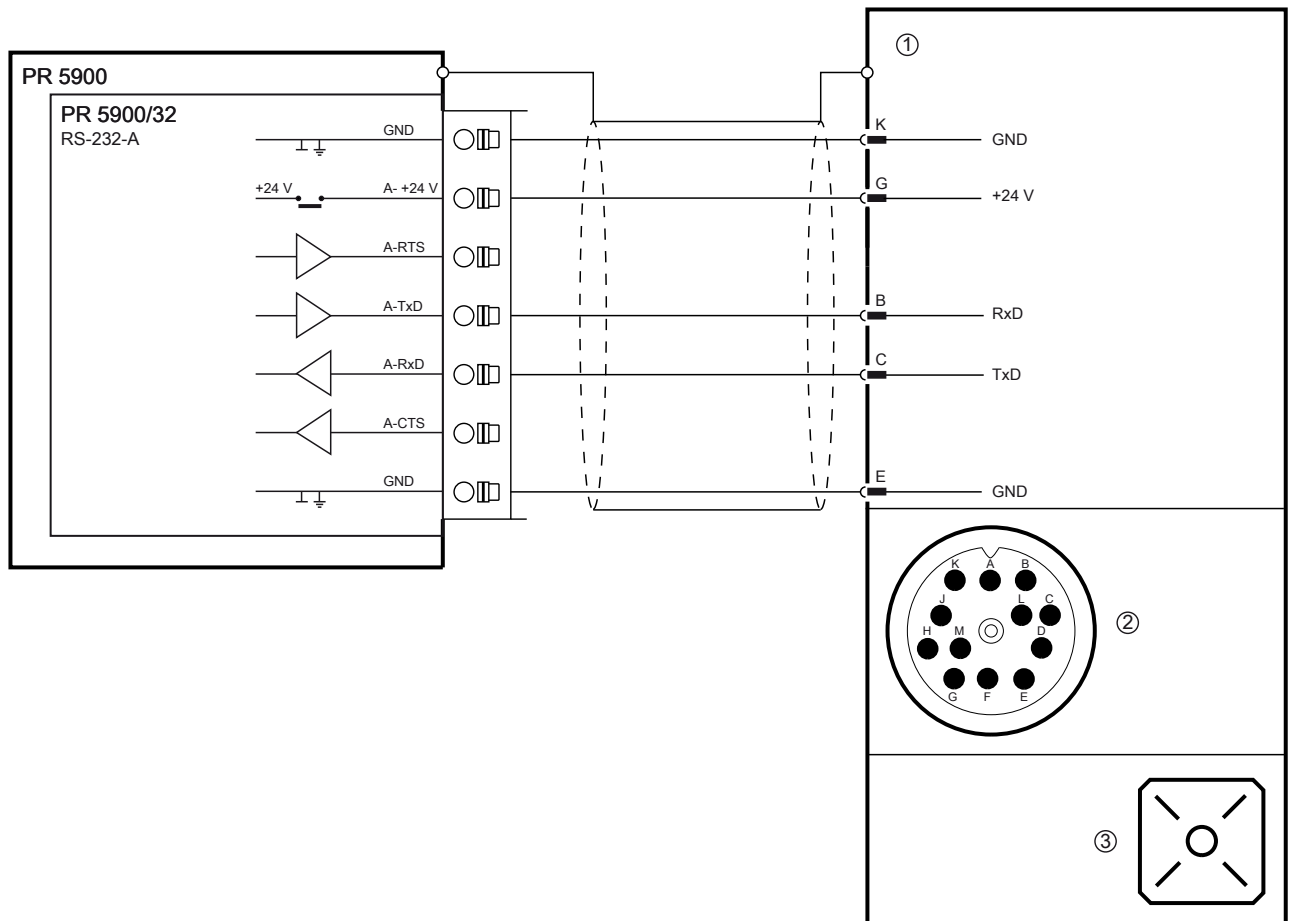
**4.6.2.2 Connecting an IS platform via RS-232**

Using this optional card, it is possible to connect an IS platform with xBPI or SBI protocol.

**Note:**

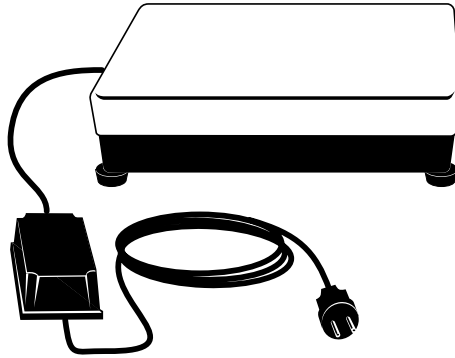
Only one platform can be supplied power from the PR 5900.

**Example:**



- ① IS platform xBPI protocol (slave)
- ② 12-pin male connector
- ③ AC/DC adapter

Jumper position	Configuration
Channel A A- +24 V	[Operating] - [System setup] - [Weighing points] - [Weighing point X] - [Interface] - [xBPI scale] - [Option x RS-232-A]

**Note:**

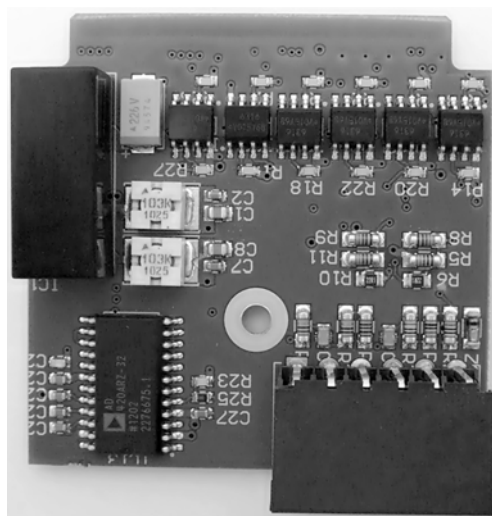
For further information, see the platform scale operating instructions.

### 4.6.3 PR 5900/07 analog input and output

The plug-in card for the available analog channels has 1 analog output (active) and 1 analog input.

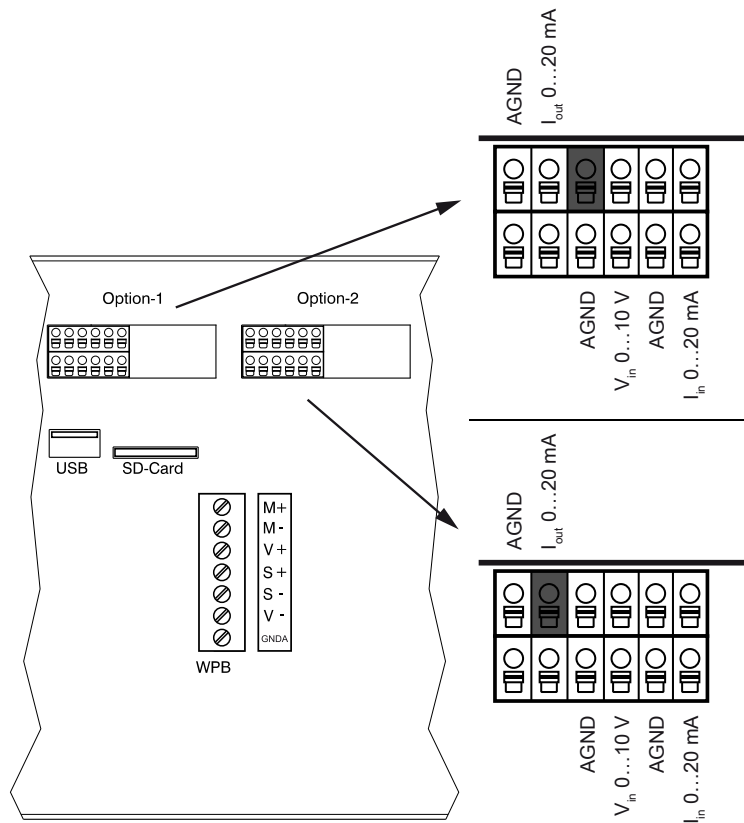
The card is inserted in the option 1 and/or option 2 slot.

A maximum of 2 PR 5900/07 cards can be installed.



<b>Description</b>	<b>Data</b>
Output temperature error	<100 ppm/K
Output zero point error	0.05%
Output max. error	<0.1%
Load	Max. 0 to 500 $\Omega$
Potential isolation	Yes
Cables	<150 m, screened
<b>Input</b>	
Input	1 current or voltage input
Input range	0 to 10 V or 0 to 20 mA
Input resistance	100 k $\Omega$ for 10 V measurement input 200 $\Omega$ for 20 mA measurement input
Input resolution	Internal 14 bits binary = 20,000 counts, @ e.g. 0 to 20 mA/0 to 10 V
Input max. error	0.2%
Input linearity error	<0.02%
Input temperature error	<75 ppm/K
Input thresholds	$\pm 15\%$ , i.e., -1.5 V to +11.5 V
Potential isolation	Yes, joint inputs and outputs
Cables	<150 m, screened
<b>Connection</b>	
Internal connection	Contact strip
External connection	2 x terminal, 6-pin
Dimensions (LxWxH)	50x45x18mm
Weight	Approx. 40 g

**PR 5900/07 2x interface**



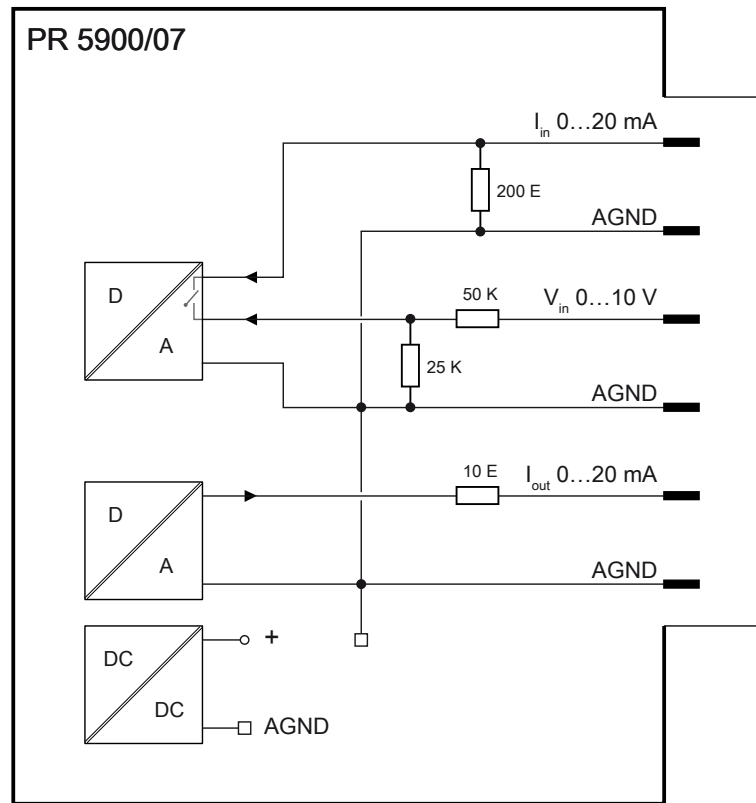
**Coding for option 1 and option 2**

**Terminal strip:** Insert the coding pin into the slot in the position marked in gray in the image.

**Terminal:** Remove (nip off) the relevant coding nib.

**Note:**

Refer to Chapter [5.2.3.4](#) for further information on terminal coding.



The selection of input current/input voltage can be configured in the application.

#### 4.6.4 PR 5900/10 weighing electronics board

The weighing electronics board is inserted in the WP A and/or WP B slot.

A maximum of two internal weighing electronics boards can be installed.

The A and B CAL switches are located on the boards.

Calibration data and parameters are saved to the EAROM (non-volatile memory) of the weighing electronics board.



#### Technical data

Description	Data
Internal connection	Pin strip, 28-pin
External connection	7-pin male connector, Screen connection on housing and to GNDA
Number of channels	Max. 2 cards each with 1× 6-wire or 4-wire
Load cell supply	$U_{DC} = 12\text{ V}$ , symmetrical to zero ( $U_{DC} = \pm 6\text{ V}$ , $I_{max} = 160\text{ mA}$ )
Capacity (number of load cells)	$\geq 75\ \Omega$ , corresponding to 8 load cells with $650\ \Omega$ or 4 load cells with $350\ \Omega$
Sense input	$U_{DC} = \pm 6\text{ V}$ , with monitoring
Measurement input	$U_{DC} = 0\text{...}36\text{ mV}$ , symmetrical to 0
Dead load suppression	$U_{DC} = \text{max. } 36\text{ mV}$ (dead load + range)
Accuracy	$0.8\ \mu\text{V/e}$ equivalent to $4.8\text{ mV}$ for 6000 e, class III; according to OIML R76/EN45501
Min. measuring signal (OIML)	6000 e: $0.4\text{ mV/V}$ with 12 V supply 3000 e: $0.2\text{ mV/V}$ with 12 V supply
Max. resolution	7.5 million counts at $3\text{ mV/V}$

---

<b>Description</b>	<b>Data</b>
Linearity	<0.003%
Temperature coeff. Zero (T <sub>k0</sub> )	<0.05 μV/K RTI, <0.004%/10K @ 1 mV/V
Temperature coeff. V <sub>st</sub> (T <sub>kspan</sub> )	<±4.0 ppm/K
Cable length	Max. 300 m
Cable type	6-wire with screen for entire cable and screen for measurement cables, e.g., PR 6135/..
Dimensions (LxWxH)	85x50x25 mm
Weight	Approx. 60 g

---

#### 4.6.4.1 Analog connections

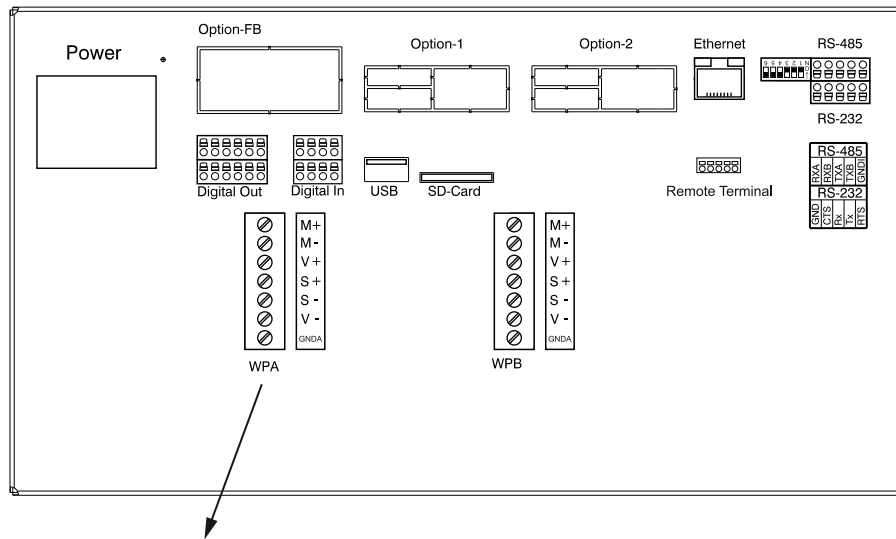
There are up to 2 connections on the housing rear panel for analog load cells or analog platforms (e.g., CAPP series) depending on the model. The supply voltage is protected against short circuit and overload.

---

**Note:**

**Do not shorten** the load cell cable. Connect the prepared cable end and roll up the remaining cable.

---



	Terminal	Connection	Description
	M+	+ Meas.	+ Signal/LC output
	M-	- Meas.	- Signal/LC output
	V+	+ Supply	+ Supply/excitation
	S+	+ Sense	+ Sense
	S-	- Sense	- Sense
	V-	- Supply	- Supply/excitation
	GNDA	Ground analog	Screen/ground analog

#### 4.6.4.2 Connecting a load cell with a 4-wire cable

**Note:**

The colors listed here apply for the Minebea Intec load cell and connection cables of type "PR ..."

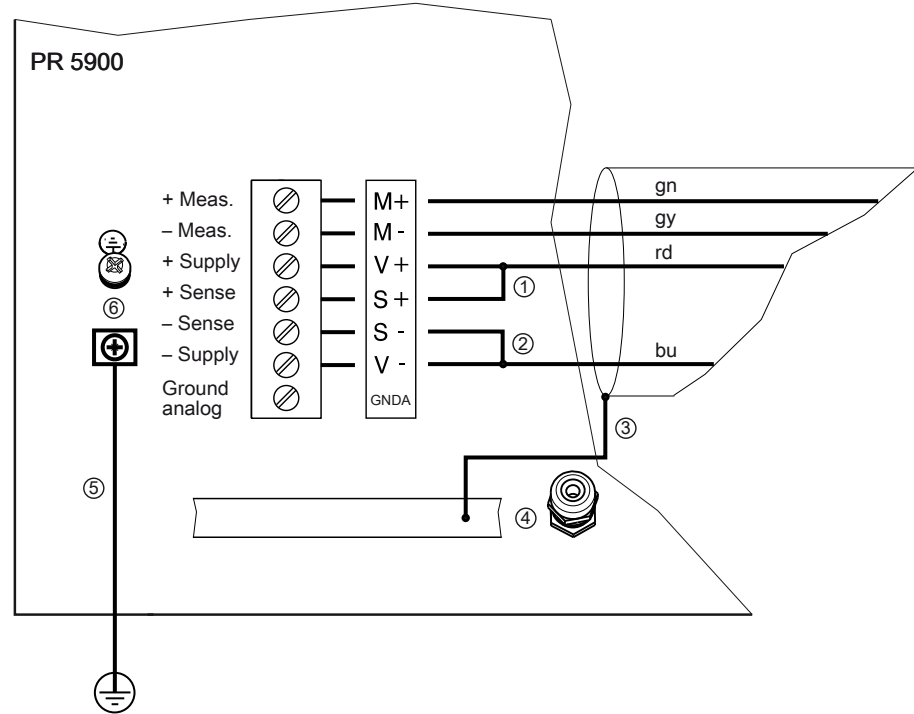
**Color code**

bk	=	Black
bu	=	Blue
gn	=	Green
gy	=	Gray
rd	=	Red
wh	=	White

For additional information on the connection of load cells and cable junction boxes, refer to the corresponding installation manuals.

The following links between the terminal contacts are provided:

- ① from + Supply (+V) to + Sense (+S)
- ② from - Supply (-V) to - Sense (-S)



- ③ Screen
- ④ Screen clamping rail or cable gland
- ⑤ Equipotential bonding conductor
- ⑥ or

**4.6.4.3 Connecting a load cell with a 6-wire cable**

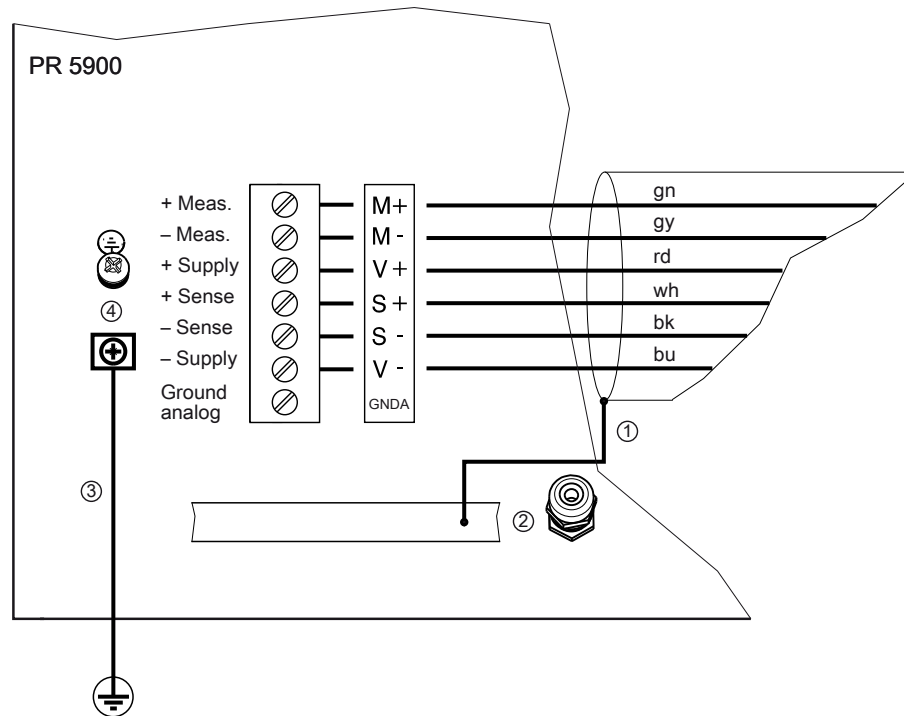
**Note:**

The colors listed here apply for the Minebea Intec load cell and connection cables of type "PR ..."

**Color code**

bk	=	Black
bu	=	Blue
gn	=	Green
gy	=	Gray
rd	=	Red
wh	=	White

For additional information on the connection of load cells and cable junction boxes, refer to the corresponding installation manuals.



- ① Screen
- ② Screen clamping rail or cable gland
- ③ Equipotential bonding conductor
- ④ or

**4.6.4.4 Connecting up to 8 load cells (650 Ω) using a 6-wire connection cable**

Connections are made via cable junction box PR 6130/.. using connection cable PR 6135/.. or PR 6136/... .

**Note:**

The colors listed here apply for the Minebea Intec load cell and connection cables of type "PR ..."

**Color code**

bk	=	Black
bu	=	Blue
gn	=	Green
gy	=	Gray
rd	=	Red
wh	=	White

For additional information on the connection of load cells and cable junction boxes, refer to the corresponding installation manuals.

**Recommendation**

- Install cable in steel pipe connected to a ground potential.
- The distance between the measuring cables and the power cables should be at least 1 m.

**Load cell supply circuit**

- Load resistance of load cell circuit  $\geq 75 \Omega$ , e.g., 8 load cells of  $650 \Omega$  each
- The supply voltage is fixed at  $U_{DC} = 12 \text{ V}$  and protected against short circuits.

For further technical data, see Chapter [7.3](#)

---

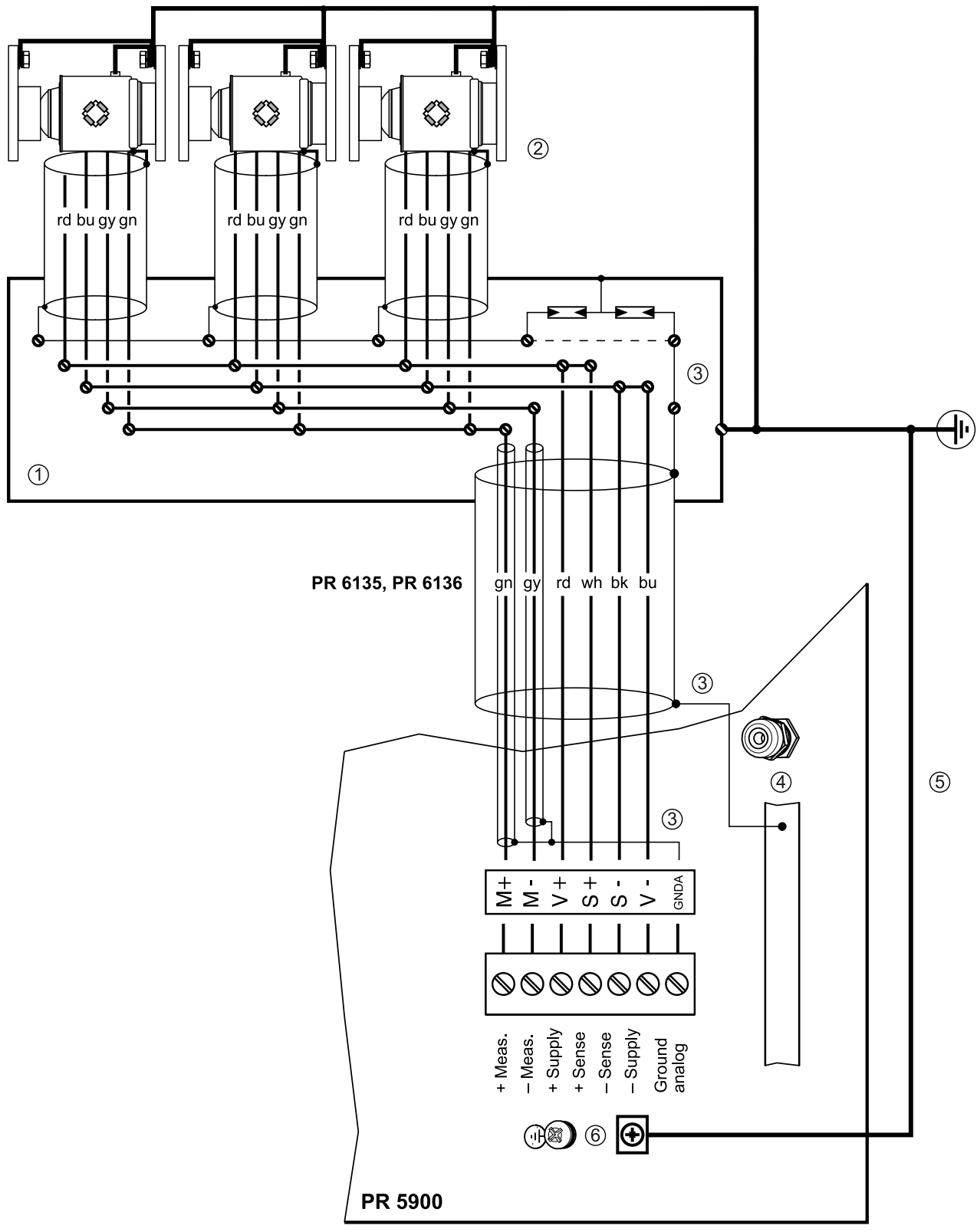
**Note:**

If hum interference occurs, the cable screens should only be connected on one side.

Depending on the design of the cable junction box used, either the jumper J3 must be removed or the cable screens must be disconnected from the terminal contacts highlighted in yellow.

---

Connection example



- ① Cable junction box
- ② The cable screen is connected to the load cell housing.
- ③ Screen

- ④ Screen clamping rail or cable gland
- ⑤ Equipotential bonding conductor
- ⑥ or

#### 4.6.4.5 Testing the measuring circuit

A simple test with the load cells connected can be carried out with a multimeter.

---

#### Note:

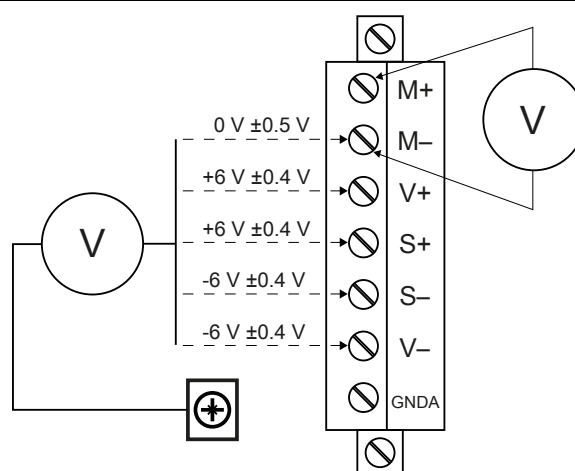
In the case of an external load cell supply voltage or use of an isolating unit, the internal load cell supply is not relevant.

---

#### Measuring voltage

0–12 mV = @ LC with 1.0 mV/V

0–24 mV = @ LC with 2.0 mV/V



#### 4.6.4.6 Connecting load cells to an external supply

If the total resistance of the load cells is  $\leq 75 \Omega$  (e.g., more than 4 load cells with  $350 \Omega$ ), an external load cell supply is required. In this case, the internal supply is replaced by a potential-free external supply.

The center of the external supply voltage (0 ext. supply) should be connected to GNDA to ensure that the voltage reacts symmetrically to 0.

The internal supply is not connected.

---

**Note:**

The colors listed here apply for the Minebea Intec load cell and connection cables of type "PR ..."

**Color code**

---

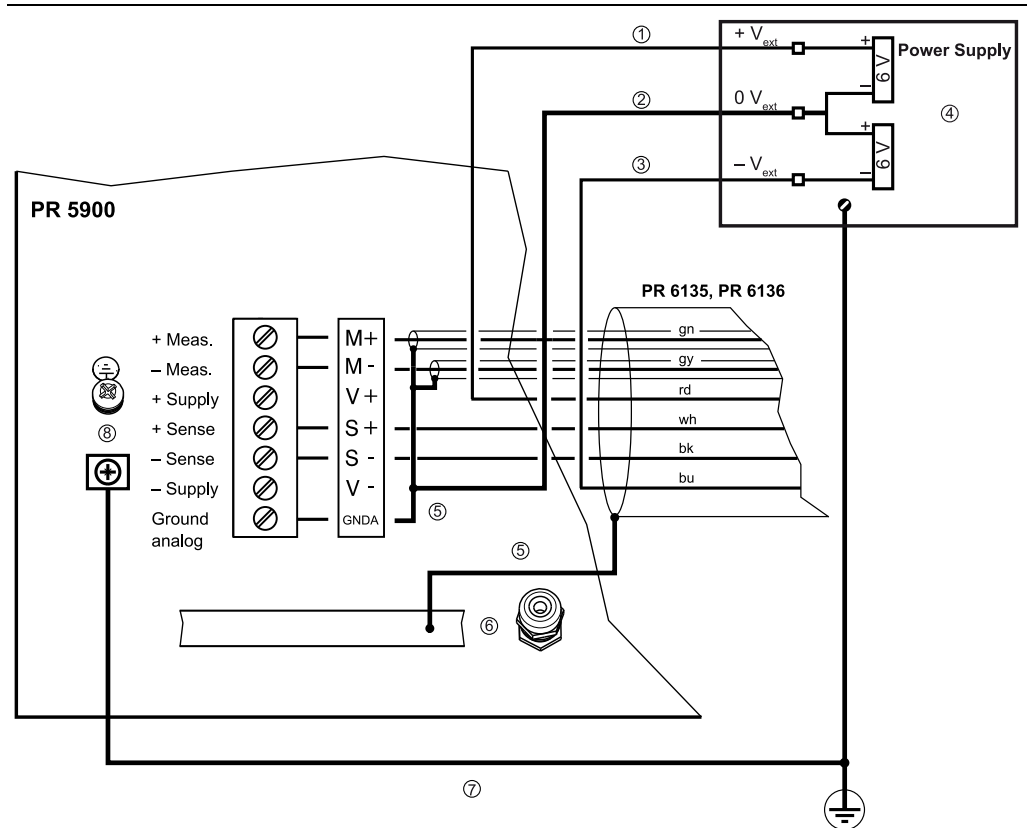
bk	=	Black
bu	=	Blue
gn	=	Green
gy	=	Gray
rd	=	Red
wh	=	White

---

For additional information on the connection of load cells and cable junction boxes, refer to the corresponding installation manuals.

---

### Connection example



- ① + ext. supply
- ② 0 ext. supply
- ③ - ext. supply
- ④ Potential-free
- ⑤ Screen
- ⑥ Screen clamping rail or cable gland
- ⑦ Equipotential bonding conductor
- ⑧ or

#### 4.6.4.7 Connecting an analog weighing platform (CAP... series)

Up to 2 Combics analog platforms (CAP... series) can be connected to the internal weighing electronics connections depending on the model.

#### NOTICE

The cable colors shown here are valid, for example, for a CAPP4 500 x 400 and a CAPP1 320 x 420.

- The assignments of cable colors are listed in the relevant weighing platform operating instructions.

Cable screens should be connected to the screen clamping rail of the device. If the measuring lines (+M, -M) are screened, these screens must be connected to the "GNDA" in the terminal block.

**Cable colors for CAPP1 and CAPP4:**

Green = green

White = white

Gray = gray

Black = black

Red = red

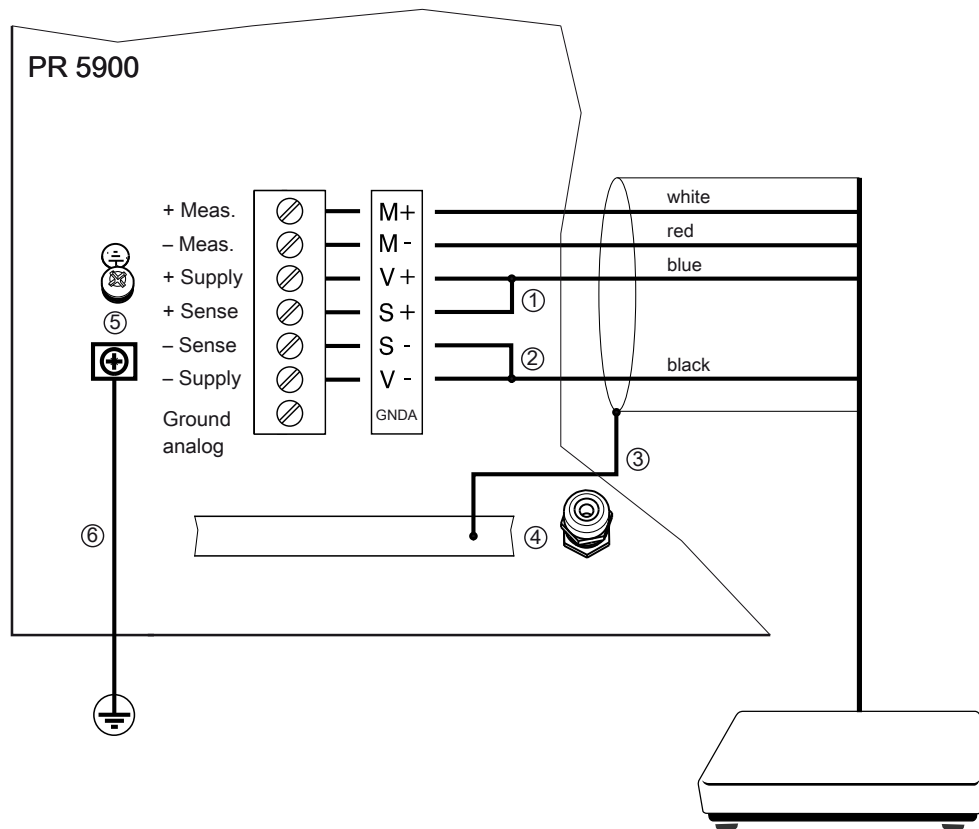
Blue = blue

**Example:**

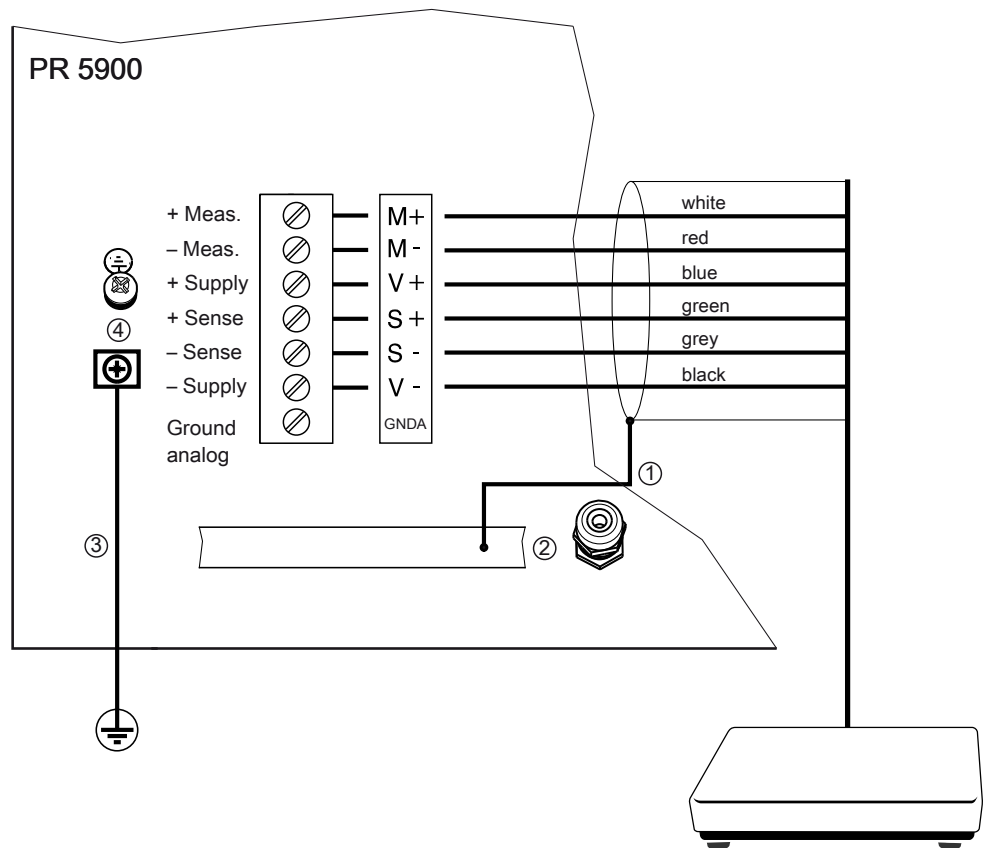
Platform with 4-wire connection

The following links should be set directly on the terminal block for platforms with a 4-wire connection:

- ① from + Supply (+V) to + Sense (+S)
- ② from - Supply (-V) to - Sense (-S)



- ③ Screen
- ④ Screen clamping rail or cable gland
- ⑤ Equipotential bonding conductor
- ⑥ or

**Example:****Platform with 6-wire connection**

- ① Screen
- ② Screen clamping rail or cable gland
- ③ Equipotential bonding conductor
- ④ or

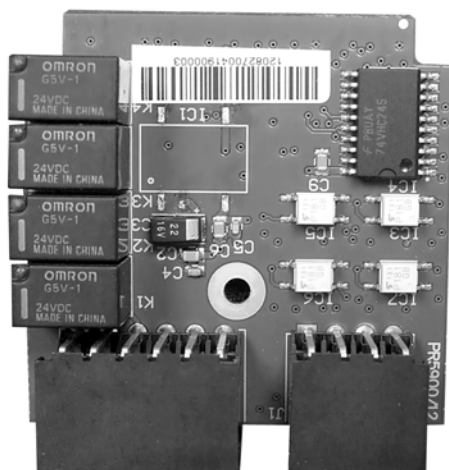
**4.6.5 PR 5900/12 digital inputs and outputs**

The plug-in card has 4 passive opto-decoupled inputs for process control.

The plug-in card also has 4 relay outputs with potential-free change-over contacts for process control.

The card is inserted in the option 1 and/or option 2 slot.

A maximum of 2 PR 5900/12 plug-in cards can be installed.

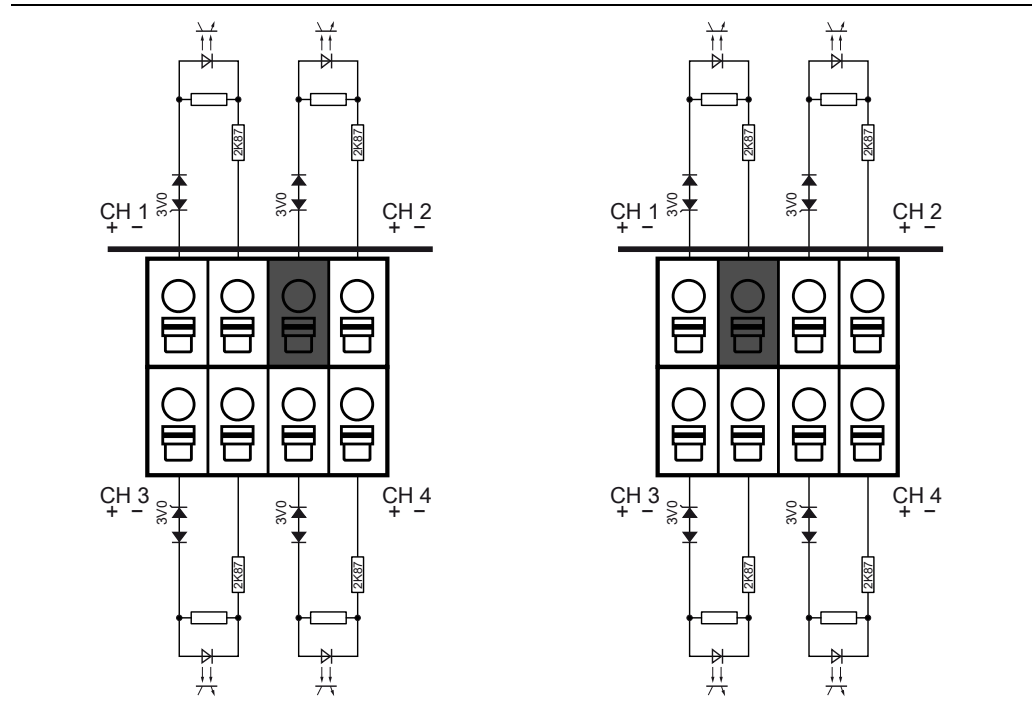
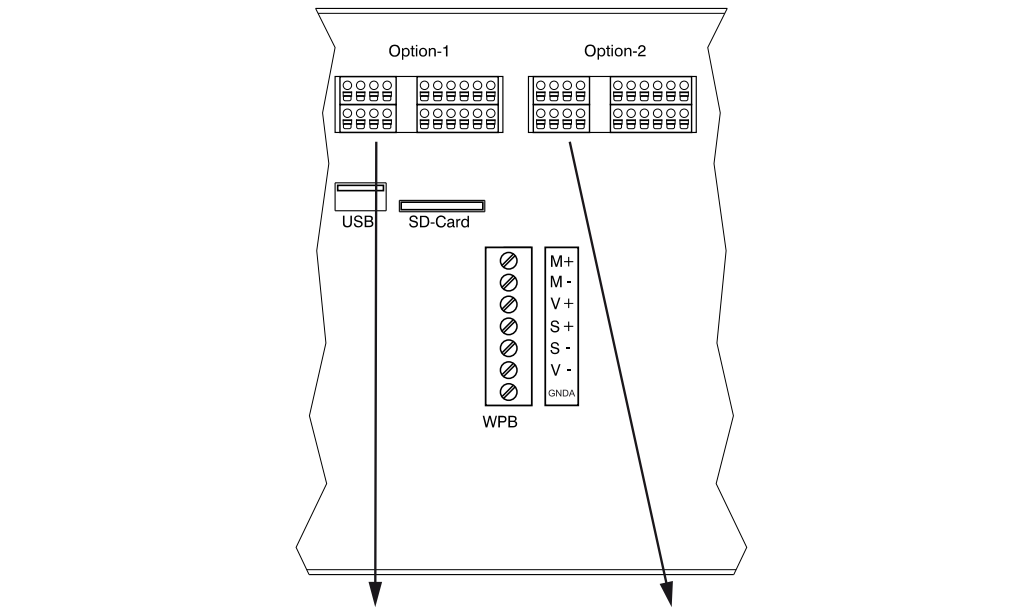


### Technical data

Description	Data
Internal connection	Contact strip
External connection	2 x terminal, 6-pin 2 x terminal, 4-pin Wire gauge max. 1.5 mm <sup>2</sup>
Number of inputs/out-puts	4 (CH1, CH2, CH3, CH4)
Input voltage	Logic 0: U <sub>DC</sub> = 0 to 5 V or open Logic 1: U <sub>DC</sub> = 10 to 28 V Passive, external power supply required
Input current	<7 mA @ 24 V <3 mA @ 12 V Protection against incorrect polarity
Input frequency	Max. 200 Hz (50% ratio)
Output	Change-over contact Max. switching voltage: U <sub>DC</sub> = 30 V/U <sub>AC</sub> = 24 V Max. switching current: 1 A
Switching frequency	Max. 0.5 Hz
Potential isolation	Inputs: Yes, via optocoupler Outputs: Free relay change-over contact
Cables	Screened Connect cable screen to the device.
Cable length	Max. 50 m
Dimensions (LxWxH)	60x106x22 mm
Weight	70 g

**4.6.5.1 Digital inputs (PR 5900/12)**

Depicted: Terminal coding and internal circuitry



**Coding for option 1 and option 2**

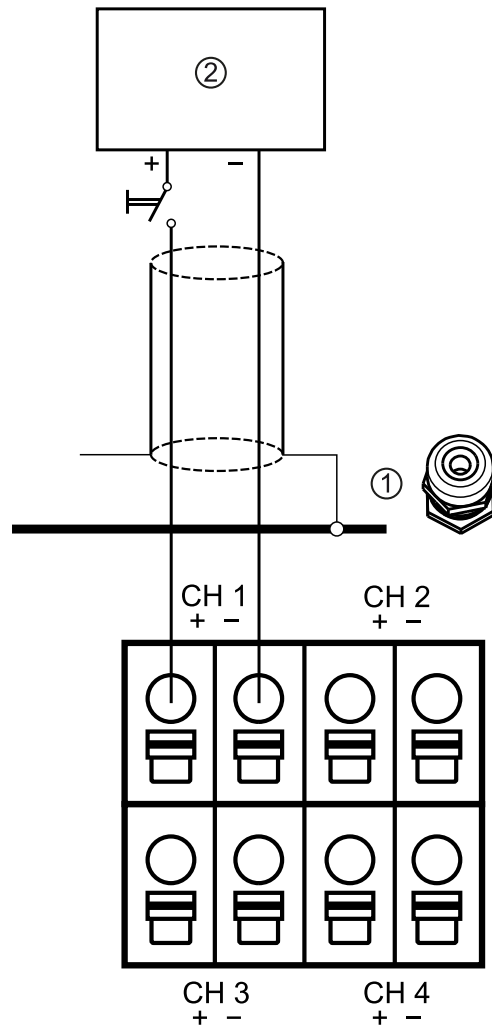
- Terminal strip: Insert the coding pin into the slot in the position marked in gray in the image.
- Terminal: Remove (nip off) the relevant coding nib.

**Note:**

Refer to Chapter [5.2.3.4](#) for further information on terminal coding.

**Example:**

Connection for PR 5900/12: Digital inputs

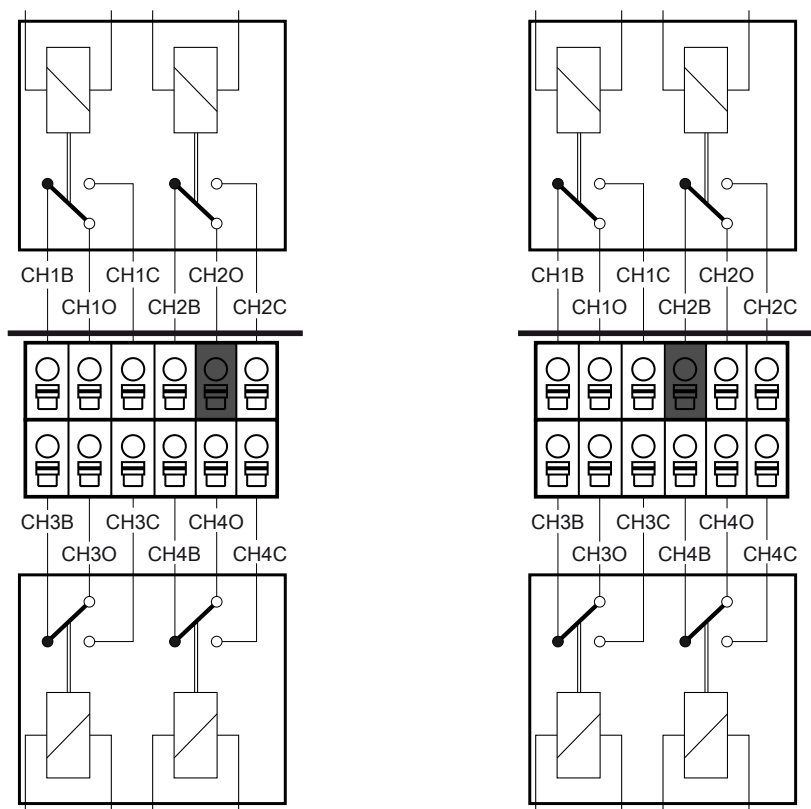
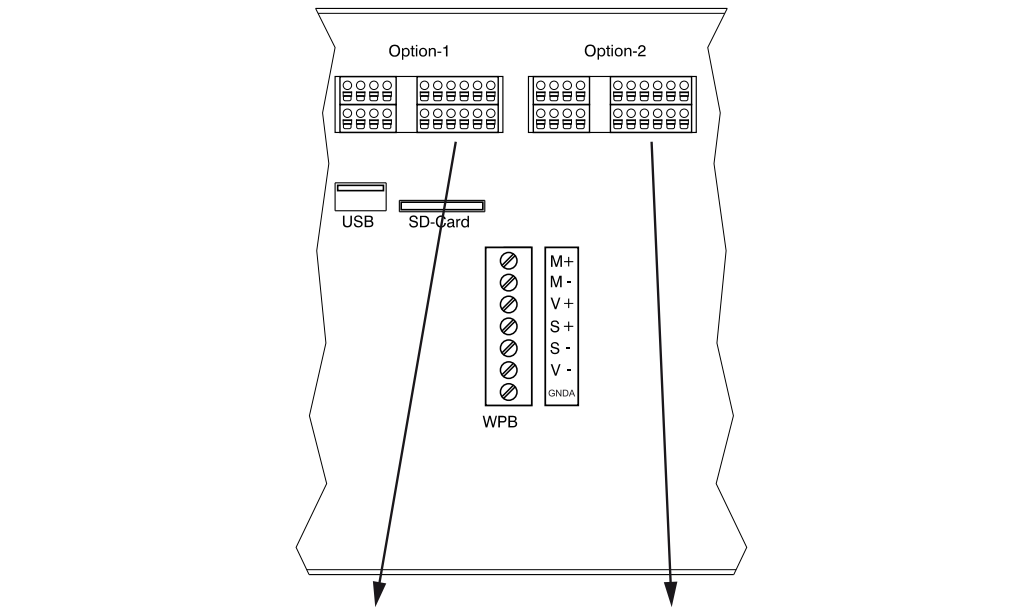


① Screen clamping rail or cable gland

②  $U_{DC} = 24\text{ V } 0.5\text{ A}$  power supply unit

**4.6.5.2 Digital outputs (PR 5900/12)**

Depicted: Terminal coding and internal circuitry



**Coding for option 1 and option 2**

**Terminal strip:** Insert the coding pin into the slot in the position marked in gray in the image.

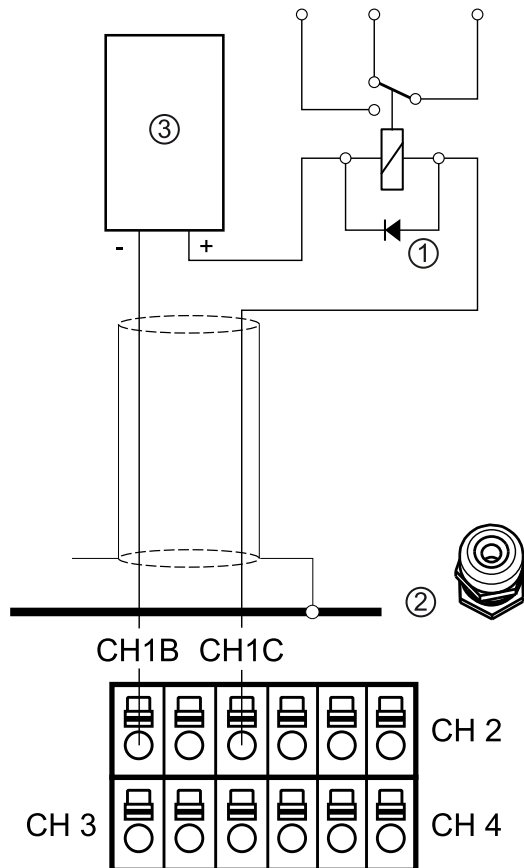
**Terminal:** Remove (nip off) the relevant coding nib.

**Note:**

Refer to Chapter [5.2.3.4](#) for further information on terminal coding.

**Example:**

Connection for PR 5900/12: Relay control (power output)



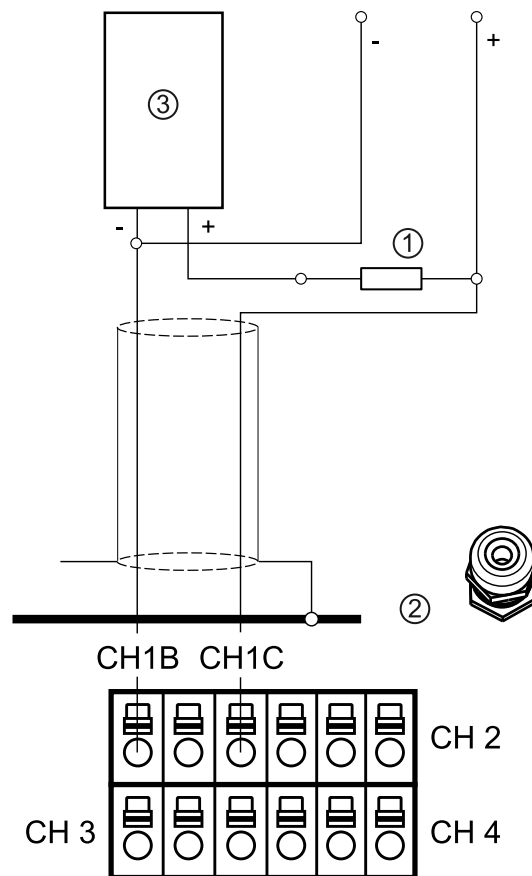
- ① Inductive load for free-wheel diode
- ② Screen clamping rail or cable gland
- ③  $U_{DC} = 24\text{ V } 0.5\text{ A}$  power supply unit

The relay switches when the output is active (true).

To protect the output circuit, relays must be equipped with free-wheel diodes.

**Example:**

Connection for PR 5900/12: Voltage output



- ① 2.2 k $\Omega$  / 1 k $\Omega$  with 24 V/12 V
- ② Screen clamping rail or cable gland
- ③  $U_{DC} = 24\text{ V } 0.5\text{ A}$  power supply unit

When the output is active (true), the output voltage drops from 24 V/12 V to 0 V. The load resistance must be 2.2 k $\Omega$ /1 k $\Omega$ .

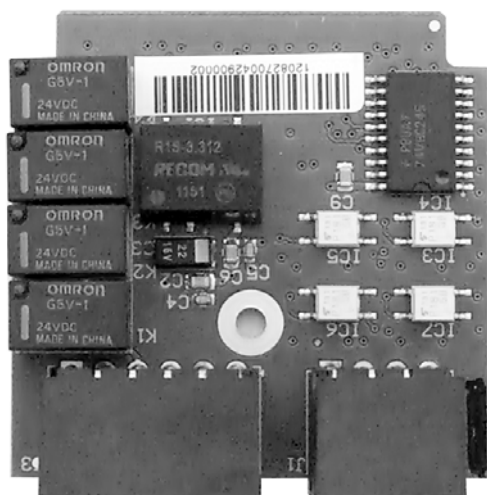
#### 4.6.6 PR 5900/13 digital inputs and outputs

The plug-in card has 4 active opto-decoupled inputs for process control.

The plug-in card also has 4 relay outputs with potential-free change-over contacts for process control.

The card is inserted in the option 1 and/or option 2 slot.

A maximum of 2 PR 5900/13 plug-in cards can be installed.

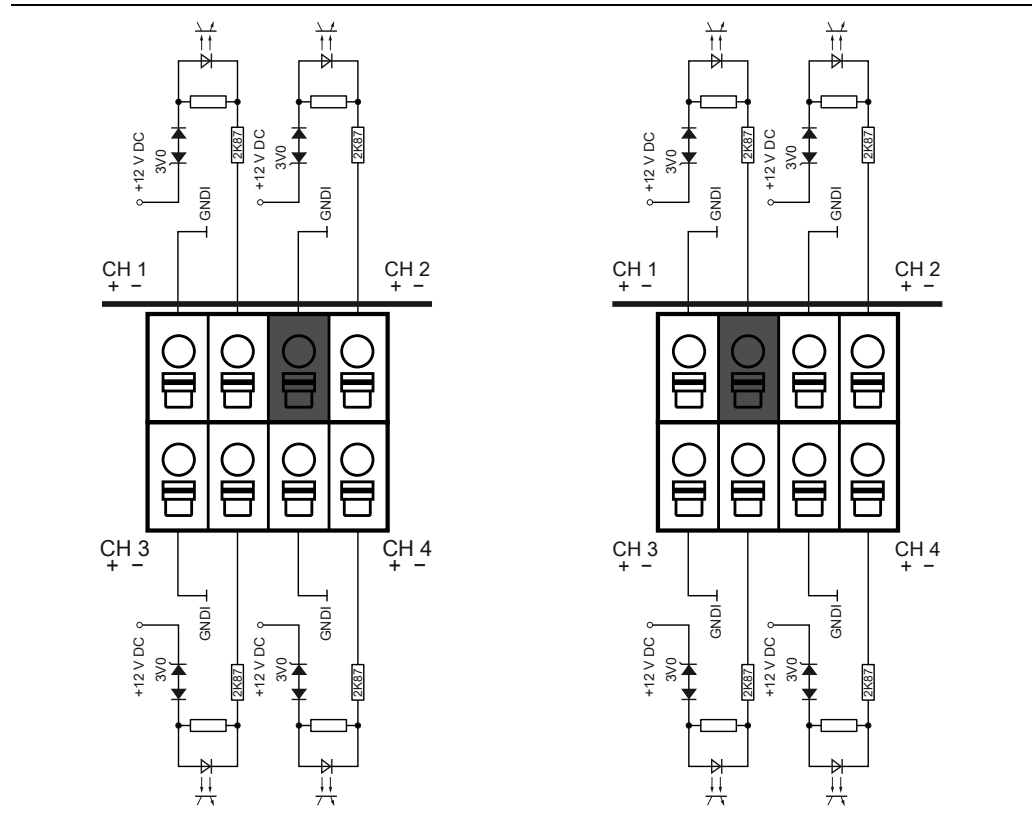
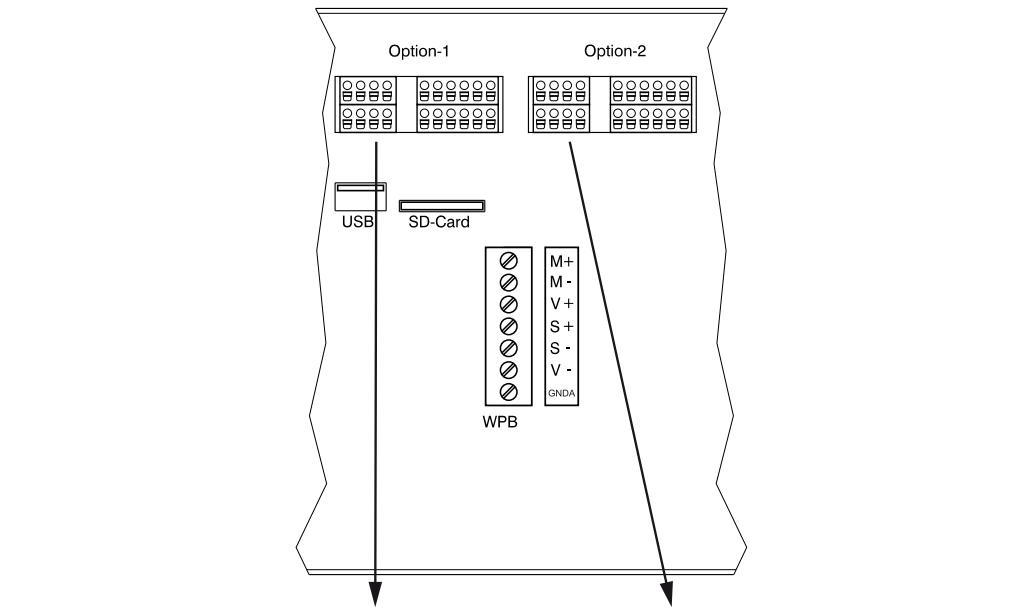


### Technical data

Description	Data
Internal connection	Contact strip
External connection	2× terminal, 6-pin 2× terminal, 4-pin Wire gauge max. 1.5 mm <sup>2</sup>
Number of inputs/outputs	4 (CH1, CH2, CH3, CH4)
Input	Can be switched via a potential-free contact
Input frequency	Max. 200 Hz
Output	Change-over contact Max. switching voltage: U <sub>DC</sub> = 31 V/U <sub>AC</sub> = 24 V Max. switching current: 1 A
Switching frequency	Max. 0.5 Hz
Potential isolation	Inputs: Yes, via optocoupler Outputs: Free relay change-over contact
Cables	Screened Connect cable screen to the device.
Cable length	Max. 50 m
Dimensions (L×W×H)	60×106×22 mm
Weight	70 g

**4.6.6.1 Digital inputs (PR 5900/13)**

Depicted: Terminal coding and internal circuitry



**Coding for option 1 and option 2**

**Terminal strip:** Insert the coding pin into the slot in the position marked in gray in the image.

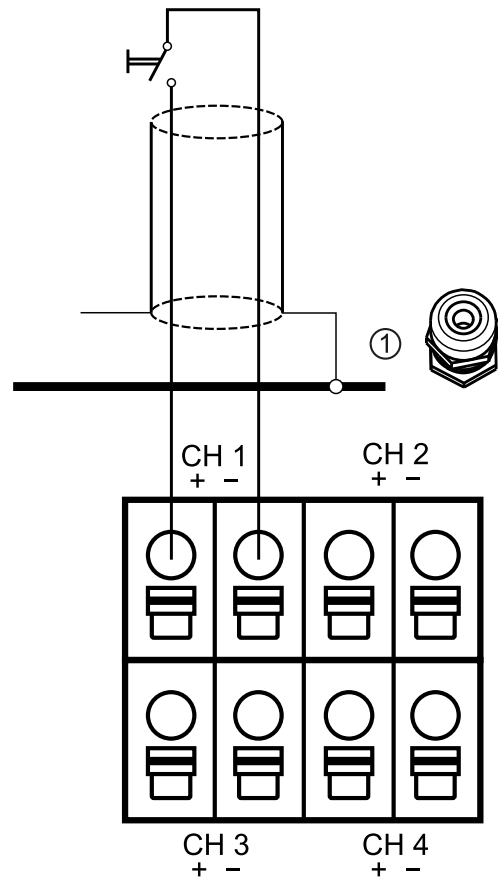
**Terminal:** Remove (nip off) the relevant coding nib.

**Note:**

Refer to Chapter [5.2.3.4](#) for further information on terminal coding.

**Example:**

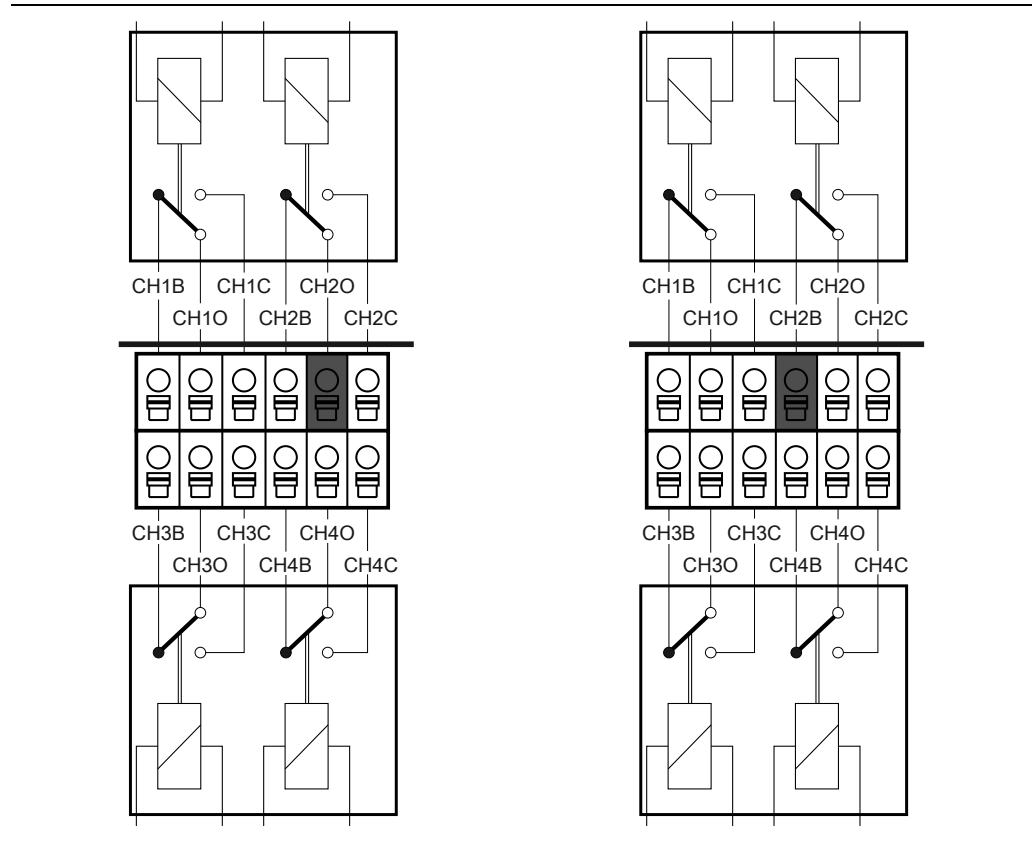
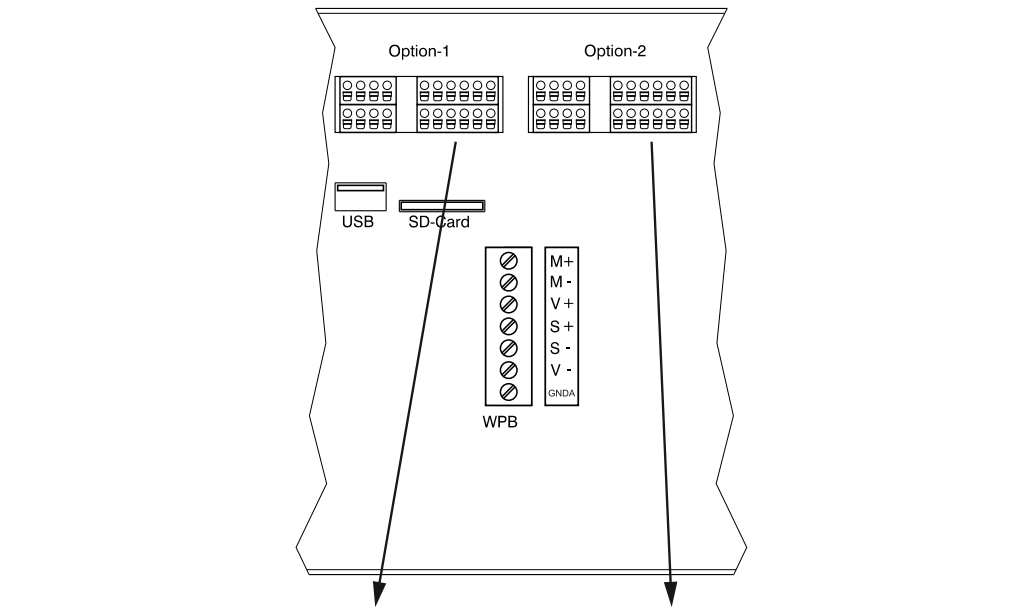
Connection for PR 5900/13: Digital inputs



① Screen clamping rail or cable gland

**4.6.6.2 Digital outputs (PR 5900/13)**

Depicted: Terminal coding and internal circuitry



**Coding for option 1 and option 2**

**Terminal strip:** Insert the coding pin into the slot in the position marked in gray in the image.

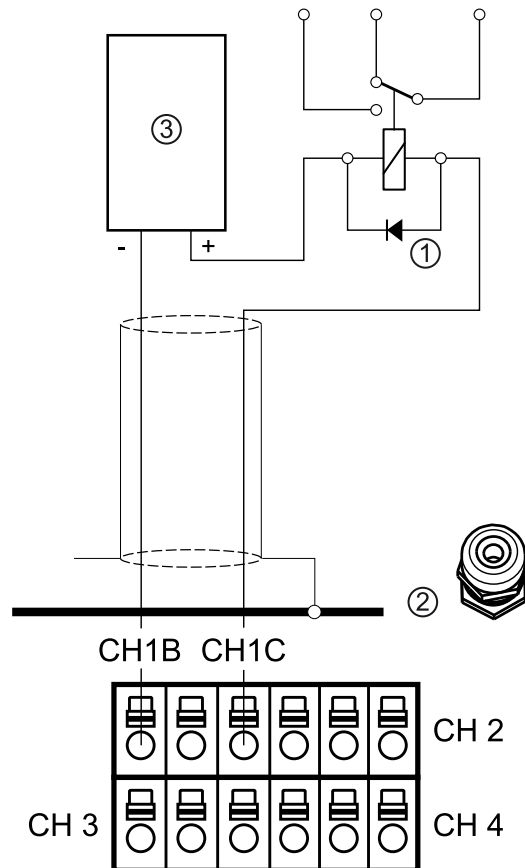
**Terminal:** Remove (nip off) the relevant coding nib.

**Note:**

Refer to Chapter [5.2.3.4](#) for further information on terminal coding.

**Example:**

Connection for PR 5900/13: Relay control (power output)



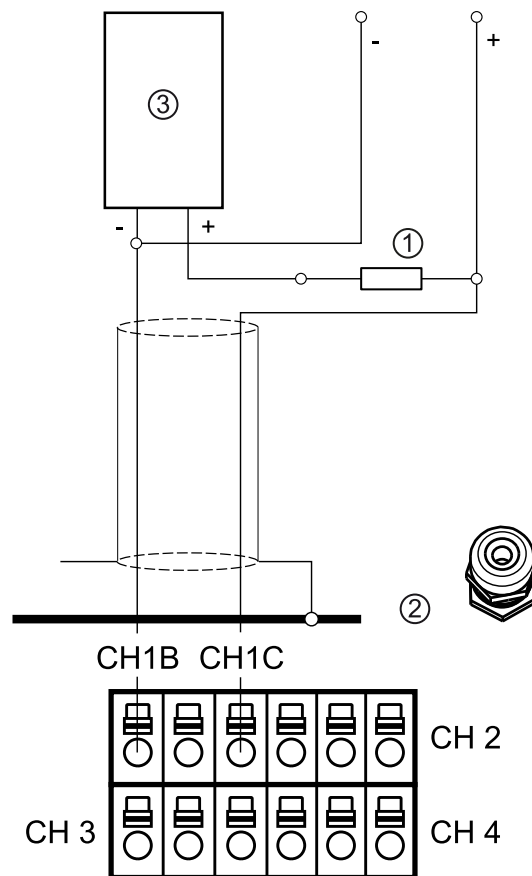
- ① Inductive load for free-wheel diode
- ② Screen clamping rail or cable gland
- ③  $U_{DC} = 24\text{ V } 0.5\text{ A}$  power supply unit

The relay switches when the output is active (true).

To protect the output circuit, relays must be equipped with free-wheel diodes.

**Example:**

Connection for PR 5900/13: Voltage output



- ① 2.2 k $\Omega$  / 1 k $\Omega$  with 24 V/12 V
- ② Screen clamping rail or cable gland
- ③  $U_{DC} = 24\text{ V } 0.5\text{ A}$  power supply unit

When the output is active (true), the output voltage drops from 24 V/12 V to 0 V. The load resistance must be 2.2 k $\Omega$ /1 k $\Omega$ .

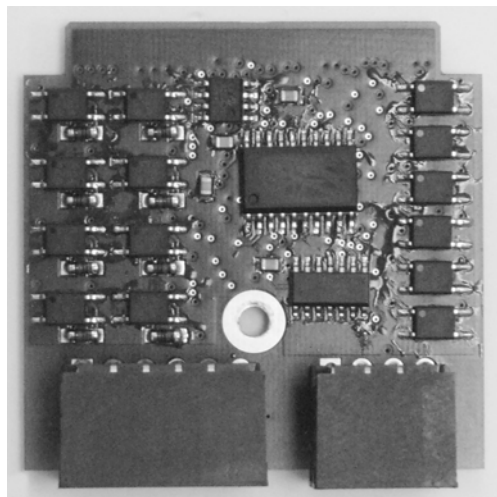
**4.6.7 PR 5900/17 digital inputs and outputs**

The plug-in card has 6 passive opto-decoupled inputs and 8 passive opto-decoupled outputs for process control.

All inputs and outputs have a common GND (-).

The card is inserted in the option 1 and/or option 2 slot.

A maximum of 2 PR 5900/17 plug-in cards can be installed.

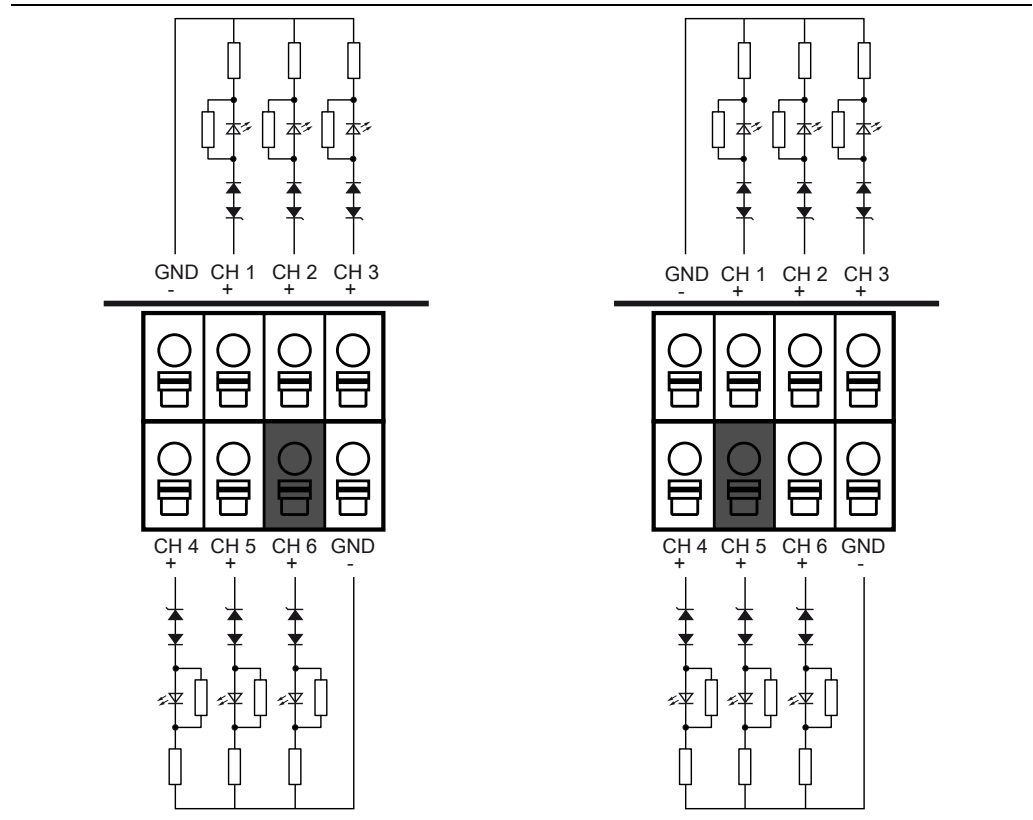
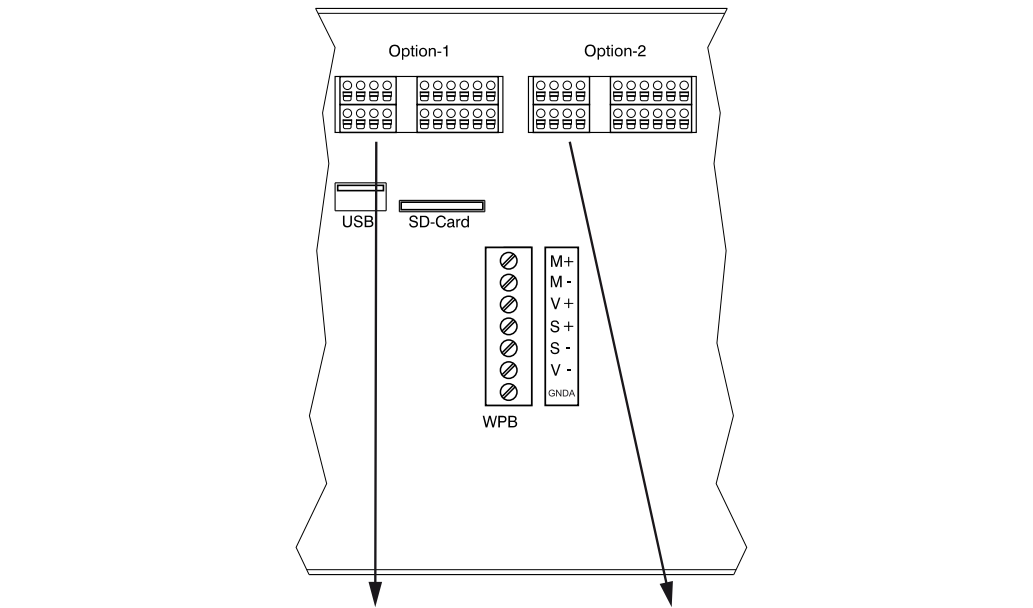


### Technical data

Description	Data
Internal connection	Contact strip
External connection	2× terminal, 6-pin 2× terminal, 4-pin Wire gauge max. 1.5 mm <sup>2</sup>
Number of inputs	6 (CH1, CH2, CH3, CH4, CH5, CH6)
Input voltage	Low: 0 to 5 V High: 10 to 28 V Passive, external power supply required
Input current	<7 mA @ 24 V <3 mA @ 12 V
Number of outputs	8 (CH1, CH2, CH3, CH4, CH5, CH6, CH7, CH8)
Output supply voltage	Max. 24 V +10% external to connector
Output voltage drop	$I_{Load} * 55 \Omega + 1 V$ (output conducting)
Output max. switching current	25 mA
Signals	GND (-) common for all inputs and outputs
Potential isolation	Yes, via optocoupler
Cables	Screened Connect cable screen to the device.
Cable length	Max. 50 m
Dimensions (L×W×H)	52×52×19 mm
Weight	50 g

**4.6.7.1 Digital inputs (PR 5900/17)**

Depicted: Terminal coding and internal circuitry



**Coding for option 1 and option 2**

**Terminal strip:** Insert the coding pin into the slot in the position marked in gray in the image.

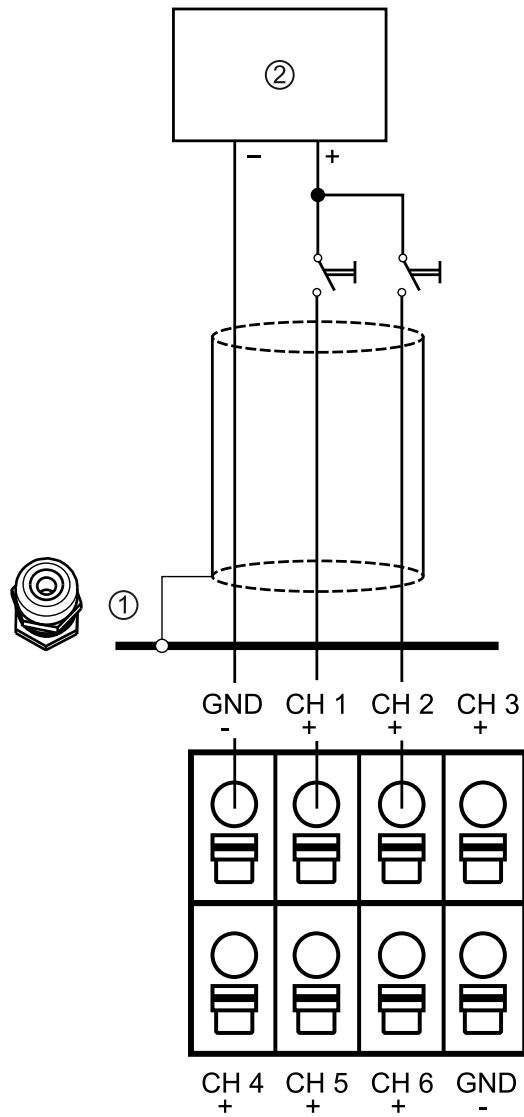
**Terminal:** Remove (nip off) the relevant coding nib.

**Note:**

Refer to Chapter [5.2.3.4](#) for further information on terminal coding.

**Example:**

Connection for PR 5900/17: Digital inputs



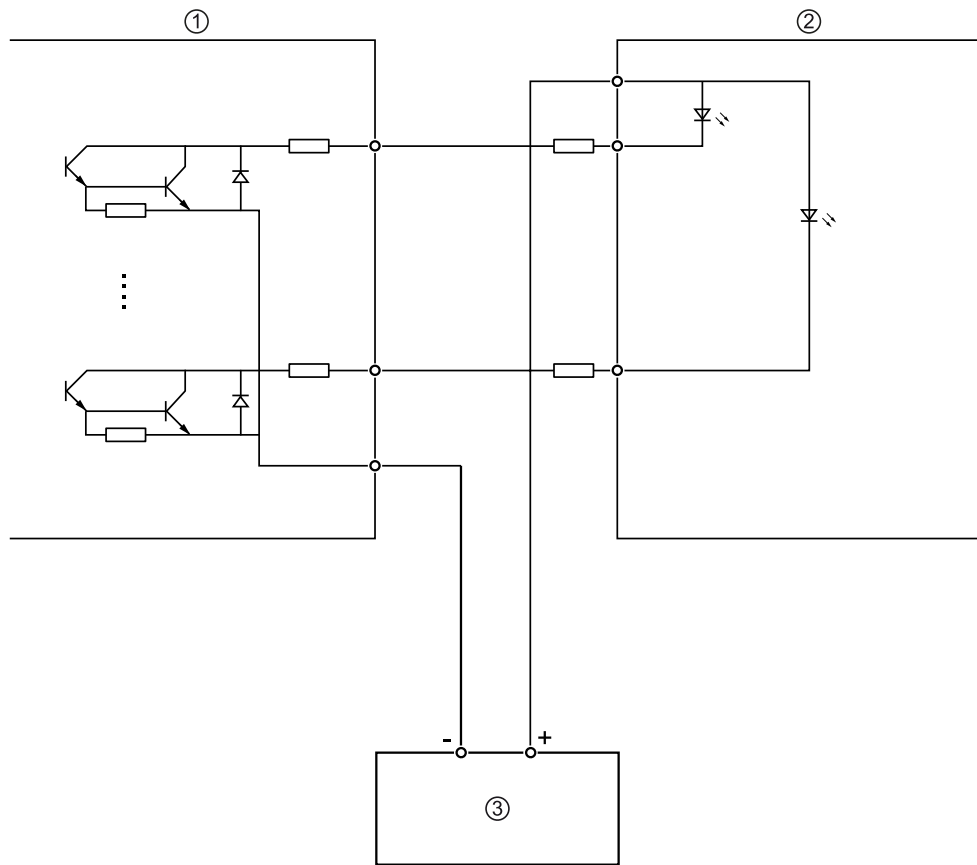
① Screen clamping rail or cable gland

② Power supply unit  $U_{DC} = 24\text{ V } 0.5\text{ A}$



**Example:**

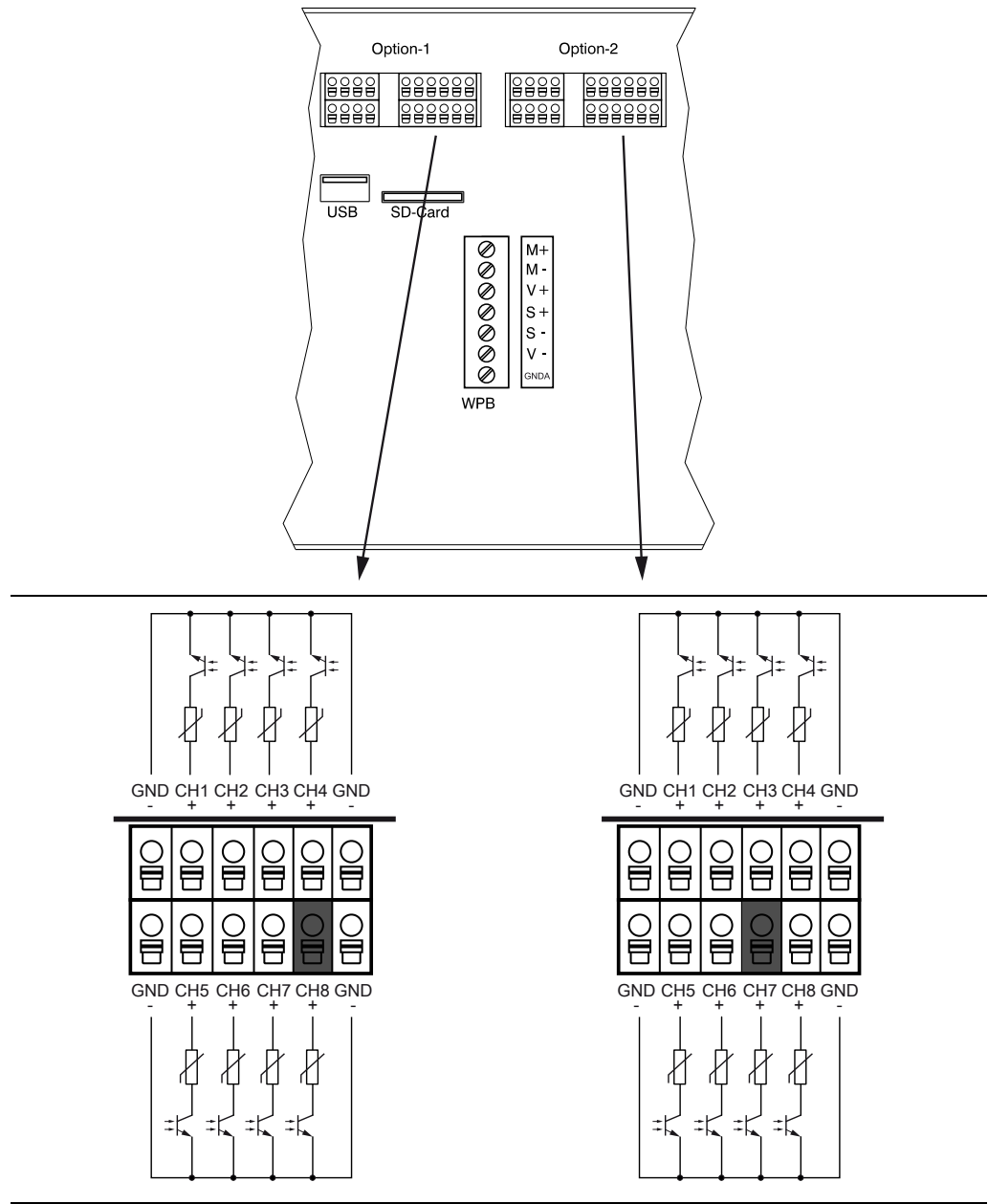
Connection for PR 5900/17: Digital inputs with potential isolation



- ① PR 5900/17
- ② PLC
- ③ Power supply

**4.6.7.2 Digital outputs (PR 5900/17)**

Depicted: Terminal coding and internal circuitry



**Coding for option 1 and option 2**

**Terminal strip:** Insert the coding pin into the slot in the position marked in gray in the image.

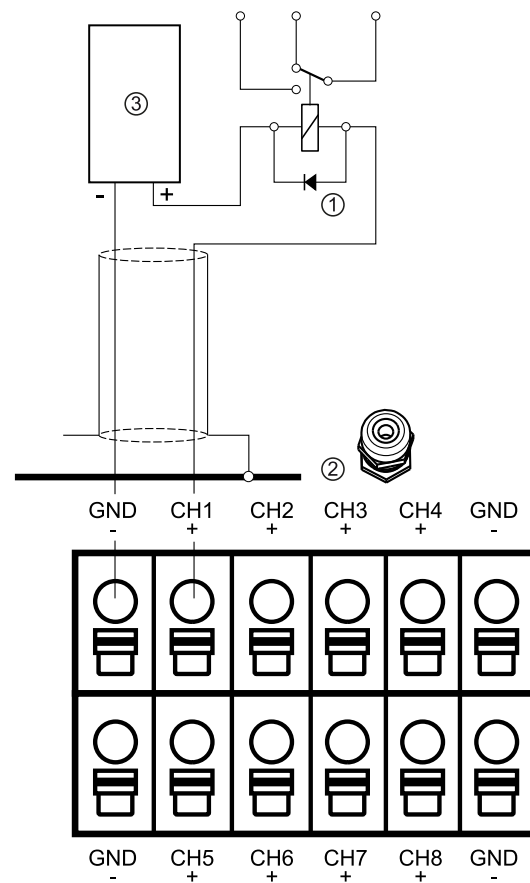
**Terminal:** Remove (nip off) the relevant coding nib.

**Note:**

Refer to Chapter [5.2.3.4](#) for further information on terminal coding.

**Example:**

Connection for PR 5900/17: Relay control (power output)



- ① Inductive load for free-wheel diode
- ② Screen clamping rail or cable gland
- ③  $U_{DC} = 24\text{ V } 0.5\text{ A}$  power supply unit

The relay switches when the output is active (true).

To protect the output circuit, relays must be equipped with free-wheel diodes.

#### 4.6.8 ProfiBus DP interface

The ProfiBus DP interface card has the type designation PR 1721/51.

Communication protocols and syntax comply with the ProfiBus-DP standard to IEC 61158, with transfer rates up to 12 Mbit/s.

Connection to the ProfiBus is established using the 9-pin D-Sub female connector on the back of the device.

The card is inserted in the FB option slot (see Chapter [5.2.3](#)).

**Technical data**

<b>Description</b>	<b>Data</b>
Internal connection	Pin strip, 50-pin
External connection	9-pin D-Sub female connector in module cover
Transfer rate	9.6 kbit/s to 12 Mbit/s, baud rate auto-detection
Connection mode	Profibus network, connections can be made/released without affecting other stations.
Protocol	PROFIBUS-DP-V0 SLAVE to IEC 61158
Configuration	GSD file "SART_5900.gsd"
Potential isolation	Yes, optocoupler in lines A and B (RS-485)
Bus termination	The bus termination in the last device is implemented via the integrated terminating resistor in the Profibus plug.
Cable type	Profibus "special"; color: violet; screened twisted pair cable
Cable impedance	150 Ω
Cable length	The max. distance of 200 m can be extended at 1.5 Mbit/s by means of an additional repeater.
Dimensions (LxWxH)	55x50x22 mm
Weight	Approx. 33 g
Certificates	Profibus test center Comdec in Germany and PNO (Profibus User Organization). Industry-compatible CE, UL, and cUL

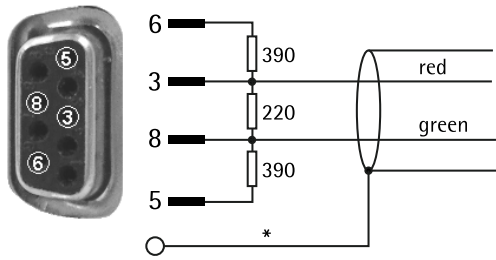
**Note:**

The GSD file is stored on the CD supplied with the device (fieldbus directory of the respective device). The current file is also available to download online:

<http://www.minebea-intec.com>

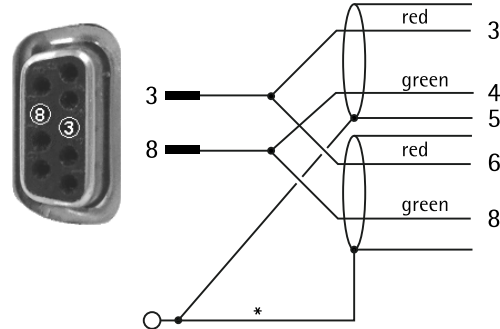
**Profibus connection**

The device is the only/last slave in the bus:



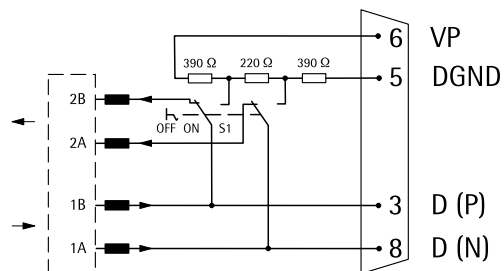
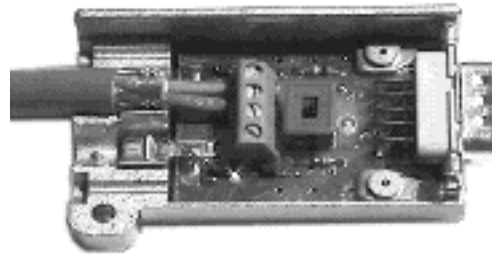
\* screen on connector housing

The device is not the only/last slave in the bus:

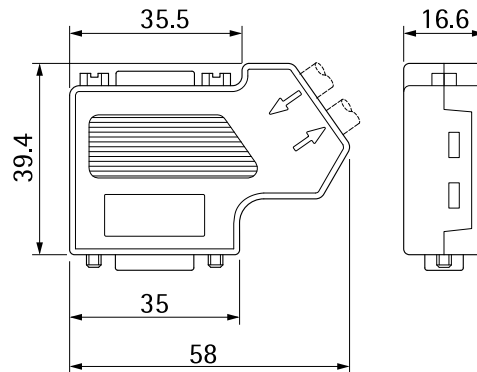


\* screen on connector housing

e.g.: D-Sub bus plug SIMATIC NET PROFIBUS FAST CONNECT



For benchtop and wall housing, we recommend the D-Sub bus plug SUBCON-PLUS-PROFIB/SC2 from PHOENIX CONTACT



**Allocation of the 9-pin D-sub female connector**

Pin assignment	Signal	Color	Description
Housing -----	S		Screen
1			Not connected
2			Not connected
3 -----	RxD/TxD-P (positive) according to RS-485 specification	Red	Send/receive data Data core B/D (P)

Pin assignment	Signal	Color	Description
4 if required	RTS		"Request To Send" (only when using a repeater)
5 -----	DGND		Insulated GND to RS-485 side
6 -----	VP		Insulated power supply +5 V to RS-485 side
7			Not connected
8 -----	RxD/TxD-N (negative) according to RS-485 specification	Green	Send/receive data Data core A/D (N)
9			Not connected

**Note:**

Only plug connections with integrated terminating resistors may be used.  
The terminating resistor must be turned on in the last slave.

**4.6.8.1 LEDs**



Identification	Description
OP	Operating mode LED
ST	Status LED

**Operating mode (OP)**

LED status	Description	Comments
Off	Module is offline.	No power
Constant green	Module is online.	Data exchange is possible.
1 Hz flashing green	Module is online.	Module is ready for data exchange.
1 Hz flashing red	Parameter error	
2 Hz flashing red	Module configuration error	

**Module status (ST)**

LED status	Description	Comments
Off	Module is not initialized.	<ul style="list-style-type: none"> <li>- No power</li> <li>- Module has the status "SETUP" or "NW_INIT".</li> </ul>
Constant green	Module is initialized.	Normal operation
Constant red	Exception error	<ul style="list-style-type: none"> <li>- Module has the status "EXCEPTION"</li> <li>- The exception error monitoring system closes all open connections to the module.</li> </ul>

**4.6.9 DeviceNet interface**

The DeviceNet interface card has the type designation PR 1721/54.

The fieldbus card contains all functionalities to make a complete DeviceNet slave with a CAN controller and transmission speeds up to 500 kbit/s.

The DeviceNet connection is established by 5-pin terminal.

The card is inserted in the FB option slot, see Chapter [5.2.3](#).

**Technical data**

Description	Data
Internal connection	Pin strip, 50-pin
External connection	5-pin terminal (plug-in) in the module cover
Transfer rate	125, 250 and 500 kbit/s
Protocol	DeviceNet Master Slave <ul style="list-style-type: none"> <li>- Polling procedure (polled IO)</li> <li>- CRC error recognition according to IEC 62026 (EN 50325)</li> <li>- Max. 64 station nodes</li> <li>- Data width max. 512 byte "input &amp; output"</li> </ul>
Configuration	EDS file "sag_5900.eds" MAC-ID (1...62)
Potential isolation	Yes, optocoupler and DC/DC converter
Bus termination	120 $\Omega$ at the cable ends
Bus load	33 mA @ $U_{DC} = 24$ V
Cable type	DeviceNet; color: petrol green; 2x2 twisted pair; screened
Cable impedance	150 $\Omega$
Dimensions (LxWxH)	55x50x22 mm
Weight	Approx. 33 g

Description	Data
Certificates	<ul style="list-style-type: none"> <li>- Compatible with DeviceNet specification Vol. 1: 2.0, Vol 2: 2.0</li> <li>- ODVA Certificate according to conformity test software version A-12</li> <li>- Industry-compatible CE, UL, and cUL</li> </ul>

**Note:**

The EDS file is stored on the CD supplied with the device (fieldbus directory of the respective device). The current file is also available to download online:

<http://www.minebea-intec.com>

**DeviceNet terminal****Allocation of the 5-pin terminal**

Pin assignment	Signal	Color	Description
Cable sheath			Special DeviceNet cable (certified)
1 -----	V-	black	Negative power supply
2 -----	CAN_L	Blue	CAN_L bus signal
3 -----	S		Cable screen
4 -----	CAN_H	white	CAN_H bus signal
5 -----	V+	Red	Positive power supply

## 4.6.9.1 LEDs



Identifi- cation	Description
NS	Network status LED
MS	Module status LED

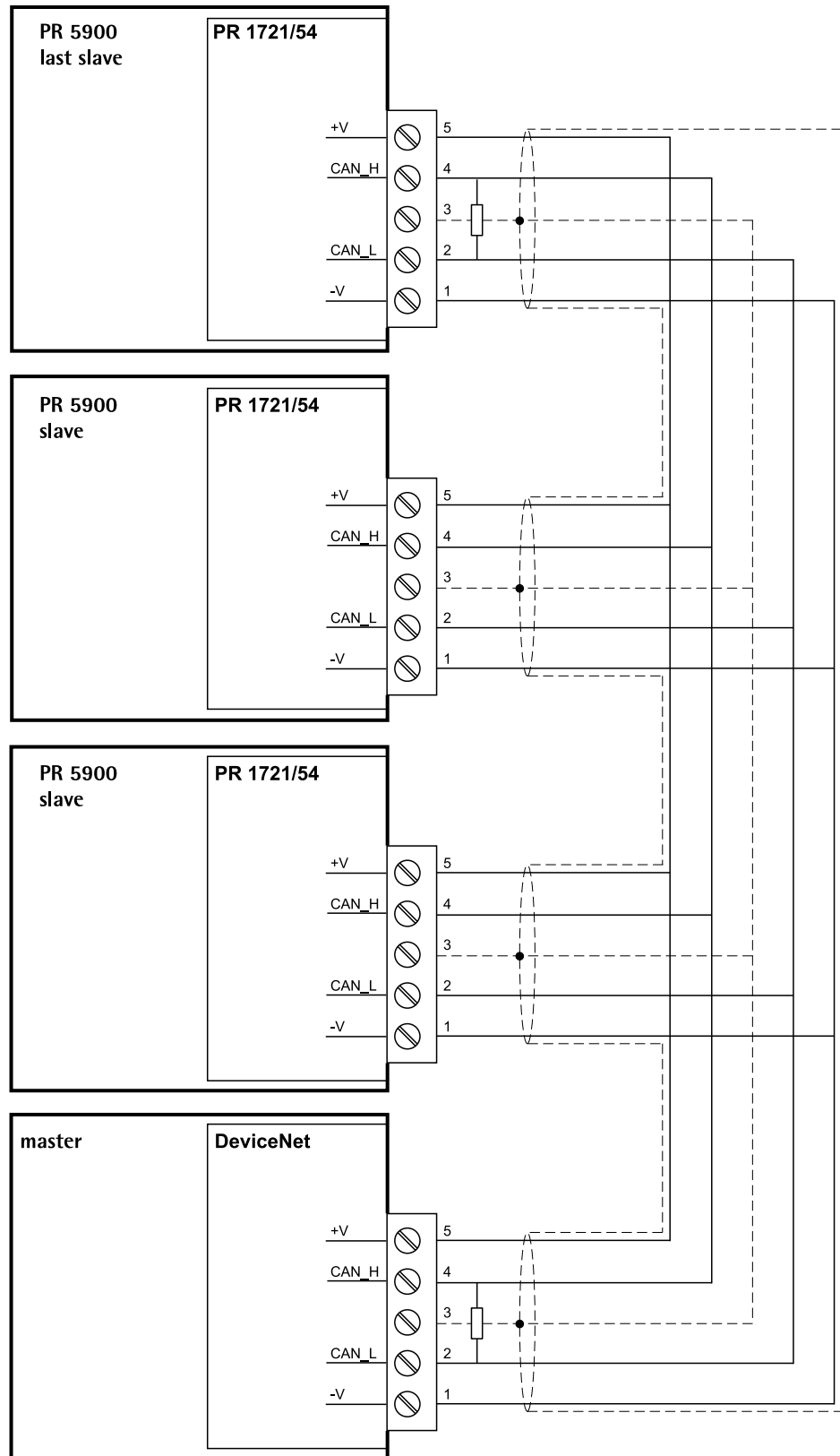
**Network status (NS)**

LED status	Description	Comments
Off	Module is offline.	No power
Constant green	Module is online.	There are one or more connections.
1 Hz flashing green	Module is online.	No connections
Constant red	Critical connection error	
1 Hz flashing red		One or more connections has exceeded the connection time limit
Flashing red/green in alternation	Self-test running.	

**Module status (MS)**

LED status	Description	Comments
Off	Module is not initialized.	- No power - Module has the status "SETUP" or "NW_INIT".
Constant green	Module is initialized.	Normal operation
1 Hz flashing green	Missing or incomplete configuration	The device must be set up again.
Constant red	Exception error	- Module has the status "EXCEPTION" - The exception error monitoring system closes all open connections to the module.
1 Hz flashing red	Error that can be corrected	
Flashing red/green	Self-test running.	

4.6.9.2 Connection diagram for a master with three slaves



PR 5900/.. receives 33 mA from the DeviceNet bus supply.

#### 4.6.10 CC-Link interface

The CC-Link interface card has the type designation PR 1721/55.

The fieldbus card contains all functions to provide a complete CC-Link slave with transfer rates up to 10 Mbps.

The CC-Link connection is established by the 5-pin terminal.

The card is inserted in the FB option slot, see Chapter [5.2.3](#).

##### Technical data

Designation	Data
Internal connection	Pin strip, 50-pin
External connection	5-pin terminal (plug-in) in the module cover
Transfer rate	156; 625 kbps; 2.5; 5, 10 Mbps
Protocol	CC-Link slave <ul style="list-style-type: none"> <li>- CRC error recognition according to IEC 62026 (EN 50325)</li> <li>- Max. 64 station nodes</li> <li>- 128 I/O bits and 16 (32 bit) words</li> </ul>
Configuration	CSPP file "0x0608_Maxxis_5_1.00_en.CSPP"
Potential isolation	Yes, optocoupler and DC/DC converter
Bus termination	110 $\Omega$ at the cable ends
Bus load	100 mA
Cable type	2x2 screened twisted pair
Cable length	100 m @ 10 Mbps, 1200 m @ 156 kbps
Dimensions (LxWxH)	55x50x22 mm
Weight	Approx. 33 g
Certificates	<ul style="list-style-type: none"> <li>- Type: ABCC-CCL (CC-Link CARD) (H/W: from 1.03, S/W: from 1.03, CC-Link: 1.10)</li> <li>- Reference no.: 1103</li> </ul>

##### Note:

The CSPP file is stored on the CD supplied with the device (Fieldbus directory of the respective device). The current file is also available for download via the Internet:

<http://www.minebea-intec.com>

## CC-Link terminal



### Allocation of the 5-pole terminal block

Pin assignment	Signal	Description
1-----	DA	Communication RS-485 RxD/TxD (+)
2-----	DB	Communication RS-485 RxD/TxD (-)
3-----	GND	Digital ground
4-----	S	Cable screen
5-----	PE, according to AnyBus S-specification	Housing ground

#### 4.6.10.1 LEDs



Identifi- cation	Description
RUN	LED sequence
ERR	LED error

#### Sequence (RUN)

LED status	Description	Comments
Off	Module is offline.	<ul style="list-style-type: none"> <li>- No network connection</li> <li>- No power</li> </ul>
Constant green	Module is online.	<ul style="list-style-type: none"> <li>- Network connection exists</li> <li>- Normal operation</li> </ul>
Constant red	Exception error	<ul style="list-style-type: none"> <li>- Module has the status "EXCEPTION"</li> <li>- The exception error monitoring system closes all open connections to the module.</li> </ul>

**Error (ERR)**

LED status	Description	Comments
Off	No error	No power
Constant green	Exception error	<ul style="list-style-type: none"> <li>- Module has the status "EXCEPTION"</li> <li>- The exception error monitoring system closes all open connections to the module.</li> </ul>
Flickering red	CRC error	
1 Hz flashing red	<ul style="list-style-type: none"> <li>- Error address</li> <li>- Error baud rate</li> </ul>	After possible changes: <ul style="list-style-type: none"> <li>- Invalid address</li> <li>- No permissible baud rate</li> </ul>

**4.6.11 ProfiNet I/O interface**

The ProfiNet I/O interface card has the type designation PR 1721/56 or PR 1721/76.

The fieldbus card is equipped with a standard RJ-45 socket (PR 1721/56) or two standard RJ-45 sockets (PR 1721/76) for network connection.

It contains powerful UDP/IP connecting circuitry with transfer rates of 10 and 100 Mbit/s.

The card is inserted in the FB option slot, see Chapter [5.2.3](#).

**Technical data**

Description	Data
Internal connection	Pin strip, 50-pin
External connection	One RJ-45 socket (PR 1721/56) or two standard RJ-45 sockets (PR 1721/76) in the module cover
Transfer rate	10 Mbit/s and 100 Mbit/s Auto-detection (10/100, HalfDX/FullDX)
Protocol	ProfiNet I/O
Connection mode	Network
Configuration	XML file <b>PR 1721/56</b> "GSDML-Vx.xx-Sartorius-PR5900-xxxxxx.xml" <b>PR 1721/76</b> "GSDML-Vx.xx-Minebea-PR5900-2-Port-xxxxxx.xml"
Potential isolation	Yes
Cable type	Twisted pairs, screened, e.g., patch cable CAT5 Autolink (straight or crossover)
Cable impedance	150 Ω
Cable length to HUB	Max. 115 m
Dimensions (LxWxH)	55x50x22 mm

Description	Data
Weight	Approx. 33 g
Certificate	ProfiBus Nutzerorganisation e.V. for HMS Industrial Networks AB Certificate no.: Z10931 Report: PN005-1, 02/12/2007.

**Note:**

The ProfiNet I/O card PR 1721/76 is supported by software version 2.24 and device serial number 30363xxxxx or higher.

The S2 redundancy of the ProfiNet I/O card PR 1721/76 is supported by software version 2.26.18 or higher.

The IP address and subnet mask are set under [Fieldbus parameters] (see the PR 5900 operating manual under [System setup] - [Fieldbus parameters] - [ProfiNet I/O])

The XML file is stored on the CD supplied with the device (fieldbus directory of the respective device). The current file is also available to download online:

<http://www.minebea-intec.com>

**Note:****Fieldbus parameters**

Recommendation for a Siemens S7, for example

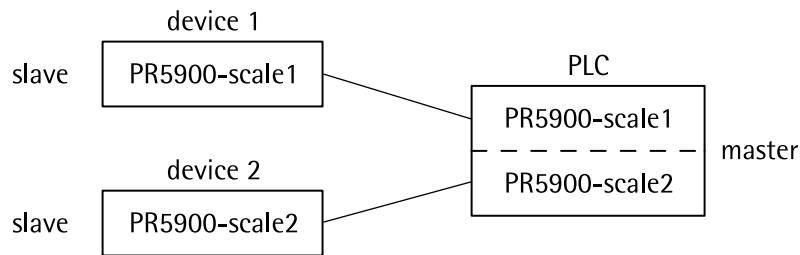
- ▶ Fieldbus slave setting:
- ▶ Use DHCP [on] as per the default settings and activate the master as a DHCP server (W [Allocate IP adr via IO controller]).

**NOTICE****Slave – master device names**

A unique device name must be assigned out of the master. This name is given highest priority when establishing a connection.

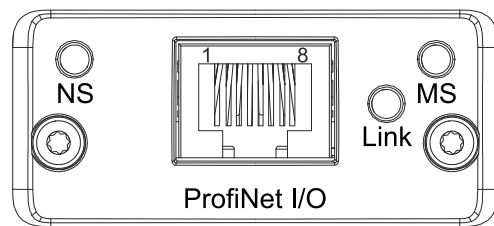
- ▶ When replacing devices or servicing, please note:
- ▶ As well as the IP address, the device name must correspond to that of the replacement device. Explicit assignment out of the master is required.

**Example:**



**4.6.11.1 LEDs**

**PR 1721/56**



Identifi- cation	Description
NS	Network status LED
MS	Module status LED
Link	Link/Activity LED

**Network status (NS)**

LED status	Description	Comments
Off	Module is offline.	<ul style="list-style-type: none"> <li>- No power</li> <li>- No connection to the I/O controller</li> </ul>
Constant green	Module is online (RUN).	<ul style="list-style-type: none"> <li>- There is a connection to the I/O controller.</li> <li>- I/O controller is operational (RUN status).</li> </ul>
1 Hz flashing green	Module is online (STOP).	<ul style="list-style-type: none"> <li>- There is a connection to the I/O controller.</li> <li>- I/O controller is not operational (STOP status).</li> </ul>

**Module status (MS)**

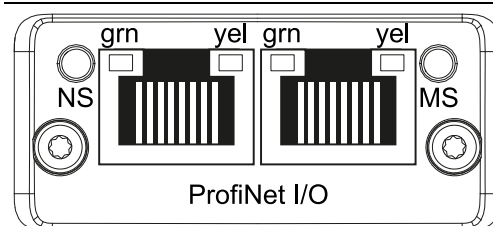
LED status	Description	Comments
Off	Module is not initialized.	<ul style="list-style-type: none"> <li>- No power</li> <li>- Module has the status "SETUP" or "NW_INIT".</li> </ul>
Constant green	Module is initialized.	Normal operation
1 Hz flashing green	Error after test	Error occurred after test.
2 Hz flashing green		This is used for node identification in the network.

LED status	Description	Comments
Constant red	Exception error	<ul style="list-style-type: none"> <li>- Module has the status "EXCEPTION"</li> <li>- The exception error monitoring system closes all open connections to the module.</li> </ul>
1 Hz flashing red	Configuration error	Expected identification deviates from the available identification.
2 Hz flashing red	IP address error	IP address was not defined.
3 Hz flashing red	Device name error	Device name was not defined.
4 Hz flashing red	Internal error	Module has caused an unrecoverable internal error.

#### Link/Activity

LED status	Description	Comments
Off	Module has no connection.	<ul style="list-style-type: none"> <li>- No connection</li> <li>- No communication</li> </ul>
Constant green	Module has a connection.	<ul style="list-style-type: none"> <li>- There is an Ethernet connection.</li> <li>- No communication</li> </ul>
Flickering green	Activity	<ul style="list-style-type: none"> <li>- There is an Ethernet connection.</li> <li>- Communication is available.</li> </ul>

#### PR 1721/76



Identification	Description
NS	Network status LED
MS	Module status LED
grn	Green: flashes when there is data traffic (activity)
yel	Yellow: lights up when there is an existing connection (link)

#### Network status (NS)

LED status	Description	Comments
Off	Module is offline.	<ul style="list-style-type: none"> <li>- No power</li> <li>- No connection to the I/O controller</li> </ul>

LED status	Description	Comments
Constant green	Module is online (RUN).	<ul style="list-style-type: none"> <li>- There is a connection to the I/O controller.</li> <li>- I/O controller is operational (RUN status).</li> </ul>
1 Hz flashing green	Module is online (STOP).	<ul style="list-style-type: none"> <li>- There is a connection to the I/O controller.</li> <li>- I/O controller is not operational (STOP status).</li> <li>- IRT synchronization is not complete.</li> </ul>
3 Hz flashing green	Identification	Flashes continuously 3 times (1 Hz) in order to identify the slave (DCP_Identify).
Constant red	Critical event	Severe internal error This display is combined with the red module status LED.
1 Hz flashing red	Device name error	Device name was not defined.
2 Hz flashing red	IP address error	IP address was not defined.
3 Hz flashing red	Configuration error	Expected identification deviates from the available identification.

#### Module status (MS)

LED status	Description	Comments
Off	Module is not initialized.	<ul style="list-style-type: none"> <li>- No power</li> <li>- Module has the status "SETUP" or "NW_INIT".</li> </ul>
Constant green	Normal operation	Module no longer has the status "NW_INIT".
1 Hz flashing green	Diagnostic event	Diagnostic event(s) is/are running.
Constant red	Exception error	Module has the status "EXCEPTION"
	Critical event	Severe internal error This display is combined with the red network status LED.
Flashing green/red in alternation	Firmware update	Do not switch off the module. Switching off the module during an update may cause permanent damage.

#### 4.6.12 EtherNet/IP interface

The EtherNet/IP interface card has the type designation PR 1721/57 or PR 1721/77.

The fieldbus card is equipped with a standard RJ-45 socket (PR 1721/57) or two standard RJ-45 sockets (PR 1721/77) for network connection.

It contains powerful UDP/IP connecting circuitry with transfer rates of 10 and 100 Mbit/s.

The card is inserted in the FB option slot, see Chapter [5.2.3](#).

##### Technical data

Description	Data
Internal connection	Pin strip, 50-pin
External connection	One RJ-45 socket (PR 1721/57) or two standard RJ-45 sockets (PR 1721/77) in the module cover
Transfer rate	10 Mbit/s and 100 Mbit/s Auto-detection (10/100, HalfDX/FullDX)
Protocol	EtherNet IP
Connection mode	Network
Configuration	EDS file <b>PR 1721/57</b> "sag_5900_ethernetip.eds" <b>PR 1721/77</b> "min_5900_ethernetip.eds"
Potential isolation	Yes
Cable type	Twisted pairs, screened, e.g., patch cable CAT5 Autolink (straight or crossover)
Cable impedance	150 Ω
Cable length to HUB	Max. 115 m
Dimensions (LxWxH)	55x50x22 mm
Weight	Approx. 33 g
Certificate	EtherNet IP specification <ul style="list-style-type: none"> <li>- ODVA file no. 10286</li> <li>- Test date: 9/6/2005</li> <li>- Vendor ID 90</li> <li>- See also: <a href="http://www.odva.org">www.odva.org</a></li> <li>- Industry-compatible CE, UL, and cUL</li> </ul>

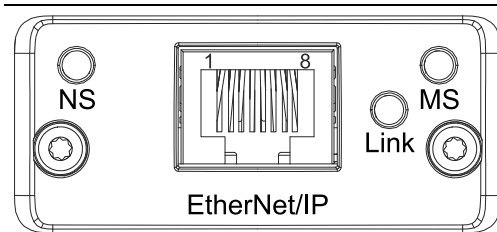
**Note:**

The EtherNet/IP card PR 1721/77 is supported by software version 2.24 and device serial number 30363xxxxx or higher.

The IP address and subnet mask are set under [Fieldbus parameters] (see the PR 5900 operating manual under [System setup] - [Fieldbus parameters] - [EtherNet IP] )

The EDS file is stored on the CD supplied with the device (fieldbus directory of the respective device). The current file is also available to download online:

<http://www.minebea-intec.com>

**4.6.12.1 LEDs****PR 1721/57**

Identifi- cation	Description
NS	Network status LED
MS	Module status LED
Link	Link/Activity LED

**Network status (NS)**

LED status	Description	Comments
Off	Module is offline	- No power - No IP address
Constant green	Module is online	One or more connections exist (CIP class 1 or 3).
1 Hz flashing green	Module is online	No connection
Constant red	Critical connection error	Duplicate IP address
1 Hz flashing red		One or more connections has exceeded the connection time (CIP class 1 or 3).

**Module status (MS)**

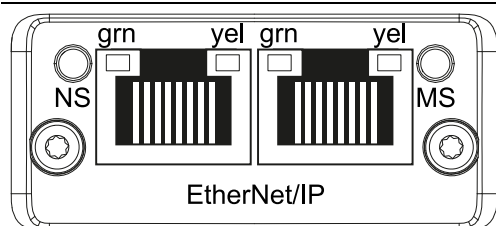
LED status	Description	Comments
Off	Module is uninitialized	- No power - Module has the status "SETUP" or "NW_INIT".
Constant green	Module is initialized	Normal operation
1 Hz flashing green	Error after test	Error occurred after test.
2 Hz flashing green		This is used for node identification in the network.

LED status	Description	Comments
Constant red	Exception error	<ul style="list-style-type: none"> <li>- Module has the status "EXCEPTION"</li> <li>- The exception error monitoring system closes all open connections to the module.</li> </ul>
1 Hz flashing red	Configuration error	Expected identification deviates from the available identification.
2 Hz flashing red	IP address error	IP address was not defined.
3 Hz flashing red	Device name error	Device name was not defined.
4 Hz flashing red	Internal error	Module has caused an unrecoverable internal error.

**Link/Activity**

LED status	Description	Comments
Off	Module has no connection	<ul style="list-style-type: none"> <li>- No connection</li> <li>- No communication</li> </ul>
Constant green	Module has a connection	<ul style="list-style-type: none"> <li>- There is an Ethernet connection.</li> <li>- No communication</li> </ul>
Flickering green	Activity	<ul style="list-style-type: none"> <li>- There is an Ethernet connection.</li> <li>- Communication is available.</li> </ul>

**PR 1721/77**



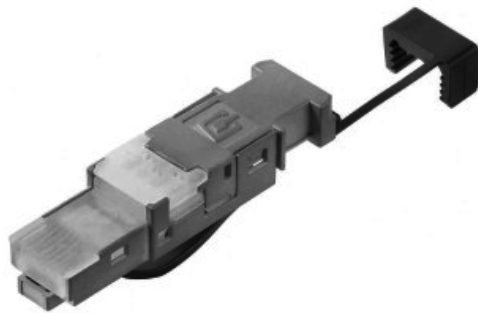
Identification	Description
NS	Network status LED
MS	Module status LED
grn	Green: flashes when there is data traffic (activity)
yel	Yellow: lights up when there is an existing connection (link)

**Network status (NS)**

LED status	Description	Comments
Off	Module is offline	<ul style="list-style-type: none"> <li>- No power</li> <li>- No IP address</li> </ul>
Constant green	Module is online	One or more connections exist (CIP class 1 or 3)

LED status	Description	Comments
Flashing green	Module is online	No connection
Constant red	Critical connection error	- Duplicate IP address - Severe error
Flashing red		One or more connections has exceeded the connection time (CIP class 1 or 3).
<b>Module status (MS)</b>		
LED status	Description	Comments
Off	Module is offline	No power
Constant green	Normal operation	Controlled by a scanner (run state).
Flashing green	Idle	- No configuration - Scanner is in the idle state.
Constant red	Exception error	- Module has the status "EXCEPTION" - Severe error - etc.
Flashing red	Error that can be corrected	The module is configured but the saved parameters are different from those being used.

#### 4.6.12.2 Connection



1. Guide the cable (e.g., patch cable CAT5) into the instrument through the metal sleeve of the cable gland, strip the insulation, and mount the supplied RJ-45 plug (see mounting information for connector).
2. Insert the RJ-45 plug into the RJ-45 socket of the fieldbus card.
3. Tighten the cable gland of the instrument.

#### 4.6.13 Ethernet port for PR 5230/30

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**Note:**

For the built-in Ethernet interface only.

---



#### 4.6.14 Ethernet cable for PR 5230/31

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**Note:**

For the built-in Ethernet interface only.

---



## 5 Maintenance/repairs/soldering work/cleaning

### 5.1 Maintenance

Maintenance work may only be carried out by a trained technician with expert knowledge of the hazards involved and the required precautions.

### 5.2 Repairs

Repairs are subject to inspection and must be carried out at Minebea Intec.

In case of defect or malfunction, please contact your local Minebea Intec dealer or service center for repair.

When returning the device for repair, please include a precise and complete description of the problem.

#### **WARNING**

##### **Possible explosion due to improper replacement!**

► It is not permissible to change fuses in Ex devices!

#### 5.2.1 Battery for date/time

The lithium battery for backing up the calendar/time chip is located on the main board. The battery is activated before the device leaves the factory.

##### **Note:**

After initial start-up, the date and time must be checked and set if necessary .

##### 5.2.1.1 Changing the battery for date/time

The device is equipped with a lithium battery for backing up the time/calendar chip. If the voltage drops below the specified minimum, or in case of defect, the battery must be replaced by Minebea Intec customer service or by an equivalent trained technician.

For disposal information, see Chapter 6.

For battery lifespan, see Chapter 7.3.1.

If the battery needs to be changed, this is shown on the display.

#### 5.2.2 Rechargeable battery for power supply

This device contains an NiMH rechargeable battery.

In the event of a power failure, the processor is supplied for approx. 1 min. in order to save the current state and shut down properly.

##### 5.2.2.1 Changing the rechargeable battery for power supply

If the voltage drops below the specified minimum, or in case of defect, the battery must be replaced by Minebea Intec customer service or by an equivalent trained technician.

For disposal information, see Chapter 6.

## 5.2.3 Exchanging the plug-in cards

### 5.2.3.1 Safety instructions

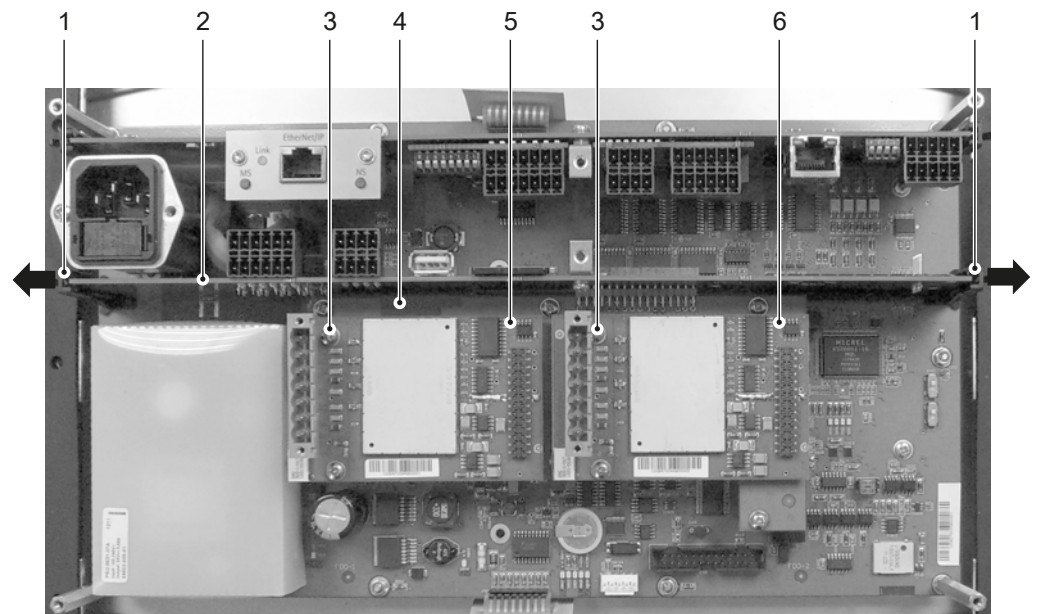
#### **⚠ WARNING**

**Working on the device while it is switched on may have life-threatening consequences.**

Before a plug-in card is inserted/removed, it is essential that

- ▶ the device is shut down properly (menu [Operating]- [System maintenance]- [Shutdown & Power off] ).
- ▶ the device is disconnected from any power sources.
- ▶ all LEDs have gone out.

### 5.2.3.2 Weighing electronics

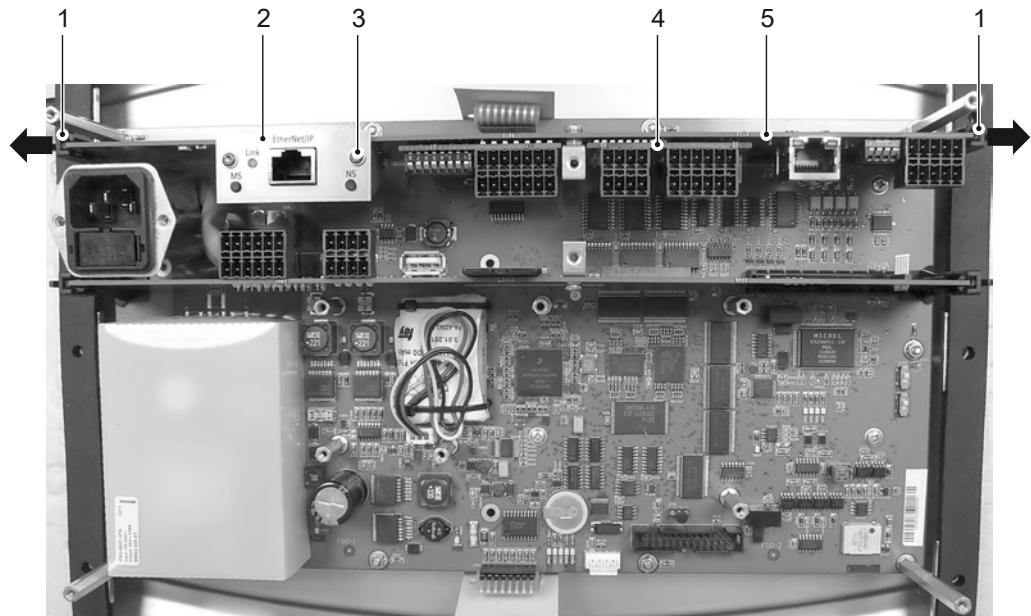


Slots WP A (5) and WP B (6) for up to 2 internal weighing electronics units are located on the carrier board (2).

1. Unplug all connectors. The cable screens and grounding/equipotential bonding conductor can remain on the screen clamping rail.
2. Remove the screws to the housing.
3. Carefully remove the housing and set aside.
4. Open the bracket (1) and carefully remove the connection card (2).
5. Remove both screws (3).
6. Carefully loosen and remove the weighing electronics from the pin strip.
7. Insert the new weighing electronics into the correct pin strip and fix to the connection card (2) with both screws.
8. Replace the housing carefully. Ensure that the color-graphic display is connected correctly.
9. Tighten the screws.
10. Plug all the connectors back in and switch the device back on.

- ▷ Once the plug-in cards have been replaced, the device will detect them automatically.

### 5.2.3.3 Optional and fieldbus cards



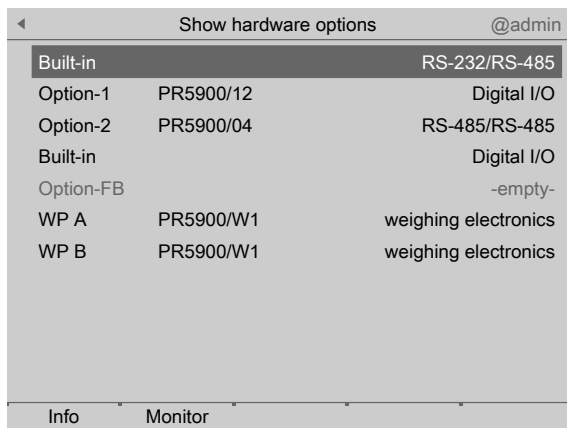
1. Unplug all connectors. The cable screens and grounding/equipotential bonding conductor can remain on the screen clamping rail.
2. Remove the screws to the housing.
3. Carefully remove the housing and set aside.
4. Open the bracket (1) and carefully remove the connection card (5).
5. Optional card (4): Remove the screw.
6. Fieldbus card (2): Unscrew both screws (3) to loosen the clamp.
7. Carefully loosen and remove the plug-in card from the pin strip.
8. Optional card (4): Insert the new plug-in card into the correct pin strip and fix to the connection card (5) with the screw.
9. Fieldbus card (2): Insert the new plug-in card into the correct pin strip and fix to the connection card (5) with both screws (3).
10. Replace the housing carefully. Ensure that the color-graphic display is connected correctly.
11. Tighten the screws.
12. Plug all the connectors back in and switch the device back on.
  - ▷ Once the plug-in cards have been replaced, the device will detect them automatically.

---

#### Note:

The installed plug-in cards can be displayed in the menu [Operating] - [System information] - [Show HW options].

---



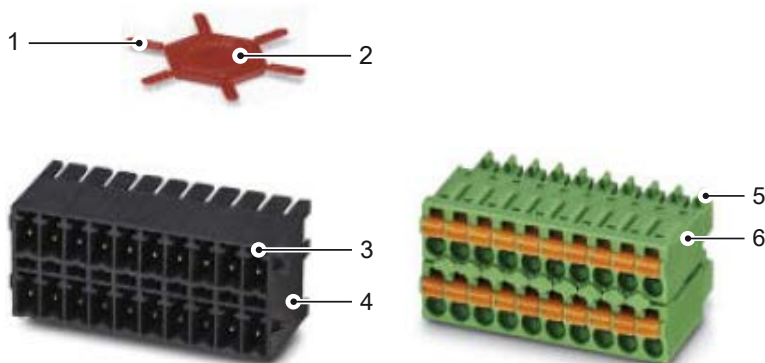
Showing hardware options			Description
Internal	RS-232/RS-485		Interfaces (fixed installation)
Option 1	PR 5900/12	Digital I/O	Slots for optional cards 1 and 2
Option 2	PR 5900/04	RS-485/RS-485	
Internal	Digital I/O		Interface (fixed installation)
FB option	-empty-		Slot for fieldbus cards, in this case: [-empty-] because a fieldbus card has not been installed.
WP B	PR 5900/W1 PR 5900/W1	Weighing electronics Weighing electronics	Internal weighing electronics A and B

### 5.2.3.4 Terminal coding

The relevant plug connections will be coded when delivered according to the combinations specified when placing the order. The plug connections will only need to be coded if plug-in cards are supplied subsequently.

The coding position for each of the plug-in cards is outlined in Chapter 4.6.

#### Procedure



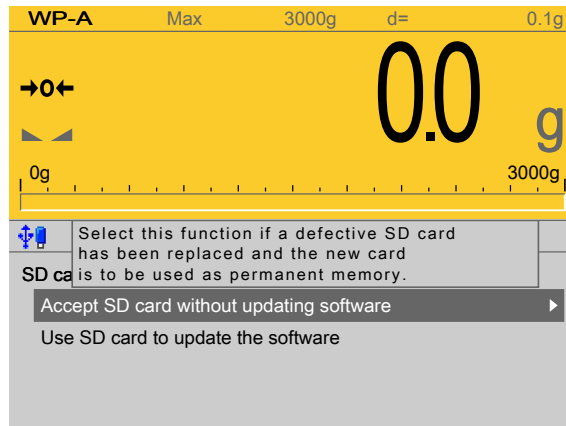
1. Remove the terminal (6) from the terminal strip (4).
2. Remove the coding pin (1) from the coding profile (2).
3. Insert the coding pin (1) into the corresponding slot (3) in the terminal strip (4).

4. Remove (nip off) the corresponding coding nib (5) from the terminal (6).
5. Re-insert the terminal (6) into the terminal strip (4).

#### 5.2.4 Replacing the SD card

##### Note:

Only Minebea Intec supplied SD cards may be used. No warranty can be assumed for third-party cards.



1. To back up the data on the device onto a USB stick, see the [System maintenance] - [Backup] - [USB stick] in the PR 5900 operating instructions.
2. Remove the faulty SD card.
3. Insert the new SD card.
4. Only if the new card has already been used in another device: Press the STOP and EXIT keys at the same time to trigger a cold start.
5. Only if the new card has already been used in another device: Select [Accept SD card without updating the software] from the menu and confirm.
6. To load data from a USB stick back into the device, see PR 5900 [System maintenance] - [Restore] - [USB stick] in the operating instructions.

#### 5.2.5 Replacing the device

When replacing a faulty device, the software on the device can be completely imported into the new device by plugging the SD card of the old device into the new one.

The settings and database can be restored from the SD card (backup); see [System maintenance] - [Restore] - [SD card] in the PR 5900 operating instructions.

If the licenses (including board number) are also transferred to the new device, the SIL chip of the old device must also be connected to the new device.

##### ⚠ CAUTION

The SD card is a fixed component of the device.

- ▶ The SD card should only be removed together with the SIL chip during servicing.
- ▶ The SD card may not be used for data transfers.

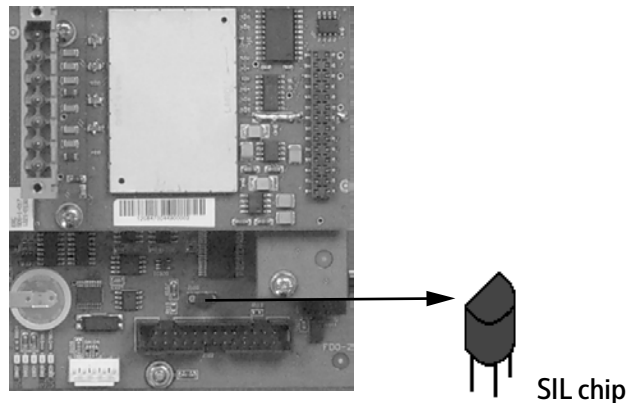
## Procedure

### WARNING

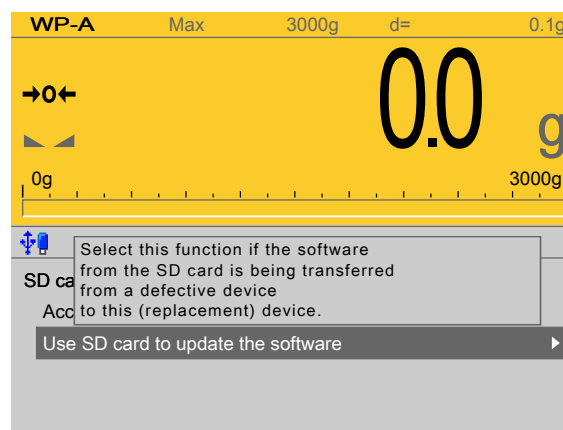
**Working on the device while it is switched on may have life-threatening consequences.**

Before a plug-in card is inserted/removed, it is essential that

- ▶ the device is shut down properly (menu [Operating]- [System maintenance]- [Shutdown & Power off] ).
- ▶ the device is disconnected from any power sources.
- ▶ all LEDs have gone out.



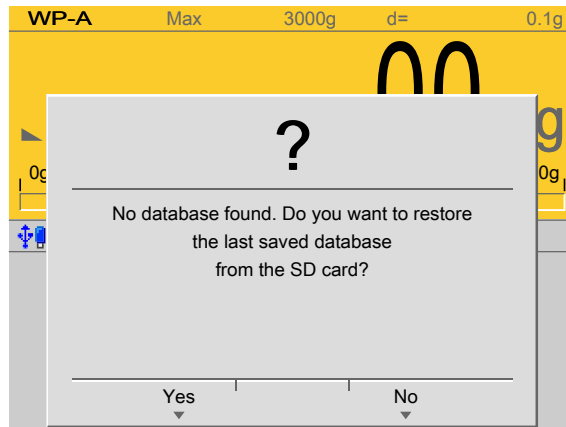
1. Remove the SIL chip and the SD card from the faulty device.
2. Insert the SIL chip and SD card into the replacement device.
3. Switch on the device.
4. Press the STOP and EXIT keys at the same time to trigger a cold start (for presets see [System setup] - [Operating parameters] in the PR 5900 operating instructions).
  - ▷ A selection window opens.



5. Select [Use SD card to update the software] from the menu and confirm.
  - ▷ The device installs the BIOS, firmware, and application from the SD card.

**Note:**

The device will only install the application and labels, and does not install the BIOS and firmware from the SD card if CAL switch 2 is closed or if the "Settings locked" parameter is activated whilst W&M mode is selected for at least one weighing point.



A selection window opens if no database file is found in the directory.

6. Press the [Yes] soft key to restore the database from the faulty device on the replacement device.
7. For further settings, refer to [System maintenance] - [Restore] - [SD card] in the PR 5900 operating instructions.

### 5.3 Soldering work

Soldering work on the device is neither required nor permitted.

### 5.4 Cleaning

**NOTICE****Property damage caused by unsuitable cleaning utensils/agents.**

Damage to the device.

- ▶ Prevent moisture from penetrating the interior.
- ▶ Do not use aggressive cleaning agents (solvents or similar agents).
- ▶ For use in the food industry, use a cleaning agent suitable for that particular working environment.
- ▶ Use soft sponges, brushes and cloths.
- ▶ Spraying with water or blasting with compressed air is not permitted.

1. Unplug device from mains supply, disconnect any data cables.
2. Clean the device with a cloth lightly moistened with a soap solution.
3. Wipe down the device with a soft, dry cloth after cleaning.

## 6 Disposal

Our products and their packaging should not be disposed of in municipal waste (e.g. garbage can for recyclable packaging, garbage can for paper packaging, etc.). They can either be recycled by the customer themselves, providing this complies with requirements set out by electrical or electronic waste or packaging waste laws, or sent back to Minebea Intec at a charge.

This option of returning the product is intended to provide proper recycling or reuse in a manner that is collected separately from municipal waste.

Before disposing of or scrapping the old products, any single-use or rechargeable batteries should be removed and taken to a suitable collection point. The type of battery used is specified in the technical data.

Please see our General Terms and Conditions for further information.

Service addresses for repair acceptance and collection points can be found on the product information enclosed with the product as well as on our website ([www.minebea-intec.com](http://www.minebea-intec.com)).

Should you have any further questions, please contact your local service representative or our service center.

Minebea Intec GmbH

Repair center

Meiendorfer Strasse 205 A

22145 Hamburg, Germany

Phone: +49.40.67960.333

[service.HH@minebea-intec.com](mailto:service.HH@minebea-intec.com)

We reserve the right not to accept products that are contaminated with hazardous substances (ABC contamination).

## 7 Technical data

### 7.1 Note on using "free software"

The firmware on the PR 5900 device contains "free software" that is licensed under the

- GNU General Public License (GPL) Version 2, June 1991, and
- GNU Lesser General Public License (LGPL) Version 2.1, February 1999.

This device also contains "free software" from MIT and BSD.

This "free software" developed by third parties is copyrighted and is provided free of charge. The license terms and conditions of Free Software Foundation, Inc. in English are included in the delivery of the device. The source text for the terms and conditions can be found on the CD-ROM included.

### 7.2 Decoding the serial number

30 252 00015		
30	252	00015
Location no.:	Code for the year/month:	Current number
30 = Hamburg	252* = April 2010	

\* Is increment according to the year group table of Minebea Intec.

### 7.3 General data

The following characteristics are valid after a warm-up time of at least 60 minutes (reference temperature 23 °C).

#### 7.3.1 Backup for date/time

The lithium battery for backing up the date/time chip is activated before the instrument leaves the factory.

Lifespan	Device continuously connected to mains voltage	up to 10 years
	Device not connected to mains voltage for some time (e.g. in storage)	up to 7 years

#### 7.3.2 Rechargeable battery for power supply

The NiMH rechargeable battery continues to supply the processor for approx. 1 minute after a power failure has occurred in order to save the current status of the device. The temperature of the rechargeable battery is monitored and can be displayed.

#### 7.3.3 Display

Type	Size	Display
TFT color display	5.7"	320 x 240 pixels

**7.3.4 Supply voltage connection 230 V AC**

Supply voltage	$U_{AC} = 100$ to 240 V	+10%/-15%, 50/60 Hz
Max. power consumption	21 W/44 VA	
Primary fuse	2 x 1 AT; 250 V, 5 x 20 mm; Littlefuse series 218, order no. 0218.001.P	

**7.3.5 Supply voltage connection 24 V DC**

Supply voltage	$U_{DC} = 24$ V	±10%
Max. power consumption	20 W	
Primary fuse	1 x 2 AT; 250 V; 5 x 20 mm; e.g.: Schurter: SPT5 x 20, order number: 0001.2507	

**7.4 Effect of ambient conditions****7.4.1 Ambient conditions**

Temperature range	
Ambient temperature for operation	-10...+50 °C
Ambient temperature "verifiable"	-10...+40 °C
Ambient temperature in Ex areas	
Power-on temperature	>0°C
Limits for storage/transport	-20...+70 °C
Moisture	<95%, non-condensing (acc. to IEC 60068-2)
Protection class	
Control cabinet housing	IP65, back IP20
Blackbox housing	IP20
Table-top housing	IP65
Wall housing	IP65
Altitude	<2000 m
Vibrations	The device should not be exposed to strong vibrations.

## 7.4.2 Electromagnetic Compatibility (EMC)

All data in compliance with NAMUR NE 21, EN 45501 and EN 61326.

Housing	High frequency electromagnetic fields (80...3000 MHz)	EN 61000-4-3	10 V/m
	Electrostatic discharge (ESD)	EN 61000-4-2	6/8 kV
Signal and control lines	Fast transients (burst)	EN 61000-4-4	1 kV
	Peak voltages (surge) 1.2/50 $\mu$ s	EN 61000-4-5	1/2 kV
	Conducted disturbances by high frequency coupling (0.15...80 MHz)	EN 61000-4-6	10 V
Mains inputs	Fast transient disturbances (Burst)	EN 61000-4-4	2 kV
	Peak voltages (surge) 1.2/50 $\mu$ s	EN 61000-4-5	1/2 V
	Conducted disturbances by high frequency coupling (0.15...80 MHz)	EN 61000-4-6	10 V
	Voltage dips	EN 61000-4-11	0/40/70% 20/200/500 ms
	Mains failure link	EN 61000-4-11	20 ms

## 7.4.3 RF interference suppression

Interference emission



EN 55011, Group 1, Limit class A, for industrial sectors

## 7.5 Mechanics

### 7.5.1 Design

Control cabinet housing made of stainless steel

Blackbox housing made of stainless steel

Table-top housing made of stainless steel

Wall housing made of stainless steel

### 7.5.2 Dimensions

See Chapter [3.3.1](#).

### 7.5.3 Weights

Type	Net weight	Shipping weight
Control cabinet housing	3.0 kg	Approx. 4.0 kg
Blackbox housing	3.0 kg	Approx. 4.0 kg
Table-top housing	5.7 kg	Approx. 6.7 kg
Wall housing	5.7 kg	Approx. 6.7 kg

## **7.6 Use in legal metrology**

### **7.6.1 Documentation relating to calibration on the CD included**

The documents and manuals listed in the appendix (see Chapter [8.1](#)) can be found on the PR 5900 CD.

### **7.6.2 Further information**

For information about the significance of the CAL switch to be sealed, see Chapter [4.5.1](#) and [Commissioning] - [Overwrite protection] - [CAL switch] in the PR 5900 operating manual.

Ensure that the parameter settings (see [System setup] - [Weighing points] - [Internal weighing point] - [Parameters] in the PR 5900 operating manual) selected comply with the legal requirements as well as the provisions of EC type approval certification.

The party installing the scale is responsible for selecting legally permissible settings. These settings need to be checked.

## 8 Appendix

### 8.1 Certificates

<b>Ser. no.</b>	<b>Description</b>	<b>Document no.</b>
1	EU-Declaration of Conformity	MEU17032
2	Declaration of Conformity	MDC17004
3	EC type-approval Certificate NMi	T7884

The documents listed in the table can be found on the PR 5900 CD.



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